



SPARE PARTS LIST

LT / LTK 600

13-60

LLOYD MOTOREN
WERKE GMBH BREMEN



SPARE PARTS LIST

LLOYD LT - LTK 600

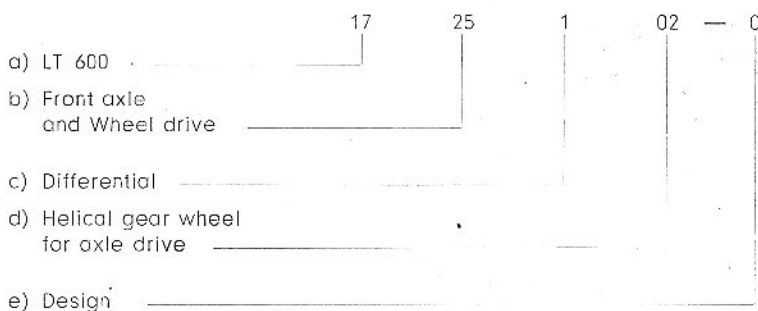
Three-speed and Four-speed (synchromesh)

E D I T I O N 1 9 5 8

**LLOYD MOTOREN
WERKE GMBH • BREMEN**

LLOYD SPARE PARTS NUMBERING SYSTEM

This spare parts list comprises all order numbers relating to LT and LTK 600 types, three-speed and four-speed (synchromesh). To ensure clarity, we are setting out here under example of how our numbering system works.



a) The first figure indicates the **vehicle type**

1 = LP 300	5 = LT 500	9 = LT-"Pick-up"	17 = LT 600
4 = LP 400	8 = LTK 500	13 = LP 600	18 = LTK 600

Spare parts of which the order number is prefaced by other figures than 17 and 18 are in respect of series LP 300, LP 400, LT/LTK 500 and LP 600 and are the same as for LT/LTK 600.

b) The next two figures indicate the **Main-Group**.

c) After the Main-Group comes a figure denoting the **Sub-Group** which covers a number of individual parts but does not rank as a Main-Group.

d) The last two figures of the order number represent the **spare part** in the **Sub-Group**.

e) The **index number** which is separated from the Main-Group by a dash represents the **Design** of the spare part and it should be noted that parts with different indexes, i. e. -0, -1, -2, etc. are **not** interchangeable. If the design is not exactly known, the corresponding engine number or chassis number should be added to the part number in the spare parts order. Spare part numbers with the letters "RD" after the design index are for vehicles with **Right-hand-drive**.

In order to avoid errors in deliveries, we request that the spare parts numbers be quoted without any abbreviation.

If repairs are carried out other than with the **original LLOYD spare parts**, any claim under guarantee will be rejected.

Terms of delivery and guaranty for LLOYD spare parts and accessories

Offer and Prices. Any information contained in our catalogues and leaflets as well as any statement on use, measurements, weights and performance; calculations and specifications of packages, are approximate and not binding.

We reserve to ourselves to alter designs and prices without notice.

If not otherwise agreed upon, all the prices quoted are ex works, excluding packing, net. Any rights under the contract can be transferred to third parties with our consent only.

Order. No orders are to be executed without our confirmation.

We shall not assume any responsibility for errors due to communication by telephone or cable.

Payment. Payment shall principally be effected in advance or by an irrevocable confirmed letter of credit with a reasonable period of maturity.

Reserve of proprietary. We reserve to ourselves the absolute proprietary rights in the goods delivered until they are fully paid for.

All goods delivered shall be insured in accordance with ordinary trade usage pending final payment to us. For the purpose of securing our proprietary right any claims arising against the insurance company in case of loss shall also be considered as in advance ceded to us.

Delivery. Delivery shall be made ex works. In all cases the risk of transport shall be borne by the buyer. The competent transport agency and insurance company (surveyor) shall directly upon receipt of the goods be notified of any damage occurred during transport. Any complaints upon receipt of the goods shall by no means entitle the buyer to demand an alteration or reduction of the purchase price or put the goods at our disposal, respectively. Stipulated times for delivery will be observed as is technically possible. Observance of the time for delivery is subject to a confirmed order and fulfillment of contractual obligations of the customer. Stoppages, shortage of material, decrees of high authority as well as any kind of force majeure, both in our own works as well as in the works of our suppliers shall in all circumstances constitute a dispensation from observance of the times for delivery. The buyer can rescind the contract only if the stipulated time for delivery has been overstepped by more than two months and a subsequently allowed extension has not been observed. In such cases the buyer shall, exclusive of any kind of further claim, be entitled to refundment without interest of any payments made.

In no case shall there be any compensation for delayed delivery. Bremen shall be the sole place where the goods are made available and surrendered.

Diagrams and drawings are not binding in regard to design and we reserve the right to make any modifications. Data given in catalogues and prospectuses are to be considered as being approximate, moreover, we reserve the right to change them without notice.

Despatch. Despatch is effected at the entire risk of the consignee. Packing will be charged at cost.

Guaranty. Original LLOYD spare parts are those which have been released after complete inspection by LLOYD MOTOREN WERKE GMBH. We guarantee through the first trial run that spare parts are technically correct and made from the most suitable materials.

The acceptance and execution of orders, given by telegraph or telephone are at the exclusive risk of the customer.

Place of fulfilment. The place of fulfilment for delivery shall be the supplier's place of business at Bremen. Furthermore, Bremen shall be place of payment and venue for either party, also for any liabilities on account of cheques and bills of exchange, for any measures of temporary safe-keeping and provisional adjustment.

INDEX OF MAIN GROUPS

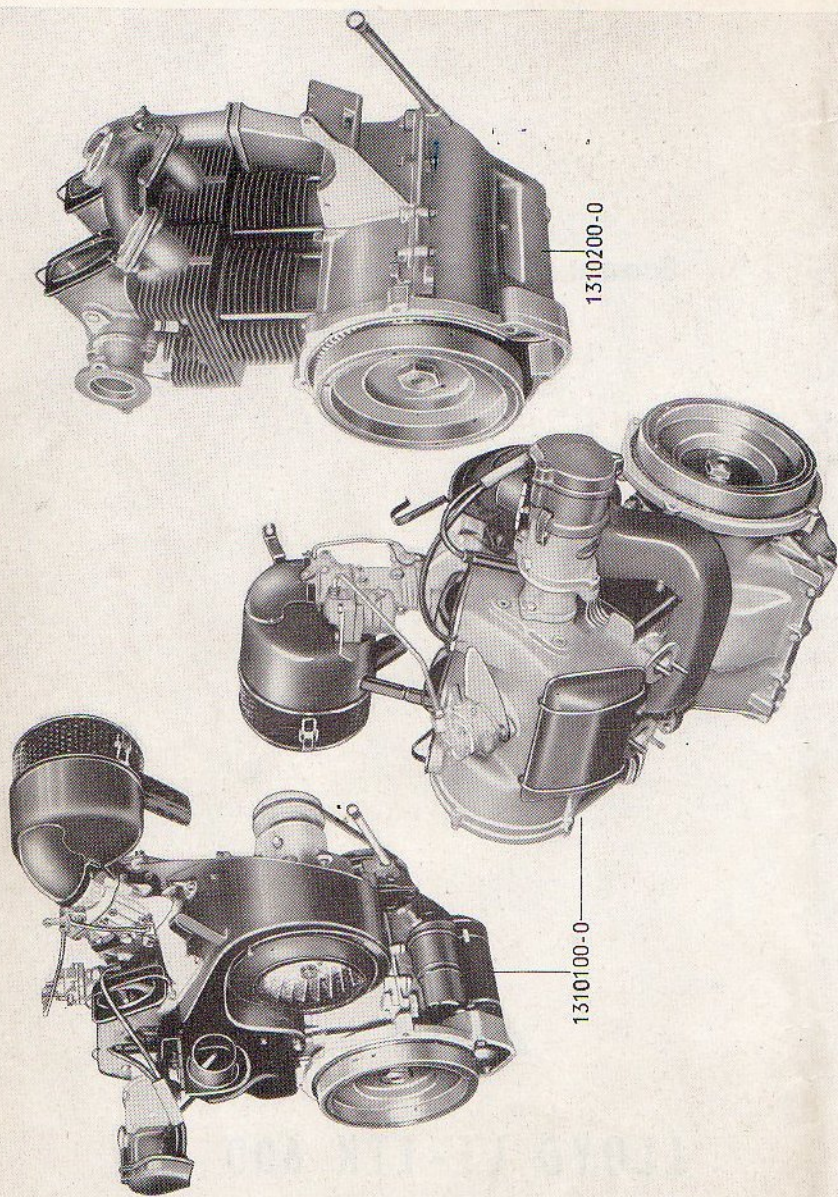
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Group: Engine



LLOYD LT-LTK 600

Illustration 1



Group: Engine

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 10 100-0	Engine complete with all accessories	1	1	
13 10 200-0	Engine without all accessories . . .	1	1	

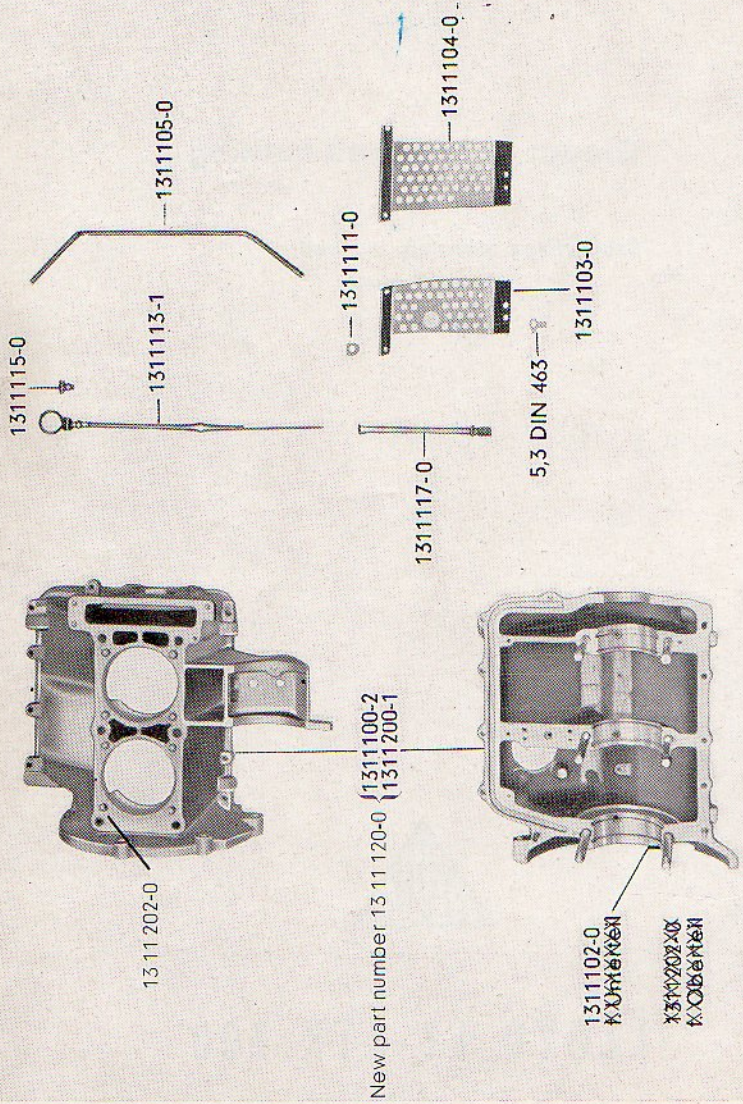
Group: Crankshaft housing

**Sub-Group: Housing, top and
bottom part
Dipstick**



LLOYD LT-LTK 600

Illustration 2



Group: Crankshaft housing**Sub-Group: Housing, top and bottom part, dipstick**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 11 100-1 } 13 11 200-0 }	Housing, top and bottom part with studs	1	1	
	<u>replaced by:</u>			
13 11 120-0	Housing, top and bottom part with studs (supplied together only)	1	1	from engine No. 348514
	Stud M 6 x 22 DIN 835-8 G	2	2	} top part
	Stud M 6 x 15 DIN 835-8 G	4	4	
	Stud M 8 x 85 DIN 835-8 G	1	1	
	Stud M 6 x 22 DIN 835-8 G	3	3	} bottom part
	Stud M 6 x 10 DIN 835-5 D	4	4	
	Stud M 6 x 45 DIN 835-5 D	2	2	
13 11 202-0	Tie rod for fixing cylinder head	8	8	top part
13 11 102-0	Tie rod for fixing crankshaft housing	6	6	bottom part
13 11 105-0	Rubber strip for crankshaft housing	1	1	
13 11 103-0	Oil plate L	1	1	
13 11 104-0	Oil plate R	1	1	
	Hexagonal bolt M 5 x 8 DIN 933-8 G	5	5	
	Locking plate 5,3 DIN 463	2	2	
13 11 111-0	Locking plate for oil plate	3	3	
13 11 113-0	Dipstick	1	1	up to engine No. 323981
13 11 113-1	Dipstick	1	1	from engine No. 323982
13 11 112-0	Casing for dipstick	1	1	up to engine No. 323981
13 11 117-0	Casing for dipstick	1	1	from engine No. 323982
13 11 115-0	Rubber packing for dipstick	1	1	

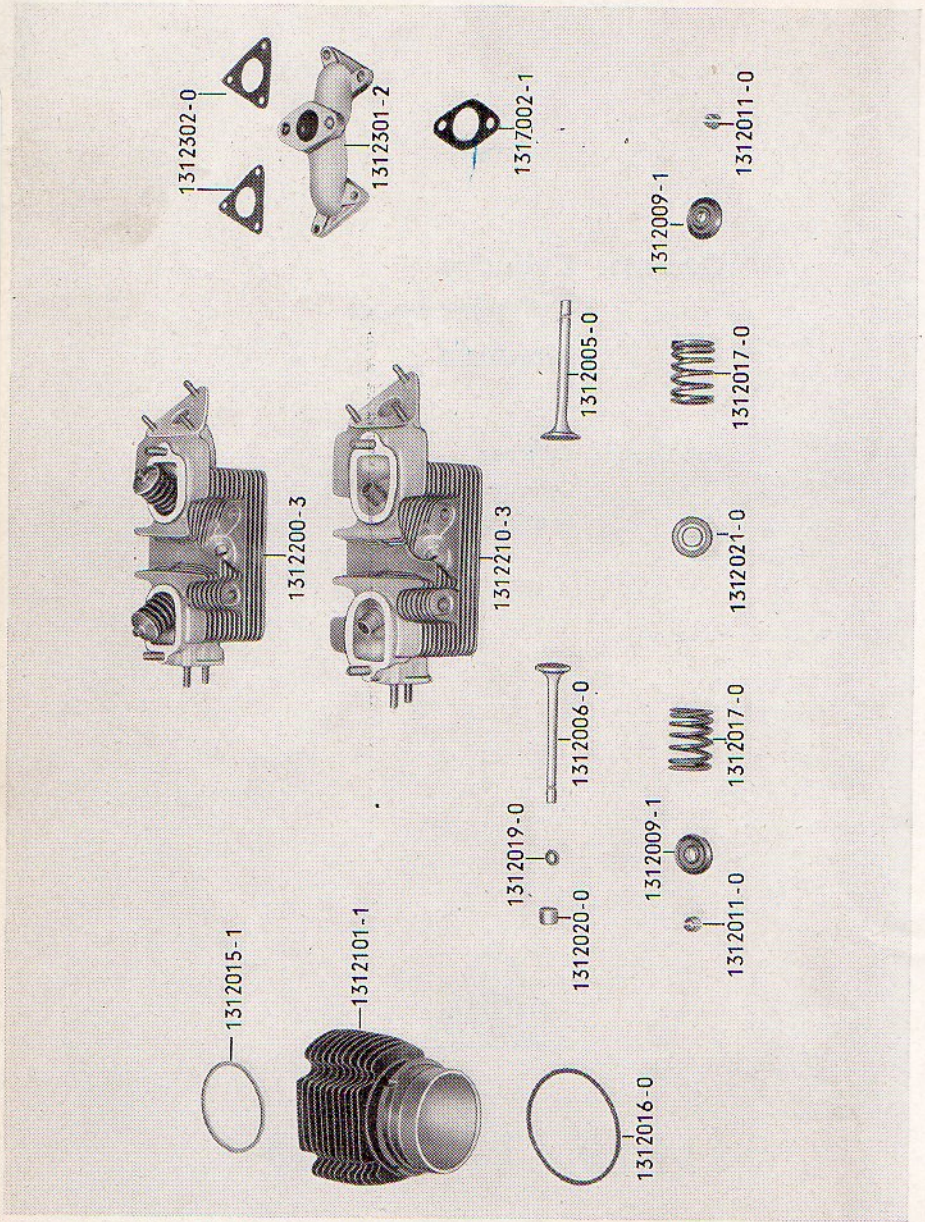
Group: Cylinder
Cylinder head
Manifold

Sub-Group: Cylinder
Cylinder head
Inlet manifold



LLOYD LT-LTK 600

Illustration 3



Group: Cylinder, Cylinder head, Manifold**Sub-Group: Cylinder, Cylinder head, Inlet manifold**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 12 101-1	Cylinder	2	2	
13 12 016-0	Cylinder foot gasket	2	2	
13 12 015-1	Cylinder head gasket	2	2	
13 12 200-2	Cylinder head complete with valves <u>replaced by:</u>	2	2	
13 12 200-3	Cylinder head complete with valves	2	2	from engine No. 341772
	Washer 10,5 DIN 125	8	8	
	Hexagonal nut M 10 DIN 70615-8 G	8	8	
13 12 210-2	Cylinder head without valves <u>replaced by:</u>	2	2	
13 12 210-3	Cylinder head without valves	2	2	from engine No. 341772
	Stud M 6 x 20 DIN 835-5 D	6	6	
	Stud M 6 x 22 DIN 835-5 D	4	4	
	ENSAT-thread bush M 8	4	4	
13 12 005-0	Inlet valve	2	2	
13 12 006-0	Exhaust valve	2	2	
13 12 017-0	Valve spring	4	4	
13 12 009-1	Valve spring seat	4	4	
13 12 011-0	Retaining cone	4	4	
13 12 019-0	Valve packing ring	2	2	
13 12 020-0	Packing ring retainer	2	2	
13 12 021-0	Support plate for valve guide	4	4	from engine No. 341772
13 12 301-1	Inlet manifold <u>replaced by:</u>	1	1	
13 12 301-2	Inlet manifold	1	1	from chassis No. 5715464
13 12 302-0	Gasket for inlet manifold	2	2	
	Hexagonal nut M 6 DIN 934-6 S	6	6	
	Spring washer A 6 DIN 137	6	6	

Group: Crankshaft

Sub-Group: Crankshaft

Pistons

Pulley

Flywheel

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LLOYD LT-LTK 600

Group: Crankshaft**Sub-Group: Crankshaft, Pistons, Pulley**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 13 100-0	Crankshaft complete	1	1	
13 13 108-0	Stud	1	1	replaced by 13 13 020-0
13 13 107-0	Oil catch plate	2	2	from engine No. 353563
	<u>replaced by:</u>			
13 13 107-1	Oil catch plate	2	2	from engine No. 313670
	Counter sunk slotted rivet 4 x 10 DIN 1477	6	6	
13 13 111-0	Connecting rod bush	2	2	
13-13 030-0	Radial oil seal - pulley side	1	1	35 x 47 x 7
	<u>replaced by:</u>			
13 13 030-1	Radial oil seal - pulley side	1	1	35 x 47 x 98A
13 13 024-0	Sprocket for drive	1	1	
13 13 023-0	Distance bush	1	1	
13 13 115-0	Locking ring with oil groove	1	1	
13 13 117-1	Oil guide ring	1	1	
	Cylinder roller bearing NUL 30 DIN 5412	1	1	pulley side up to engine
13 13 118-1	Oil guide ring	1	1	No. 348513
13 13 118-2	Oil guide ring	1	1	from engine No. 348514
	Grooved roller bearing 6306 DIN 625	1	1	flywheel side
13 13 116-0	Locking ring with oil groove	1	1	up to engine No. 348513
13 13 116-1	Locking ring without oil groove	1	1	from engine No. 348514
13 13 031-0	Radial oil seal - flywheel side	1	1	56 x 72 x 8
	<u>replaced by:</u>			
13 13 031-1	Radial oil seal - flywheel side	1	1	56 x 72 x 108A
13 13 200-1	Piston complete \varnothing 77	2	2	
13 13 202-0	Piston gudgeon pin	2	2	
	Inner locking ring A 20 DIN 73123	4	4	
13 13 205 0	Compression ring top 11 f 77 x 70,2 x 2,5	2	2	
13 13 206-0	Compression ring, bottom 10 f 77 x 70,2 x 2,5	2	2	
13 13 207-0	Oil scraper ring 40 f 77 x 70,2 x 2,5	2	2	
13 13 402-0	Pulley	1	1	
5 13 010-0	Locking plate	1	1	
	Hexagonal nut M 18 x 1,5 DIN 936-5 D	1	1	
	Woodruff key 5 x 6,5 DIN 6888	1	1	

Group: Crankshaft

Sub-Group: Flywheel

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 13 300-0	Flywheel complete	1	1	
13 13 301-0	Flywheel, alone	1	1	
13 13 302-0	Toothed wheel	1	1	
	Woodruff key 5 x 6,5 DIN 6888	1	1	
13 13 021-0	Locking plate	1	1	
13 13 022-0	Hexagonal nut SW 36	1	1	replaced by: 13 13 020-0
13 13 020-0	Hexagonal bolt	1	1	{ from engine
13 13 025-0	Round sealer ring	1	1	{ No. 353563

Group: Timing**Sub-Group: Camshaft with housing****Camshaft housing****Oil filler cover****Camshaft****Rocker arm****Covers****Distributor support****Chain case****Chain case cover****LLOYD LT-LTK 600**

Group: Timing**Sub-Group: Camshaft with housing, Camshaft housing**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 14 240-4	Camshaft complete with housing	1	1	
	<u>replaced by:</u>			
13 14 240-5	Camshaft complete with housing	1	1	from engine
13 14 200-1	Camshaft housing with studs	1	1	No. 372594
	<u>replaced by:</u>			
13 14 200-2	Camshaft housing with studs	1	1	from chassis
	Stud M 6 x 12 DIN 835-8 G	4	4	No. 6/111888
	Stud M 6 x 12 DIN 835-8 G	4	4	for chain case cover
	Stud M 6 x 28 DIN 835-8 G	2	2	for rocker arm bolts
	Stud M 6 x 28 DIN 835-8 G	2	2	for air filter nozzle
	Stud M 6 x 18 DIN 835-5 D	2	2	for distributor support
	Stud M 8 x 22 DIN 835-5 D	2	2	for fuel pump
	SEEGER ring 47 x 1,75 DIN 472	1	1	} for distributor support
	Grooved ball bearing 6204 DIN 625	1	1	
	Hexagonal bolt M 8 x 28 SW 12	4	4	} for cylinder head
13 14 226-0	Locking plate	4	4	
13 14 015-2	Twin gasket	2	2	up to engine
	<u>replaced by:</u>			No. 375184
13 14 015-3	Twin gasket	2	2	from engine
	Spring washer A 8 DIN 137	4	4	No. 375185

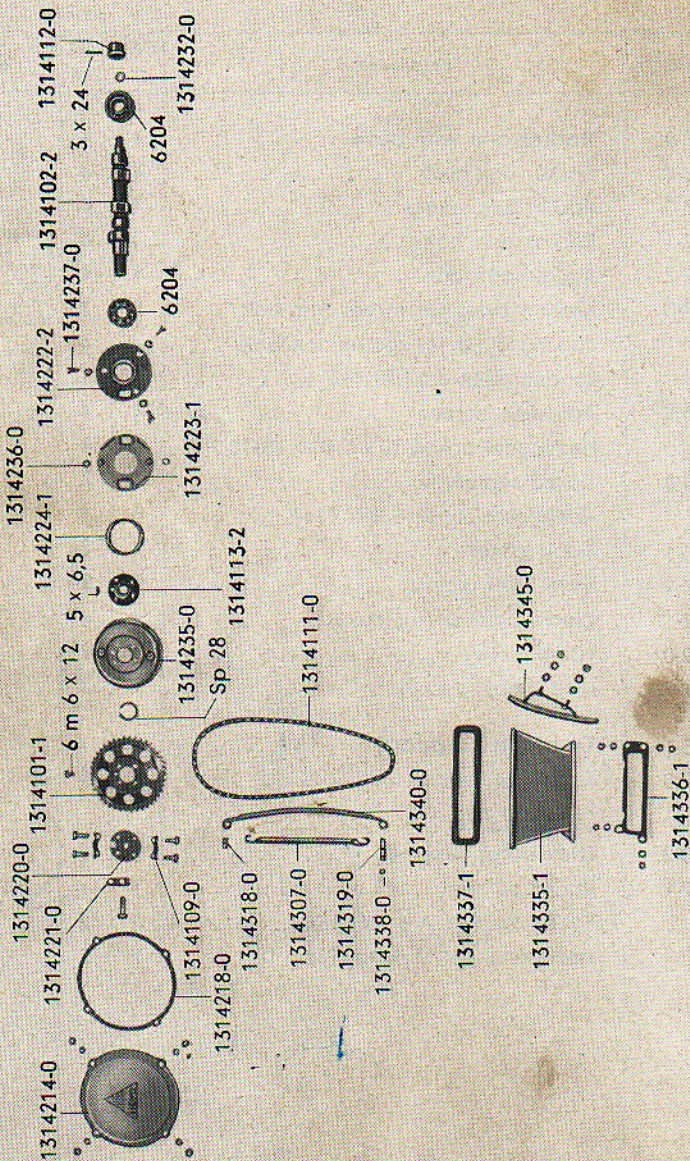
Group: Timing**Sub-Group: Oil filler cover, Camshaft**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 14 310-2	Oil filler cover	1	1	
13 14 328-0	Clamp spring	1	1	
13 14 102-1	Camshaft	1	1	
	<u>replaced by:</u>			
13 14 102-2	Camshaft	1	1	from chassis No. 6/113522
	Grooved ball bearing 6204 DIN 625	1	1	
13 14 113-0	Centring flange for sprocket	1	1	up to chassis No. 6/113521
13 14 113-1	Centring flange for sprocket	1	1	from engine No. 35663 up to engine No. 372593
	Woodruff key 5 x 6,5 DIN 6888	1	1	
13 14 112-0	Connecting bush for distributor	1	1	
	Split cotter pin 3 x 24 S DIN 1481	1	1	
13 14 232-0	Round seater ring	1	1	from engine No 339626
13 14 101-0	Sprocket	1	1	up to engine No. 372593
	Bolt 6 m 6 x 10 DIN 1434	1	1	
13 14 220-0	Cover disc	1	1	
13 14 109-0	Locking plate	2	2	
13 14 221-0	Locking plate	1	1	
	Hexagonal bolt M 6 x 15 DIN 933-5 D	4	4	up to engine No. 372593
	Hexagonal bolt M 8 x 20 DIN 933-5 D	1	1	
13 14 111-0	Roll chain	1	1	
13 14 222-0	Rotary vent slide	1	1	up to chassis No. 6/111887
13 14 222-1	Rotary vent slide	1	1	
	Countersunk bolt M 6 x 15 DIN 63-5 D	3	3	from engine No 317930
13 14 223-0	Vent plate	1	1	up to engine No. 372593
13 14 224-0	Vent spring	1	1	
13 14 113-2	Centring flange for sprocket	1	1	
13 14 101-1	Sprocket	1	1	
	Bolt 6 m 6 x 12 St 60, 11 DIN 1434	1	1	
	Hexagonal bolt M 6 x 18 DIN 933-5 D	4	4	
	Hexagonal bolt M 8 x 28 DIN 933-5 D	1	1	
13 14 222-2	Rotary vent slide	1	1	new parts for valve operating mechanism
13 14 237-0	Cylindrical bolt	3	3	
13 14 223-1	Vent plate	1	1	from chassis No 372594
13 14 224-1	Vent spring	1	1	
13 14 235-0	Vent cover complete	1	1	
13 14 236-0	Bush for vent cover (VULKOLLAN)	2	2	
	Fixing ring 28 DIN 9045	1	1	
	Toothed washer A 6,4 DIN 6797	3	3	

Group: Timing**Sub-Group: Rocker arm, Covers, Distributor support**

Part No.	Description	No. per car		Remarks
		LT	LTK	
13 14 210-0	Rocker arm with bush	4	4	
13 14 204-0	Rocker arm bush	4	4	
13 14 208-0	Rocker arm spring	4	4	
13 14 202-1	Rocker arm bolt	4	4	up to chassis No. 6/111887
13 14 202-2	Rocker arm bolt	4	4	from chassis No. 6/111888
13 14 227-0	Locking plate for rocker arm bolt	2	2	up to chassis No. 6/111887
13 14 227-1	Locking plate for rocker arm bolt	4	4	} from chassis No. 6/111888
	Locking plate 6,4 DIN 463	4	4	
13 14 016-0	Adjusting screw	4	4	
	Hexagonal nut M 10 x 1 DIN 70616-5 D	4	4	
13 14 232-0	Round sealer ring	2	2	} from chassis No. 6/111888
	Hexagonal nut M 6 DIN 934-6 S	4	4	
13 14 205-1	Small cover	2	2	
13 14 206-1	Small cork gasket	2	2	
13 14 207-1	Clamp bracket (for covers)	4	4	
13 14 209-0	Large cover	1	1	
13 14 216-0	Large cork gasket	1	1	
13 14 215-1	Distributor support	1	1	
13 14 017-0	Radial oil seal	1	1	26 x 35 x 7
	<u>replaced by:</u>			
13 14 215-2	Distributor support	1	1	
13 14 017-1	Radial oil seal	1	1	26 x 40 x 9BA with left turning
	Spring washer A 6 DIN 137	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	

Illustration 6



Group: Timing**Sub-Group: Chain case, Chain case cover**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 14 335-0	Chain case	1	1	
	<u>replaced by:</u>			
13 14 335-1	Chain case	1	1	from chassis No. 6/111888
13 14 336-0	Chain case gasket	1	1	
	<u>replaced by:</u>			
13 14 336-1	Chain case gasket	1	1	
13 14 337-0	Rubber packing ring	1	1	
	<u>replaced by:</u>			
13 14 337-1	Rubber packing ring	1	1	from chassis No. 6/111888
	Spring washer A 6 DIN 137	4	4	
	Hexagonal nut M 6 DIN 934-5 D	4	4	
13 14 345-0	Sliding shoe for chain	1	1	from engine No. 337108
	Toothed washer A 6,4 DIN 6797	2	2	
13 14 346-0	PERLON packing ring 5,5 x 12 x 2	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
13 14 340-0	Clamp bracket with lining	1	1	
13 14 308-0	Thrust spring	1	1	
	<u>replaced by:</u>			
13 14 307-0	Thrust spring	1	1	
13 14 318-0	Guide bolt top	1	1	
13 14 319-0	Guide bolt bottom	1	1	
13 14 338-0	Round sealer ring	1	1	
13 14 214-0	Chain case cover	1	1	
13 14 218-0	Gasket for chain case cover	1	1	
	Spring washer A 6 DIN 137	4	4	
	Hexagonal nut M 6 DIN 934-5 D	4	4	

Group: Oil pump

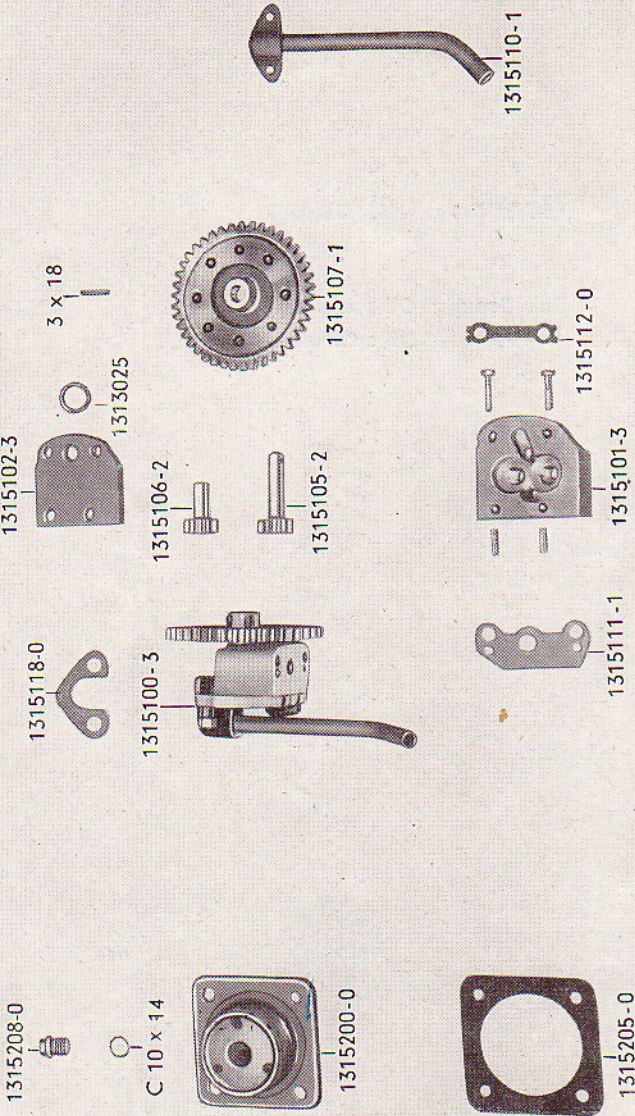
**Sub-Group: Oil pump
Oil strainer**

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LLOYD LT-LTK 600

Illustration 7



Group: Oil pump
Sub-Group: Oil pump, oil strainer

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 15 100-2	Oil pump complete	1	1	
	<u>replaced by:</u>			
13 15 100-3	Oil pump complete	1	1	from engine No. 352793
13 15 101-2	Oil pump housing	1	1	up to engine No. 352792
13 15 101-3	Oil pump housing	1	1	from engine No. 352793
	Stud M 6 x 15 DIN 835-8 G	2	2	
13 15 112-0	Locking plate for oil pump	1	1	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
	Hexagonal bolt M 6 x 35 S DIN 931-8 G	2	2	
	Washer 6,4 DIN 125	2-4	2-4	as required
	Crown nut M 6 DIN 935-5 D	2	2	
	Split pin 1,5 x 15 DIN 94	2	2	
	Hexagonal nut M 6 DIN 934 - 5 D	2	2	on stud M 6 x 45 of crankshaft housing
13 15 105-1	Feed wheel 1	1	1	} up to engine No. 352792
13 15 106-1	Feed wheel 2	1	1	
13 15 105-2	Feed wheel 1	1	1	} from engine No. 352793
13 15 106-2	Feed wheel 2	1	1	
13 15 107-0	Drive wheel	1	1	up to engine No. 371369
13 15 107-1	Drive wheel	1	1	from engine No. 371370
	Split cotter pin 3 x 20 DIN 1481	1	1	
13 15 111-1	Bottom gasket	1	1	
13 15 102-1	Housing cover	1	1	up to engine No. 316354
13 15 102-2	Housing cover	1	1	from engine No. 316355 up to engine No. 383999
13 15 102-2a	Housing cover	1	1	from engine No. 384000 up to No 385484
13 15 102-3	Housing cover	1	1	from engine No. 395485
	Locking plate 6,4 DIN 463	4	4	up to engine No. 327869
13 15 118-0	Locking plate for housing cover	1	1	from engine No. 327870

Group: Oil strainer
Sub-Group: Oil pump, oil strainer

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 15 110-0	Suction pipe with support	1	1	up to engine No. 316354
13 15 110-1	Suction pipe with support	1	1	from engine No. 316355
13 15 109-0	Support gasket	1	1	up to engine No. 383999
13 13 025-0	Round sealer ring	1	1	for housing cover from engine No 384000
13 15 200-0	Oil strainer complete	1	1	
13 15 205-0	Oil strainer gasket	1	1	
	Spring ring B 6 DIN 127	4	4	
	Hexagonal nut M 6 DIN 934-5 D	4	4	
13 15 208-0	Oil drain plug screw	1	1	
13 15 206-0	Packing ring for oil strainer	1	1	
	<u>replaced by:</u>			
	Packing ring C 10 x 14 DIN 7603	1	1	

**Group: Ventilator
with windscreen heating
connection**

**Sub-Group: Ventilator housing
Ventilator wheel
Engine cover**

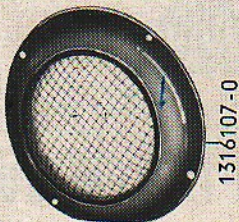
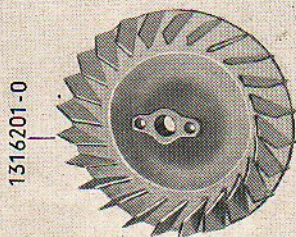
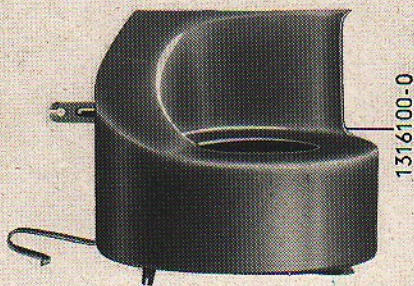
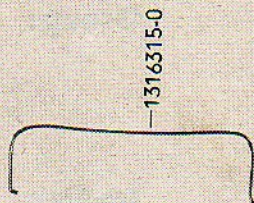
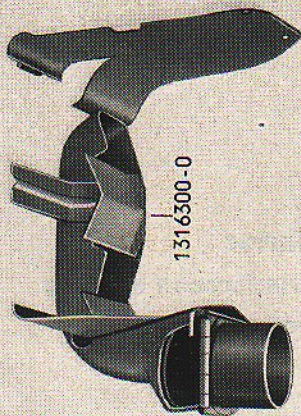
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LLOYD LT-LTK 600

Illustration 8



Group: Ventilator with windscreen heating connection**Sub-Group: Ventilator housing, ventilator wheel, engine cover**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 16 100-0	Housing complete	1	1	
13 16 107-0	Cover ring	1	1	
	Cylindrical bolt A M 4 x 8 DIN 84-5 S	4	4	} for cover ring
	Spring ring A 4 DIN 127	4	4	
13 16 201-0	Ventilator wheel	1	1	
13 16 300-0	Engine cover with windscreen heating connection	1	1	
13 16 315-0	Clamp bracket	1	1	

**Group: Carburettor
Air filter
Fuel pump**

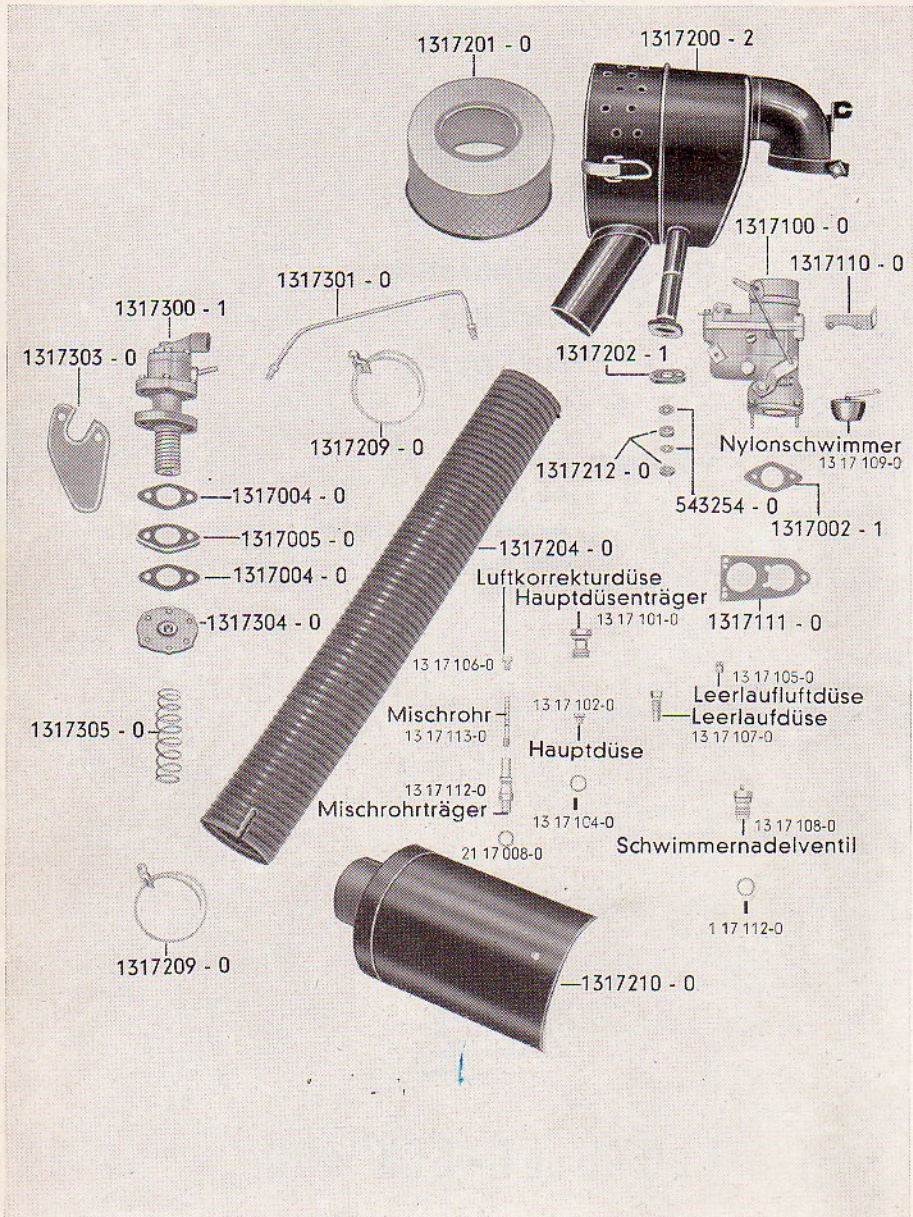
**Sub-Group: Carburettor
Air filter
Air preheating system
Fuel pump**

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LLOYD LT-LTK 600

Illustration 9



Group: Carburettor, air filter, fuel pump**Sub-Group: Carburettor, air filter**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 17 100-0	Carburettor complete	1	1	
13 17 002-1	Carburettor gasket	1	1	
	Spring washer A 8 DIN 137	2	2	
	Hexagonal nut M 8 DIN 934-5 D	2	2	
13 17 110-0	Spring support plate	1	1	
13 17 111-0	Float chamber gasket	1	1	
13 17 109-0	Nylon float 5,7 g ZK 3524	1	1	
13 17 112-0	Mixing pipe support K 16 189	1	1	
21 17 008-0	Packing ring K 1894	1	1	
13 17 113-0	Mixing pipe ZK 3361	1	1	
13 17 106-0	Air regulating jet 220 K 2944	1	1	
13 17 101-0	Main jet support K 2386	1	1	
13 17 104-0	Packing ring K 1426	1	1	
13 17 102-0	Main jet 120 K 861	1	1	
13 17 107-0	Idler jet 0,50 ZK 3016	1	1	
13 17 105-0	Air idler jet K 1329	1	1	
13 17 108-0	Float needle valve ZK 88	1	1	
1 17 112-0	Packing ring K 11	1	1	
13 17 200-2	Air filter with nozzle	1	1	
13 17 215-0	Air filter housing with nozzle	1	1	without insert
13 17 201-0	Air filter insert	1	1	
13 17 202-1	Air exhaust rubber gasket	1	1	
5 43 254-0	Washer	2	2	
13 17 212-0	Rubber washer	2	2	
	Hexagonal nut M 6 DIN 934-5 D	4	4	to stud M 6 x 28

Group: Carburettor, air filter, fuel pump

Sub-Group: Carburettor, air preheating, fuel pump

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 17 210-0	Air intake hood	1	1	
	Spring ring B 6 DIN 127	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
13 17 204-0	Hose for heating	1	1	450 mm
13 17 209-0	Hose clip band	2	2	400 mm 9 mm wide
13 17 300-1	Fuel pump complete	1	1	
13 17 304-0	Diaphragm	1	1	
13 17 305-0	Ram spring	1	1	
13 17 303-0	Fuel pump protection plate	1	1	
13 17 004-0	Fuel pump gasket	2	2	
13 17 005-0	Insulating flange	1	1	
	Hexagonal nut M 8 DIN 934-5 D	2	2	
	Spring washer A 8 DIN 137	2	2	
13 17 301-0	Fuel pipe complete	1	1	
	Union pipe screw M 12 x1,5 DIN 3871	2	2	
	Double cone ring 6 DIN 3862	2	2	

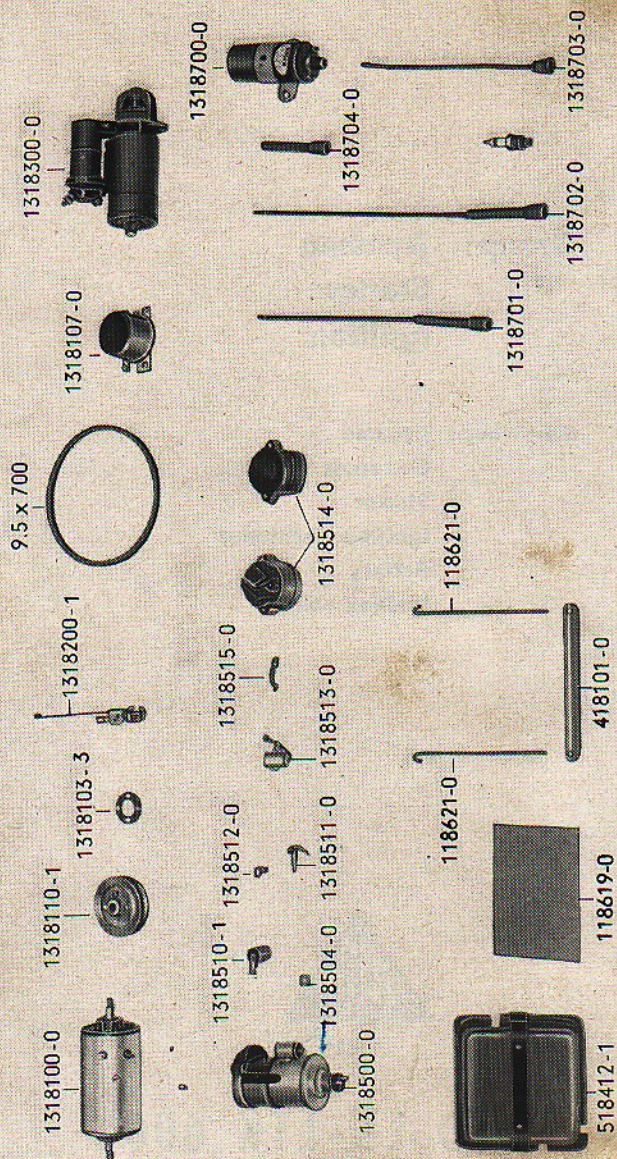
**Group: Dynamo
Starter
Ignition**

**Sub-Group: Dynamo
Governor
Starter
Ignition distributor
Battery
Ignition coil**



LLOYD LT-LTK 600

Illustration 10



Group: Dynamo, Starter, Ignition**Sub-Group: Dynamo, Governor, Starter, Ignition distributor**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 18 100-0	Dynamo 6 V 130 W	1	1	up to chassis No. 6/117639
13 18 100-1	Dynamo 6 V 160 W	1	1	
13 18 110-0	Pulley	1	1	from chassis No. 6/117640
	<u>replaced by:</u>			
13 18 110-1	Pulley	1	1	
	Hexagonal bolt M 6 x 18 DIN 933-8 G	4	4	
	Spring ring A 6 DIN 127	8	8	
	Hexagonal nut M 6 DIN 934-5 D	4	4	
13 18 103-2	Distance ring	4-5	4-5	up to engine No. 352508
13 18 103-3	Distance ring	4-5	4-5	
13 18 200-0	Clamp band for dynamo	1	1	from engine No. 352509
	<u>replaced by:</u>			
13 18 200-1	Clamp band for dynamo	1	1	
	Cylindrical pin 8 h 11 x 10 DIN 7	1	1	
	Y-belt 9,5 x 700	1	1	
13 18 107-0	Governor for dynamo	1	1	up to chassis No. 6/117639
13 18 107-1	Governor for dynamo	1	1	
	Cylindrical bolt M 5 x 8 DIN 84-5 D	2	2	from chassis No. 6/117640
	Spring ring A 5 DIN 127	2	2	
	Hexagonal nut M 5 DIN 934-5 D	2	2	
13 18 300-0	Starter	1	1	
	Spring ring A 8 DIN 127	2	2	
	Hexagonal nut M 8 DIN 934-5 D SW 12	2	2	
13 18 500-0	Ignition distributor	1	1	
13 18 504-0	Aperture for ignition distributor	2	2	
	Hexagonal bolt M 6 x 25 DIN 933-5 D	2	2	
	Spring ring A 6 DIN 137	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
13 18 510-0	Distributor rotor arm	1	1	up to engine No. 359872
13 18 510-1	Distributor rotor arm	1	1	
13 18 511-0	Contact breaker	1	1	from engine No. 359873
13 18 512-0	Contact holder	1	1	
13 18 513-0	Condenser	1	1	
13 18 514-0	Distributor cap	1	1	
15 18 515-0	Clamp spring	2	2	

Group: Dynamo, Starter, Ignition**Sub-Group: Battery, Ignition coil**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
1 18 618-0	Battery 6 V 50 Amp.	1	1	
1 18 619-0	Battery base plate	1	1	pressed wood
4 18 101-0	Angle plate	1	1	
1 18 621-0	Attachment hook	2	2	diameter 6
	Hexagonal nut M 6 DIN 934-5 D	4	4	length 185 mm
5 18 412-1	Battery cover	1	1	
1 18 700-0	Ignition coil and holder	1	1	
	<u>replaced by:</u>			
13 18 700-0	Ignition coil and holder	1	1	holder turned at 45 degrees
	Hexagonal bolt M 8 x 15 DIN 933-5 D	2	2	
	Spring ring A 8 DIN 127	2	2	
	Hexagonal nut M 8 DIN 934-5 D	2	2	
13 18 701-0	Sparking plug high tension lead, 1st cylinder, complete	1	1	
13 18 706-0	Sparking plug high tension lead without fastener	1	1	
13 18 702-0	Sparking plug high tension lead, 2nd cylinder, complete	1	1	
13 18 707-0	Sparking plug high tension lead without fastener	1	1	
13 18 703-0	Ignition high tension lead (ignition coil - distributor)	1	1	
13 18 704-0	Sparking plug fastener	2	2	
13 18 712-0	Sparking plug W 225 T 1	2	2	
13 18 709-0	Water protection cap for ignition lead	1	1	
13 18 710-0	Water protection cap for sparking plug lead	2	2	from engine No. 391046

Group: Engine suspension

**Sub-Group: Front axle carrier
Transmission mounting plate**

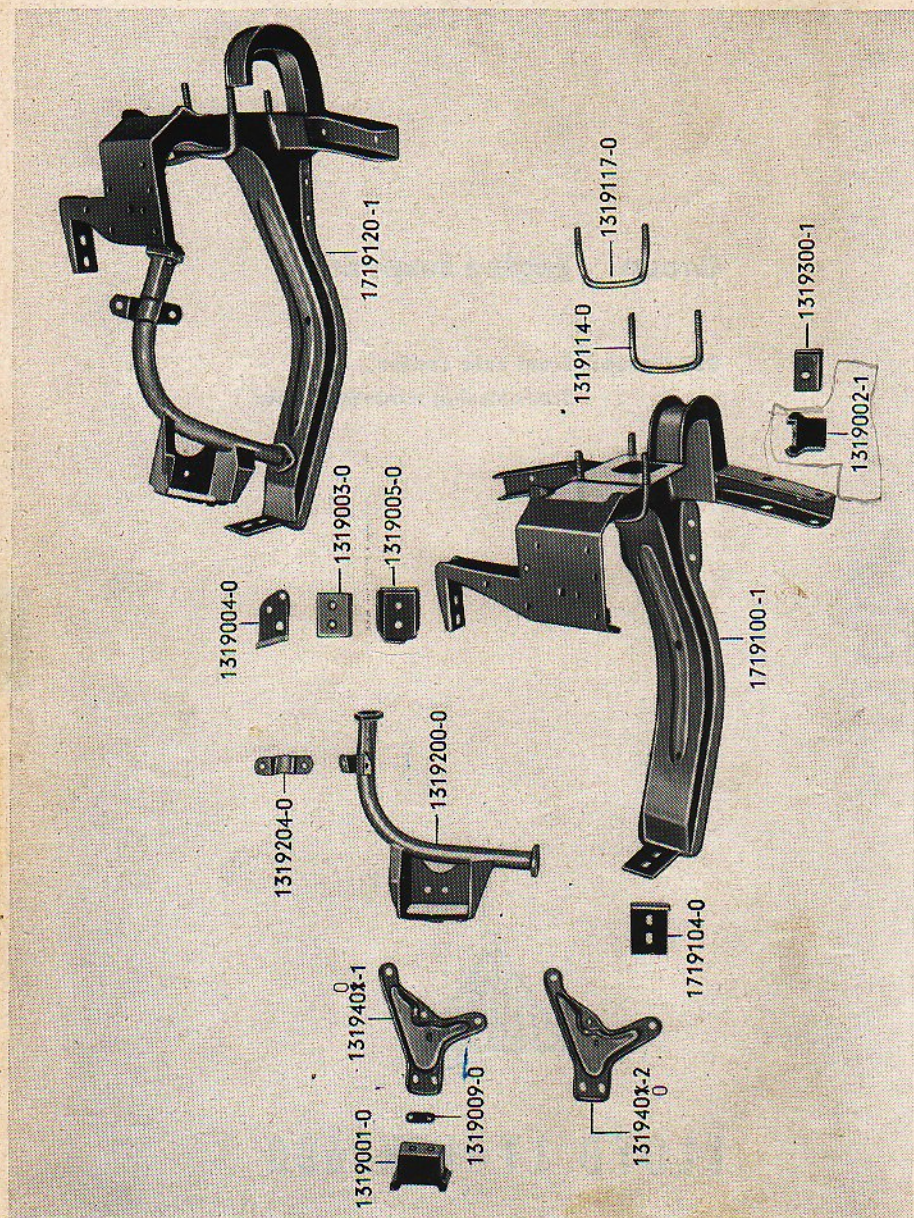
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Illustration 11



Group: Engine suspension**Sub-Group: Front axle carrier**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 19 100-0	Front axle carrier	1	1	
	<u>replaced by:</u>			
17 19 100-1	Front axle carrier	1	1	from chassis No. 6/115494
17 19 120-0	Front axle carrier with yoke bracket complete	1	1	
	<u>replaced by:</u>			
17 19 120-1	Front axle carrier with yoke bracket complete	1	1	from chassis No. 6/115494
13 19 114-0	Bottom U-bolt for front axle carrier	1	1	
13 19 117-0	Top U-bolt for front axle carrier	1	1	
	Hexagonal nut M 12 x 1,5 DIN 934-8 G	8	8	
13 19 200-0	Yoke bracket	1	1	
	Hexagonal bolt M 8 x 25 DIN 933-8 G	2	2	
	Hexagonal bolt 8 x 20 DIN 933-8 G	2	2	
	Spring ring A 8 DIN 127	4	4	
13 19 204-0	Holder for ignition coil	1	1	from chassis No. 6/112159
17 19 104-0	Base plate for rubber support	1	1	from chassis
13 19 001-0	Front rubber support	1	1	No. 6/115494
	Hexagonal bolt M 8 x 12 DIN 933-8 G	4	4	
	Spring ring A 8 DIN 127	2	2	
13 19 009-0	Two-hole plate	1	1	from chassis No. 6/113843
	Spring ring A 8 DIN 127	2	2	
13 19 002-1 ✓	Rear rubber support	1	1	
13 19 300-0	Angle iron base plate for rubber support (rear)	1	1	
	<u>replaced by:</u>			
13 19 300-1	Angle iron base plate for rubber support (rear)	1	1	from engine No. 35378
	Hexagonal bolt M 10 x 15 DIN 933-8 G	2	2	
	Spring ring A 10 DIN 127	2	2	
13 19 003-0	Rubber support for engine	1	1	
	Hexagonal bolt M 8 x 15 DIN 933-8 G	4	4	
	Spring ring A 8 DIN 127	2	2	
13 19 009-0	Two-hole plate	1	1	from chassis No. 6/113843 up to chassis No. 6/116463
	Spring ring A 8 DIN 127	2	2	

Group: Engine suspension
Sub-Group: Front axle carrier
Transmission mounting plate

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 19 005-0	Rubber support housing	1	1	
	Hexagonal bolt M 10 x 25 DIN 931-8 G	1	1	
	Spring ring A 10 DIN 127	1	1	
	Hexagonal nut M 10 DIN 934-8 G	1	1	
13 19 004-0	Connection angle iron plate	1	1	not necessary for four-speed
	Hexagonal bolt M 8 x 18 DIN 933-8 G	2	2	
	Spring ring A 8 DIN 127	2	2	
13 19 400-0	Transmission mounting plate	1	1	up to chassis No. 6/114296
13 19 400-1	Transmission mounting plate, for three-speed	1	1	from chassis No. 6/114297 up to chassis No. 6/116493 } on spot welded nut 8 x 15
	Spring ring A 10 DIN 127	2	2	
	Hexagonal nut M 10 DIN 934-5 D	2	2	
13 19 400-2	Transmission mounting plate, for four-speed	1	1	from engine No. 372315

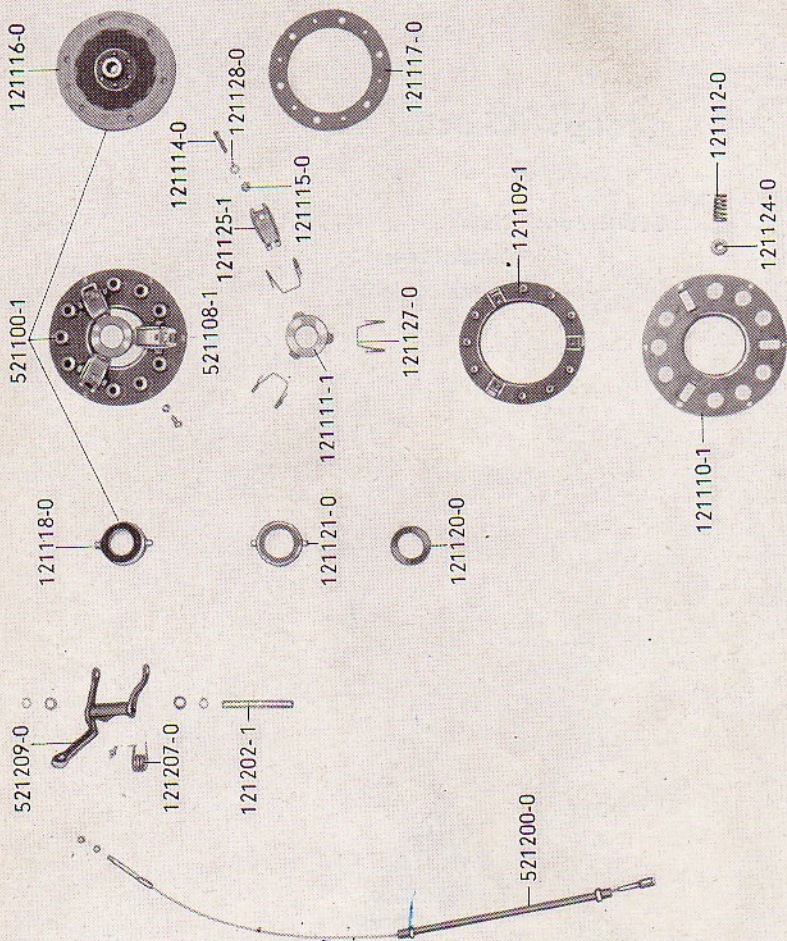
Group: Clutch

Sub-Group: Clutch
Clutch lever
Clutch cable



LLOYD LT-LTK 600

Illustration 12



Group: Clutch

Sub-Group: Clutch

up to chassis No. 6/116092

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 21 100-0	Clutch complete with clutch plate and release gear with graphite ring . . .	1	1	replaced by: 5 21 100-1
1 21 116-0	Clutch plate complete	1	1	
1 21 117-0	Clutch lining	2	2	
1 21 129-0	Rivet for lining 4 x 6	12	12	
5 21 108-0	Pressure plate complete	1	1	replaced by: 5 21 108-1
	Spring ring A 6 DIN 127	6	6	
	Hexagonal bolt M 6 x 12 DIN 931-8 G	6	6	
1 21 111-0	Release ring	1	1	
1 21 113-0	Release spring	3	3	
1 21 109-0	Pressure plate alone	1	1	
1 21 110-0	Base plate	1	1	
1 21 123-0	Spring retainer	9	9	
1 21 112-0	Main spring	9	9	
1 21 124-0	Spring seat	9	9	
1 21 125-0	Lever	3	3	
1 21 126-0	Link	3	3	
1 21 114-0	Adjusting bolt	3	3	
1 21 115-0	Adjusting nut	3	3	
1 21 118-0	Clutch release with graphite ring	1	1	
1 21 120-0	Graphite ring	1	1	
1 21 121-0	Holder	1	1	

Group: Clutch

Sub-Group: Clutch

from chassis No. 6/116093

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 21 100-1	Clutch complete with clutch plate and release gear with graphite ring . .	1	1	
1 21 116-0	Clutch plate complete	1	1	
1 21 117-0	Clutch lining	2	2	
1 21 129-0	Rivet for lining 4 x 6	12	12	
5 21 108-1	Pressure plate complete	1	1	
	Spring ring A 6 DIN 127	6	6	
	Hexagonal bolt M 6 x 12 DIN 931-8 G .	6	6	
1 21 111-1	Release ring	1	1	
1 21 127-0	Spring	3	3	
1 21 109-1	Pressure plate alone	1	1	
1 21 110-1	Base plate	1	1	
1 21 112-0	Main spring	9	9	
1 21 124-0	Spring seat	9	9	
1 21 125-1	Lever	3	3	
1 21 114-0	Adjusting bolt	3	3	
1 21 115-0	Adjusting nut	3	3	
1 21 128-0	Pressure ring (washer)	3	3	
1 21 118-0	Clutch release with graphite ring . .	1	1	
1 21 120-0	Graphite ring	1	1	
1 21 121-0	Holder	1	1	

Group: Clutch
Sub-Group: Clutch lever, Clutch cable

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 21 209-0	Clutch lever	1	1	
1 21 202-0	Bolt for clutch lever	1	1	
	<u>replaced by:</u>			
1 21 202-1	Bolt for clutch lever	1	1	from chassis No. 6/114278
	Spring washer A 10 DIN 137	2	2	
	Split cotter pin 4 x 22 S DIN 1481	1	1	used for 121 202-0
	Locking ring 10 x 1 DIN 471	2	2	used for 121 202-1
	Lubrication nipple D 6 DIN 71412	1	1	
1 21 207-0	Return spring for lever	1	1	
5 21 200-0	Clutch cable	1	1	
	Hexagonal nut M 6 DIN 934-4 D	2	2	

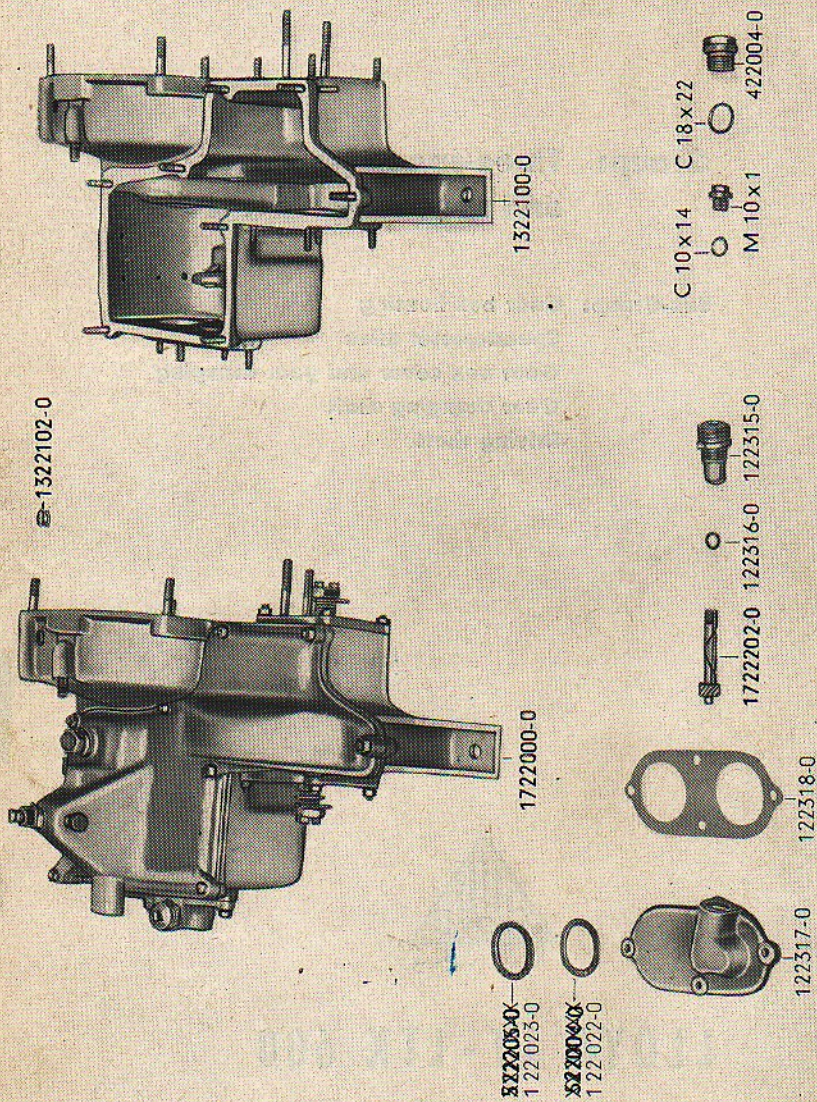
**Group: Three-speed gear box
and speedometer drive**

**Sub-Group: Gear box housing
Speedometer drive
Gear box cover and gear changing
Gear changing shaft
Driving shaft**



LLOYD LT-LTK 600

Illustration 13

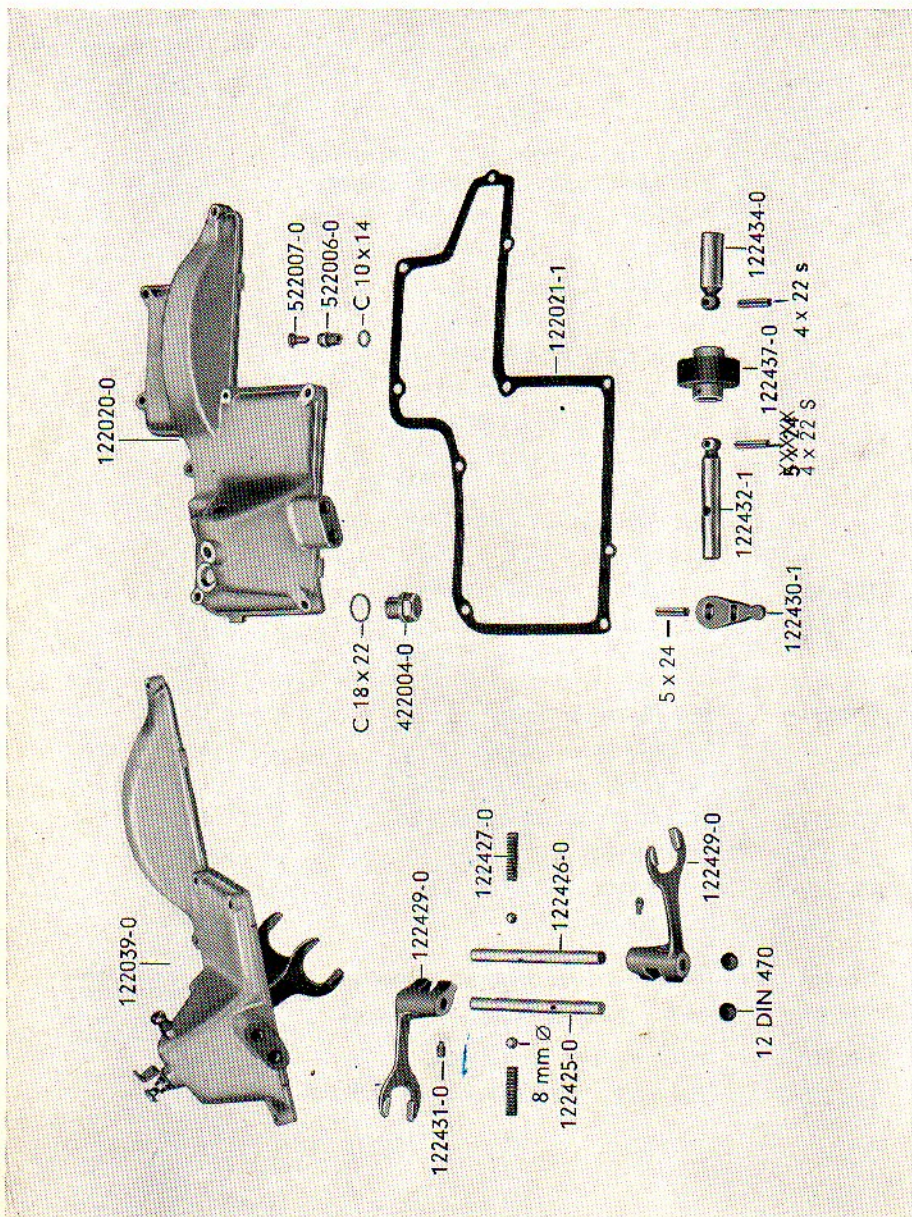


Group: Three-speed gear box and speedometer drive**Sub-Group: Gear-box housing, Speedometer drive**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 22 000-0	Three-speed gear box, differential and speedometer drive complete .	1	1	
13 22 100-0	Gear box housing with studs	1	1	
	Stud M 8 x 32 DIN 835-8 G	2	2	
	Stud M 8 x 55 DIN 835-8 G	2	2	
	Stud M 6 x 22 DIN 835-8 G	9	9	
	Stud M 6 x 15 DIN 835-8 G	12	12	
	Stud M 10 x 18 DIN 835-8 G	1	1	
	Stud M 6 x 40 DIN 835-8 G	1	1	
	Stud 22 mm length of thread M 10 x 25 DIN 835-8 G	1	1	
	Plug screw M 10 x 1 DIN 910-4	1	1	
	Packing ring C 10 x 14	1	1	
13 22 102-0	Rubber plug for inspection hole . . .	1	1	
4 22 004-0	Plug screw with collar	1	1	
	Packing ring C 18 x 22 DIN 7603 . . .	1	1	
1 22 317-0	Speedometer housing	1	1	
	Spring washer B 6 DIN 137	4	4	
	Hexagonal nut M 6 DIN 934-5 D . . .	4	4	
1 22 318-0	Gasket for speedometer housing . .	1	1	
1 22 022-0	Shim washer 0,1	as required		
1 22 023-0	Shim washer 0,2	as required		
1 22 024-0	Shim washer 0,3	as required		
1 22 314-0	Pinion for speedometer, 8 teeth . .	1	1	up to chassis No. 6/113452
17 22 202-0	Pinion for speedometer, 10 teeth .	1	1	from chassis No. 6/113453
1 22 316-0	Thrust washer	1	1	
1 22 315-0	Threaded guide for speedometer pinion	1	1	

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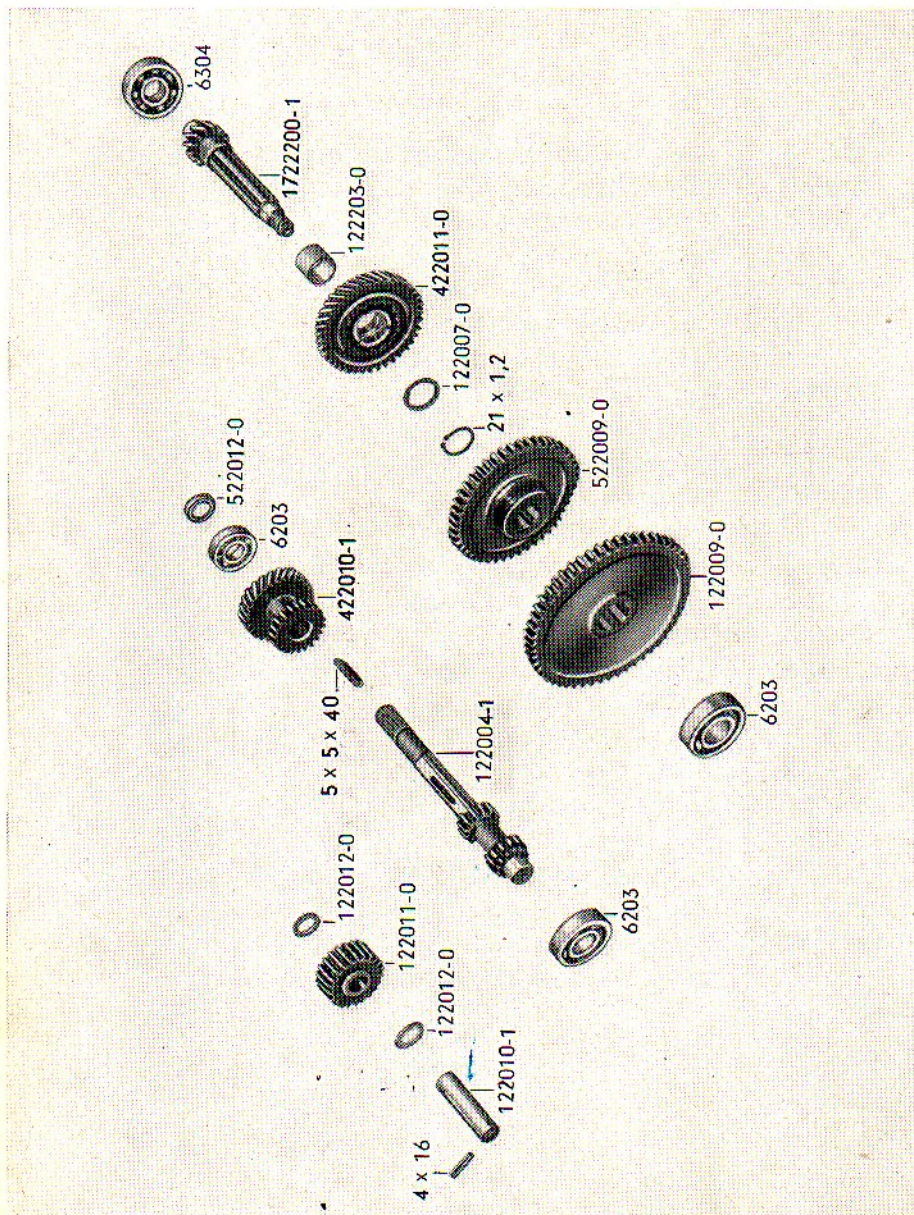
Illustration 14



Group: Three-speed gear box and speedometer drive**Sub-Group: Gear box cover and gear changing**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
1 22 039-0	Cover for gear box housing complete	1	1	
1 22 020-0	Cover for gear box, alone	1	1	
1 22 021-0	Gasket for gear box cover	1	1	
	<u>replaced by:</u>			
1 22 021-1	Gasket for gear box cover	1	1	from chassis No. 6/113925
	Spring washer B 6 DIN 137	10	10	
	Hexagonal nut M 6 DIN 934-5 D	10	10	
5 22 006-0	Plug screw with hole	1	1	
	Packing ring C 10 x 14 DIN 7603	1	1	
5 22 007-0	Lubrication nipple, diameter 6 for cover	1	1	
4 22 004-0	Plug screw with collar	1	1	
	Packing ring C 18 x 22 DIN 7603	1	1	
1 22 425-0	Gear rod for 1st and reverse gear	1	1	
1 22 426-0	Gear rod for 2nd and 3rd gear	1	1	
	Washer 12 DIN 470	2	2	
1 22 427-0	Stop spring for gear changing	2	2	
	Stop ball, diameter 8	4	4	
1 22 429-0	Gear selector fork	2	2	
1 22 431-0	Threaded rod	2	2	
1 22 430-1	Gear changing finger	1	1	
1 22 432-1	Gear changing finger shaft	1	1	
	Split cotter pin 5 x 24 DIN 1481	1	1	
1 22 437-0	Rubber coupling	1	1	
1 22 434-0	Joint head	1	1	
	Split cotter pin 4 x 22 S DIN 1481	2	2	

Illustration 15



Group: Three-speed gear box and speedometer drive
Sub-Group: Gear changing shaft, Driving shaft

Part-No.	Description	No. per car		Remarks
		LT	LTK	
1 22 200-0	Gear changing shaft, 15 teeth, worm 3 gears	1	1	up to chassis No. 6/113452
17 22 200-1	Gear changing shaft, 15 teeth, worm 4 gears	1	1	from chassis No. 6/113453
1 22 203-0	Bush for gear changing shaft	1	1	
	Grooved bearing 6304 DIN 625	1	1	
1 22 007-0	Thrust washer for gear changing shaft	as required		
1 22 040-0	Thrust washer for gear changing shaft	as required		
1 22 041-0	Thrust washer for gear changing shaft	as required		
	Locking ring 22 x 1,2 DIN 471	1	1	up to chassis No. 6/113452
	Locking ring 21 x 1,2 DIN 471	1	1	from chassis No. 6/113453
5 22 009-0	Gear changing wheel for 2nd gear	1	1	
1 22 009-0	Gear changing wheel for 1st and reverse gear	1	1	
5 22 008-0	Gear changing wheel for direct drive	1	1	up to chassis No. 6/111967
4 22 011-0	Helical gear wheel for direct drive	1	1	from chassis No. 6/111968
	Grooved bearing 6203 DIN 625	1	1	
5 22 004-0	Shim washer	as required		
5 22 005-0	Shim washer	as required		
1 22 004-0	Driving shaft	1	1	up to chassis No. 6/112374
1 22 004-1	Driving shaft	1	1	from chassis No. 6/112375
1 22 005-0	Double wheel for 2nd and 3rd gear	1	1	up to chassis No. 6/111967
4 22 010-0	Helical double wheel for 2nd and 3rd gear	1	1	from chassis No. 6/111968
4 22 010-1	Helical double wheel for 2nd and 3rd gear	1	1	up to chassis No. 6/112374
	Plain Key 5 x 5 x 28 DIN 6885	1	1	from chassis No. 6/112375
	Plain Key 5 x 5 x 40 DIN 6885	1	1	up to chassis No. 6/112374
	Grooved bearing 6203 DIN 625	2	2	from chassis No. 6/112375
5 22 012-0	Radial oil seal A 17 x 28 x 7 DIN 6503	1	1	
1 22 011-0	Intermediate wheel with bush for reverse gear	1	1	
4 22 005-0	Bush for intermediate wheel	1	1	
1 22 010-0	Bolt for intermediate wheel	1	1	up to chassis No. 6/114634
1 22 010-1	Bolt for intermediate wheel	1	1	from chassis No. 6/114635
1 22 012-0	Thrust washer	2	2	
1 22 013-0	Thrust washer	as required		
	Split cotter pin 4 x 28 S DIN 1481	1	1	up to chassis No. 6/114634
	Split cotter pin 4 x 16 DIN 1481	1	1	from chassis No. 6/114635

**Group: Four-speed gear box
and speedometer drive**

from chassis No. 6/116464

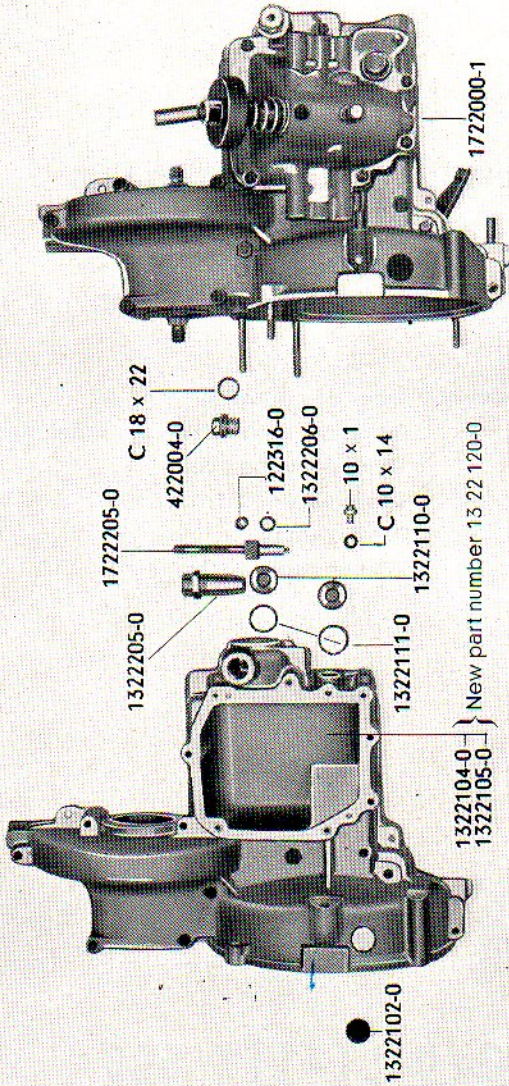
from engine No. 372315

Sub-Group: Gear box housing
Gear box cover and gear changing
Gear changing shaft
Speedometer drive
Driving shaft
Intermediate wheel



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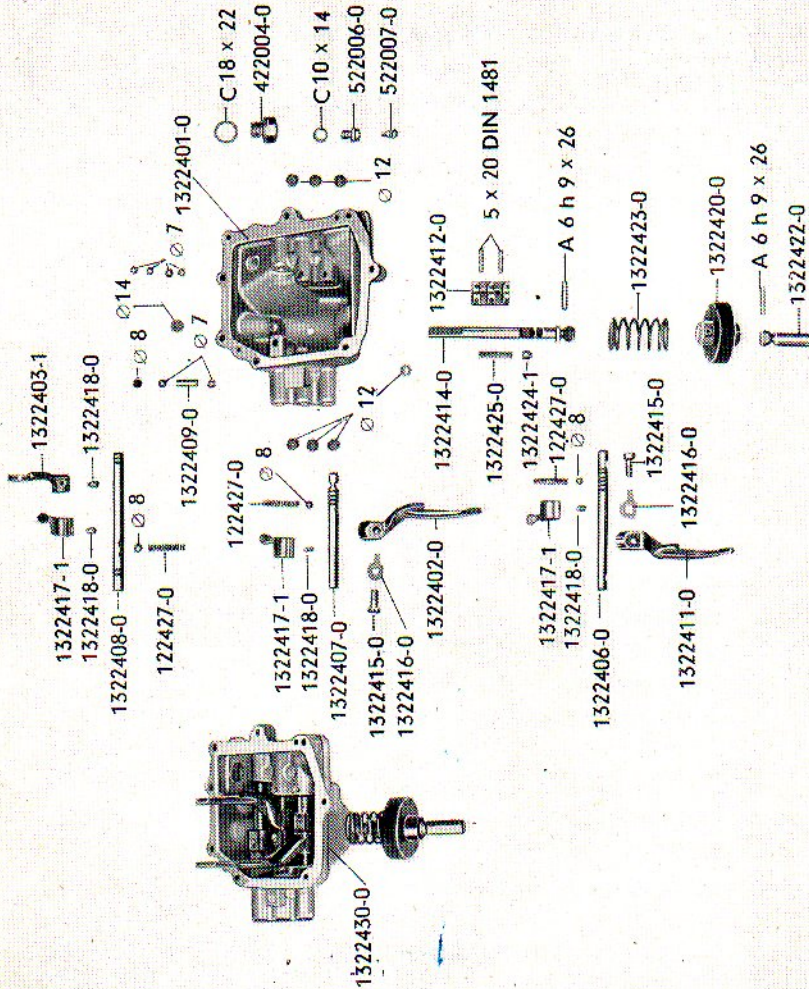
Illustration 16



Group: Four-speed gear box and speedometer drive
Sub-Group: Gear box housing

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 22 000-1	Four-speed synchromesh gear box	1	1	
13 22 120-0	Gear box housing, top	1	1	} included in part-Nos. 13 22 120-0
	and bottom part complete	1	1	
	ENSAT-thread bushing M 6 IN 22b	8	8	
	ENSAT-thread bushing M 8 IN 22b	11	11	
	Cylindrical bolt 6 m 6 x 14 DIN 7	2	2	
	Hexagonal bolt M 8 x 55 DIN 931-8 G	1	1	
	Stud M 8 x 35 DIN 835-8 G	2	2	
	Stud M 10 x 18 DIN 835-8 G	1	1	
	Stud M 10 x 25 DIN 835-8 G	1	1	
	Stud M 8 x 55 DIN 835-8 G	2	2	
	Cylindrical bolt 6 m 6 x 14 DIN 7	2	2	
	Spring washer A 6 DIN 137	8	8	
	Spring washer A 8 DIN 137	12	12	
	Hexagonal bolt M 6 x 25 DIN 931-8 G	5	5	
	Hexagonal bolt M 6 x 80 DIN 931-8 G	2	2	
	Hexagonal bolt M 6 x 95 DIN 931-8 G	1	1	
	Hexagonal bolt M 8 x 30 DIN 931-8 G	3	3	
	Hexagonal bolt M 8 x 55 DIN 931-8 G	7	7	
	Hexagonal bolt M 8 x 90 DIN 931-8 G	1	1	
	Hexagonal nut M 8 SW 12 DIN 934-5 D	1	1	
	Plug screw M 10 x 1 DIN 910-4 D	1	1	
	Packing ring C 10 x 14 DIN 7603	1	1	
4 22 004-0	Plug screw with collar	1	1	
	Packing ring C 18 x 22 DIN 7603	1	1	
13 22 102-0	Rubber plug for inspection hole, diameter 24 x 10	1	1	
13 22 111-0	Round sealer ring, diameter 32 x 3	2	2	} for driving shaft and gear changing shaft
13 22 110-0	Cover, diameter 40	2	2	
17 22 205-0	Pinion for speedometer	1	1	
1 22 316-0	Thrust washer	1	1	
13 22 206-0	Thrust washer	1	1	
13 22 205-0	Threaded guide for speedometer pinion	1	1	

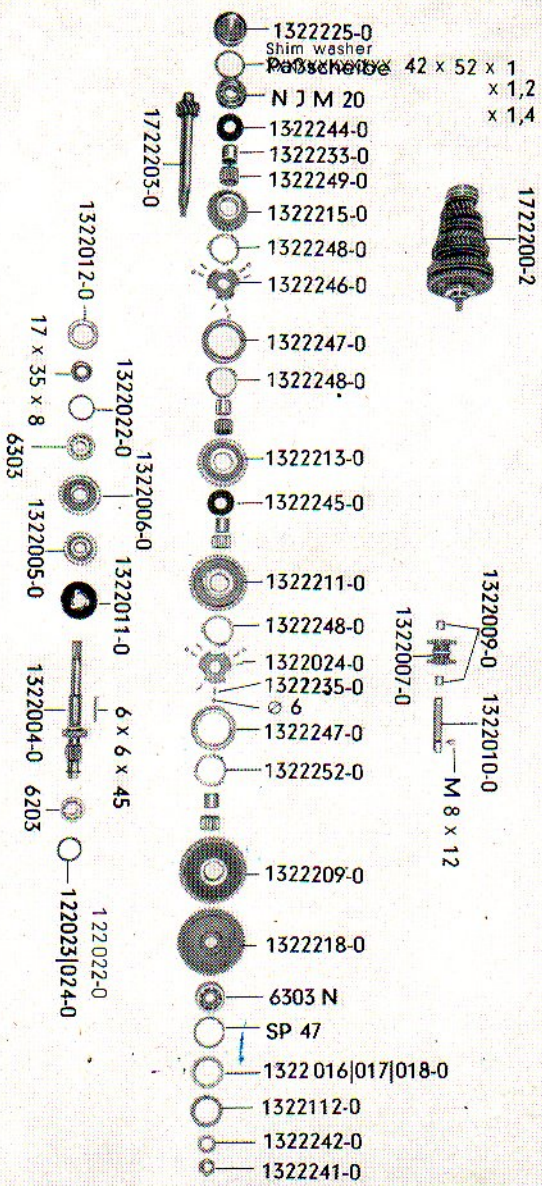
Illustration 17



Group: Four-speed gear box and speedometer drive

Sub-Group: Gear box cover and gear changing

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 22 430-0	Assembled cover for gear box housing, complete	1	1	
13 22 401-0	Cover for gear box housing	1	1	
4 22 004-0	Plug screw with collar	1	1	
	Packing ring C 18 x 22 DIN 7603	1	1	
5 22 006-0	Plug screw with hole	1	1	
	Packing ring C 10 x 14 DIN 7603	1	1	
5 22 007-0	Lubrication nipple, diameter 6	1	1	
13 22 420-0	Rubber coupling for gear changing	1	1	
13 22 422-0	Joint head	1	1	
	Rivet A 6 h 9 x 26 DIN 7341	2	2	
13 22 425-0	Locating spring for gear changing	1	1	from gear box No. 16050
13 22 423-0	Spring	1	1	up to gear box
13 22 424-0	Locating pin	1	1	No. 16049
	<u>replaced by:</u>			
13 22 424-1	Locating pin	1	1	from gear box No. 16050
13 22 406-0	Gear rod for 3rd and 4th gear	1	1	
13 22 407-0	Gear rod for 1st and 2nd gear	1	1	
13 22 408-0	Gear rod for reverse gear	1	1	
1 22 427-0	Locating spring for gear changing	4	4	from gear box No. 16050 three pieces only
	Locating ball, diameter 8	3	3	
	Locating ball, diameter 7	6	6	
13 22 409-0	Pressure pin	1	1	
13 22 412-0	Gear changing claw	1	1	
13 22 414-0	Gear changing claw shaft	1	1	
13 22 413-0	Gear changing finger	3	3	
	<u>replaced by:</u>			
13 22 417-1	Gear changing finger	3	3	from gear box No. 18650
13 22 411-0	Gear selector fork for 3rd and 4th gear	1	1	
13 22 402-0	Gear selector fork for 1st and 2nd gear	1	1	
13 22 403-0	Gear selector fork for reverse gear	1	1	
	<u>replaced by:</u>			
13 22 403-1	Gear selector fork for reverse gear	1	1	from gear box No. 12905
1 22 431-0	Set screw	4	4	up to gear box No. 12904
13 22 418-0	Set screw	4	4	from gear box No. 12905
	Locking washer 8 DIN 470	1	1	
	Locking washer 12 DIN 470	7	7	
	Locking washer 14 DIN 470	1	1	
	Split cotter pin, 5 x 20 DIN 1481	2	2	
13 22 415-0	Hexagonal bolt with slit	2	2	
13 22 416-0	Locking plate	2	2	



Group: Four-speed gear box and speedometer drive

Sub-Group: Gear changing shaft, Speedometer drive

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 22 200-2	Assembled gear changing shaft . . .	1	1	
17 22 203-0	Gear changing shaft	1	1	
13 22 225-0	Housing for roller bearing	1	1	
	Shim washer 42 x 52 x 1 DIN 988	as required		
	Shim washer 42 x 52 x 1,2 DIN 988	as required		
	Shim washer 42 x 52 x 1,4 DIN 988	as required		
	Cylindrical roller bearing NJM 20 DIN 5412	1	1	
13 22 244-0	Thrust washer	1	1	
13 22 233-0	Bush for needle bearing	4	4	
13 22 249-0	Needle bearing	4	4	
13 22 215-0	Gear wheel for 4th gear	1	1	
13 22 248-0	Cone ring for 2nd, 3rd and 4th gear	3	3	
13 22 252-0	Cone ring for 1st gear	1	1	
13 22 246-0	Profile ring	2	2	
13 22 235-0	Pressure spring	6	6	
13 22 024-0	Release spring	6	6	
	Ball, diameter 6	6	6	
13 22 247-0	Gear selector ring	2	2	
13 22 213-0	Gear wheel for 3rd gear	1	1	
13 22 245-0	Intermediate washer	1	1	
13 22 211-0	Gear wheel for 2nd gear	1	1	
13 22 209-0	Gear wheel for 1st gear	1	1	
13 22 218-0	Gear wheel for reverse gear	1	1	
	Roller bearing 6303 N DIN 625	1	1	
	Retaining ring SP 47 A DIN 5417	1	1	
13 22 016-0	Shim washer, diameter 53 x 0,1	as required		
13 22 017-0	Shim washer, diameter 53 x 0,2	as required		
13 22 018-0	Shim washer, diameter 53 x 0,3	as required		
13 22 112-0	Locking ring, diameter 53	1	1	
13 22 242-0	Locking plate	1	1	
13 22 241-0	Hexagonal nut M 17 x 1	1	1	

Group: Four-speed gear box and speedometer drive**Sub-Group: Intermediate wheel, Driving shaft**

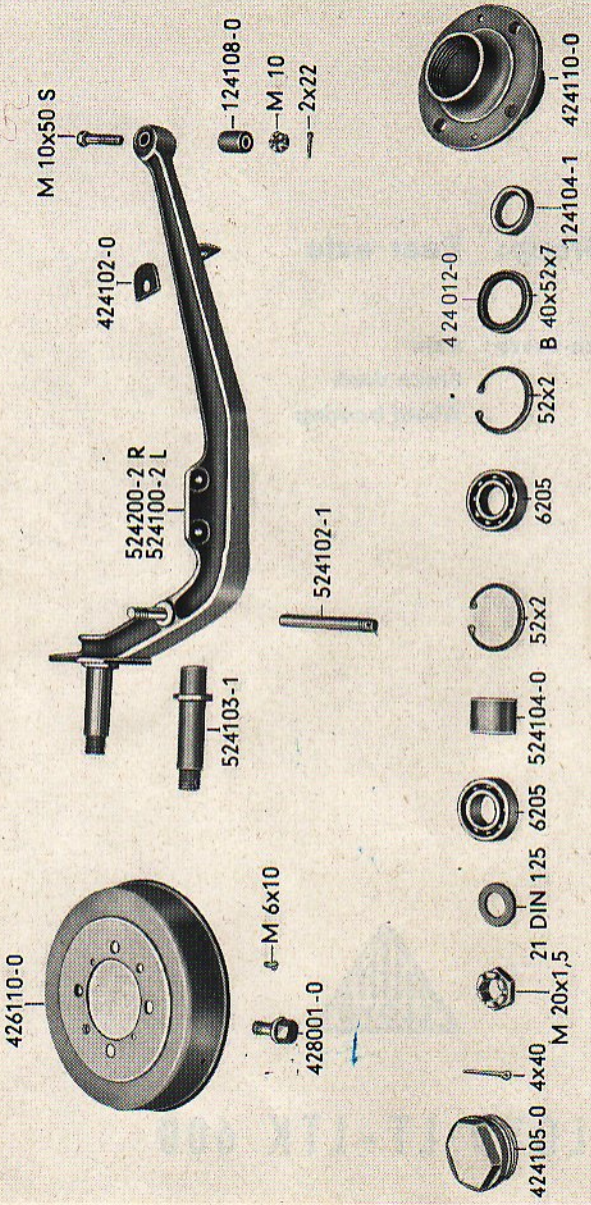
Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 22 010-0	Bolt for intermediate wheel	1	1	
13 22 007-0	Intermediate wheel complete	1	1	
13 22 009-0	Bush for intermediate wheel	2	2	
	Pointed set screw M 8 x 12 DIN 553	1	1	
13 22 004-0	Driving shaft	1	1	
	Plain key A 6 x 6 x 45 DIN 6885	1	1	
13 22 012-0	Support ring for packing ring	1	1	
	Packing ring 17 x 35 x 8 DIN E 6504	1	1	
13 22 022-0	Round sealer ring, dia. 38 x 3	1	1	
	Roller bearing 6303 DIN 625	1	1	
13 22 006-0	Toothed wheel for 4th gear	1	1	
13 22 005-0	Toothed wheel for 3rd gear	1	1	
13 22 011-0	Oil slinging washer	1	1	
	Roller bearing 6203 DIN 625	1	1	
1 22 022-0	Shim washer 39,7 dia. x 32 dia. x 0,1	as required		
1 22 023-0	Shim washer 39,7 dia. x 32 dia. x 0,2	as required		
1 22 024-0	Shim washer 39,7 dia. x 32 dia. x 0,3	as required		

Group: Rear axle

Sub-Group: Axle
Brake drum
Wheel bearing



LLOYD LT-LTK 600



Group: Rear axle**Sub-Group: Axle, brake drum, Wheel bearing**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 24 100-2	Rear axle L with bolt and silentbloc	1	1	} up to chassis No. 6/117384
5 24 200-2	Rear axle R with bolt and silentbloc	1	1	
5 24 100-3	Rear axle L with bolt and silentbloc	1	1	} from chassis No. 6/117385
5 24 200-3	Rear axle R with bolt and silentbloc	1	1	
5 24 102-1	Bolt for shock absorber	2	2	
4 24 102-0	Hose retainer	2	2	
1 24 108-0	Silentbloc	2	2	
	Hexagonal bolt M 10 x 50 S DIN 931-5 D	2	2	
	Split pin 2 x 22 DIN 94	2	2	
	Crown nut M 10 DIN 935-5 S	2	2	
5 24 103-1	Axle bolt	2	2	
4 26 110-0	Brake drum.	2	2	
	Countersunk screw M 6 x 10 DIN 63-5 S	4	4	
4 28 001-0	Wheel bolt	8	8	
4 24 110-0	Wheel hub for rear axle	2	2	
1 24 104-1	Ring	2	2	
4 24 012-0	Radial oil seal B 40 x 52 x 7 DIN 6503 .	2	2	
	Locking ring 52 x 2 DIN 472	4	4	
	Grooved bearing 6205 DIN 625	4	4	
5 24 104-0	Distance bush	2	2	
	Washer 21 DIN 125	2	2	
	Crown nut M 20 x 1,5 DIN 937-5 S : . . .	2	2	
	Split pin 4 x 40 DIN 94	2	2	
4 24 105-0	Locking cap	2	2	

**Group: Front axle
and Wheel drive**

Sub-Group: Differential (Three-speed)
Universal joint
Hinge joints
Axle journals
Wheel bearing
Protection cover



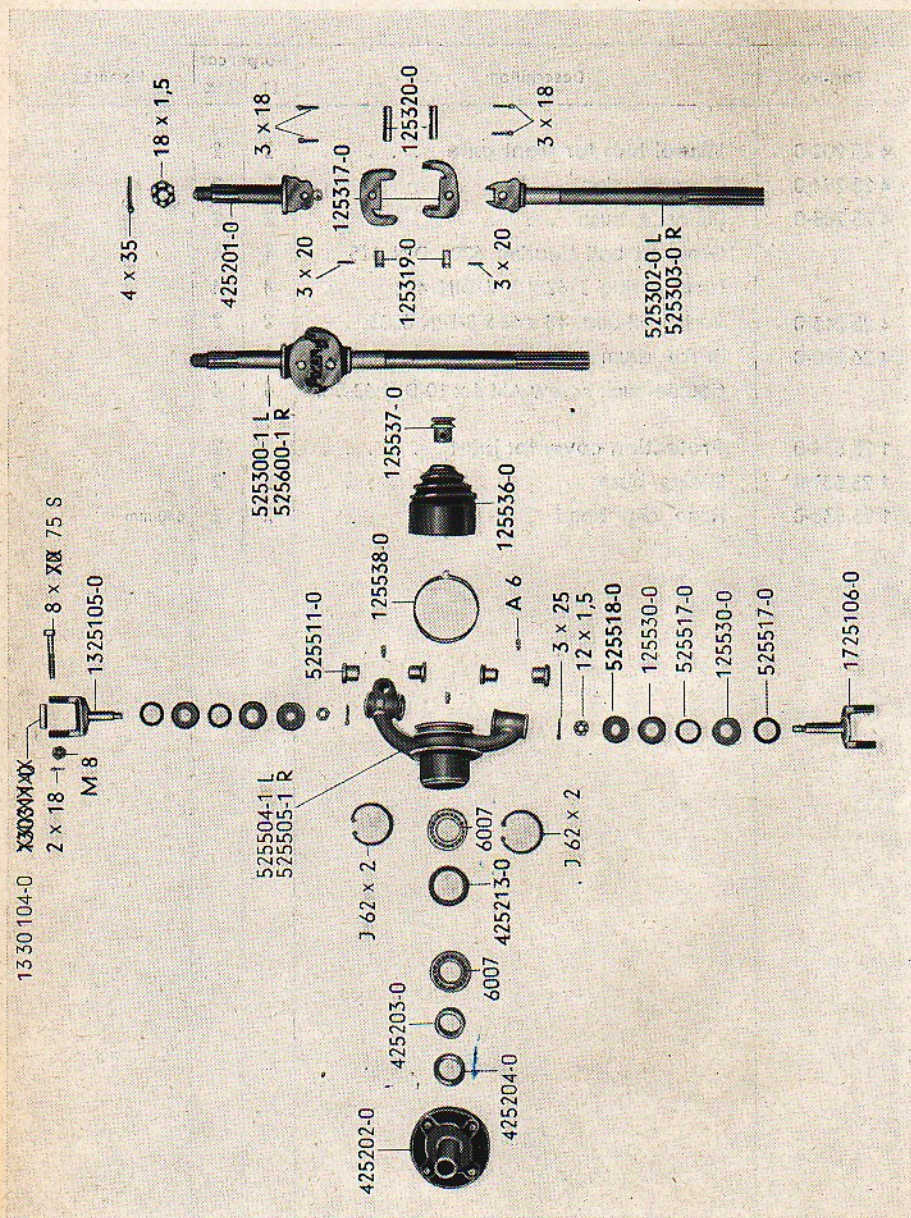
LLOYD LT-LTK 600

Group: Front axle and Wheel drive
Sub-Group: Differential (Three-speed)

Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 25 100-1	Differential complete	1	1	
1 25 101-1	Helical gear wheel for axle drive . .	1	1	
1 25 102-2	Differential housing	1	1	
4 25 103-0	Hexagonal bolt	4	4	
4 25 104-0	Crown nut	4	4	
	Split pin 2 x 18 DIN 94	4	4	
13 25 110-0	Large differential wheel	2	2	
13 25 111-0	Small differential wheel	2	2	
1 25 105-0	Differential bolt	1	1	
	Split cotter pin 4 x 40 DIN 1481	1	1	
4 25 102-0	Adjusting washer	1	1	
1 25 106-0	Distance bush	1	1	
	Grooved ball bearing 6006 DIN 625 . .	2	2	
1 25 108-0	Bearing housing gasket	2	2	
5 25 112-0	Bearing housing	2	2	
	Hexagonal nut M 6 DIN 934-5 D	8	8	
	Spring washer B 6 DIN 137	8	8	
5 25 118-0	Radial oil seal A 40 x 55 x 8 DIN 6503 .	2	2	for universal joint
	Locking ring I 55 x 2 V	2	2	

Group: Front axle and Wheel drive**Sub-Group: Wheel bearing, Protection cover**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 25 202-0	Wheel hub for front axle	2	2	
4 25 204-0	Pressure ring	2	2	
4 25 203-0	Distance bush	2	2	
	Grooved ball bearing 6007 DIN 625	4	4	
	Locking ring J 62 x 2 V DIN 472	4	4	
4 25 213-0	Radial oil seal 48 x 62 x 8 DIN 6503	2	2	
4 26 110-0	Brake drum	2	2	
	Countersunk screw AM 6 x 10 DIN 63-5 S	4	4	
1 25 536-0	Protection cover for joint	2	2	
1 25 537-0	Sliding bush	2	2	
1 25 538-0	Hose clip band	2	2	630 mm



Group: Front axle and Wheel drive
Sub-Group: Axle journal

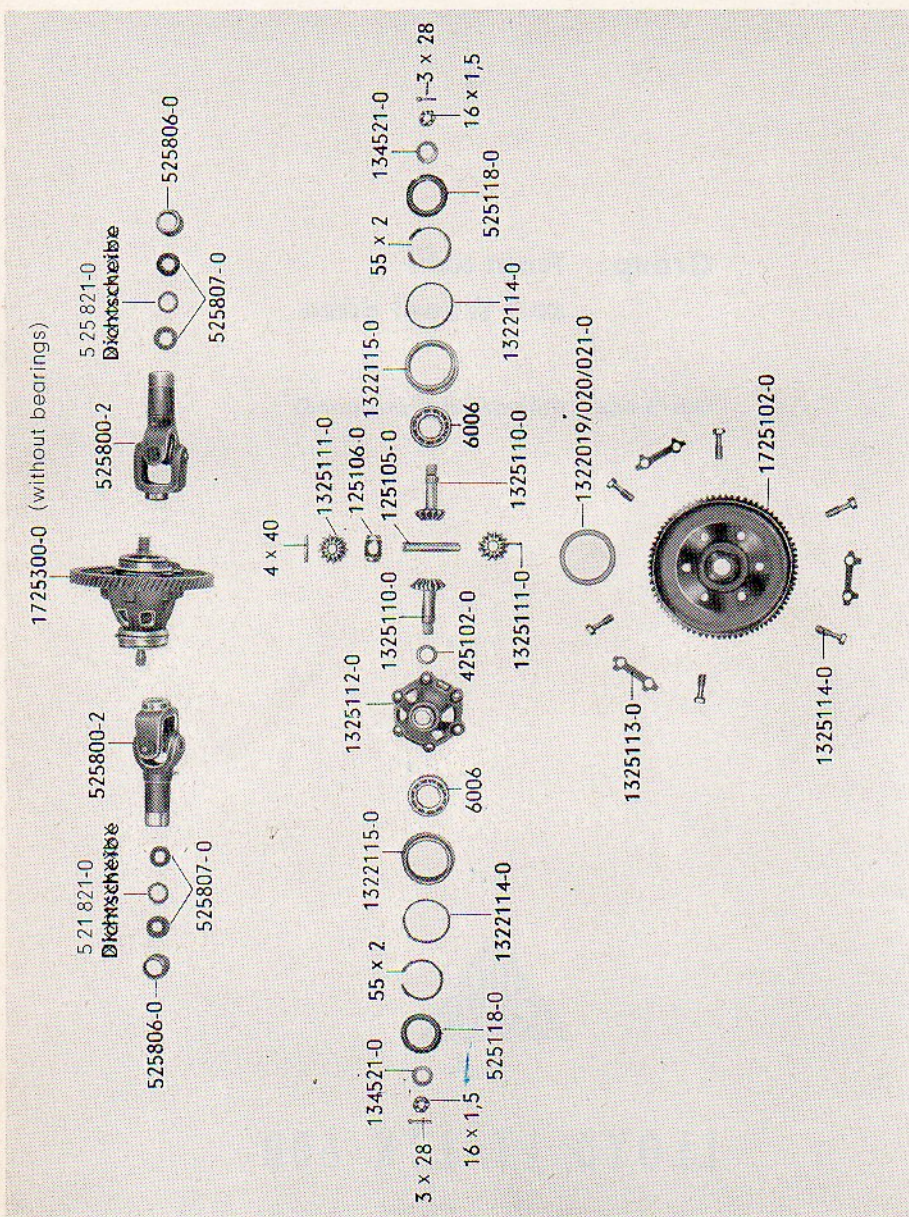
Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 25 504-1	Axle journal L	1	1	
5 25 505-1	Axle journal R	1	1	
	Lubrication nipple H 1 M 6 x 1	6	6	
5 25 511-0	Bush for axle journal	8	8	
5 25 517-0	Rubber packing ring	8	8	
1 25 530-0	Holder ring for packing ring	8	8	
5 25 518-0	Washer for suspension fork	4	4	
5 25 509-0	Suspension fork bottom	2	2	} up to chassis No. 6/114531
5 25 510-0	Suspension fork top	2	2	
13 25 106-0	Suspension fork bottom	2	2	} from chassis No. 6/114532 up to chassis No. 6/116463
13 25 105-0	Suspension fork top	2	2	
17 25 106-0	Suspension fork bottom	2	2	} from chassis No. 6/116464
1 25 533-0	Suspension bolt bottom	2	2	
1 25 541-0	Suspension bolt top	2	2	} up to chassis No. 6/114531
	Lubrication nipple A 6 DIN 71412	4	4	
	Crown nut M 12 x 1,5 DIN 937-5 D	4	4	
	Split pin 3 x 25 DIN 94	4	4	
13 30 106-0	Hexagonal bolt bottom	2	2	
13 30 105-0	Hexagonal bolt top	2	2	} from chassis No. 6/114532 up to chassis No. 6/117022
13 30 106-1	Hexagonal bolt bottom	2	2	
	Hexagonal bolt M 8 x 70 S DIN 931-8 G	2	2	} up to chassis No. 6/114531
1 30 311-0	Distance bush	2	2	
	Hexagonal bolt M 8 x 75 S DIN 931-8 G	2	2	} from chassis No. 6/114532
13 30 104-0	Distance bush	2	2	
	Crown nut M 8 DIN 935-5 D	2	2	
	Split pin 2 x 18 DIN 94	2	2	

**Group: Front axle
and Wheel drive**

Sub-Group: Differential (Four-speed)



LLOYD LT-LTK 600



Group: Front axle and Wheel drive

Sub-Group: Differential (Four-speed)

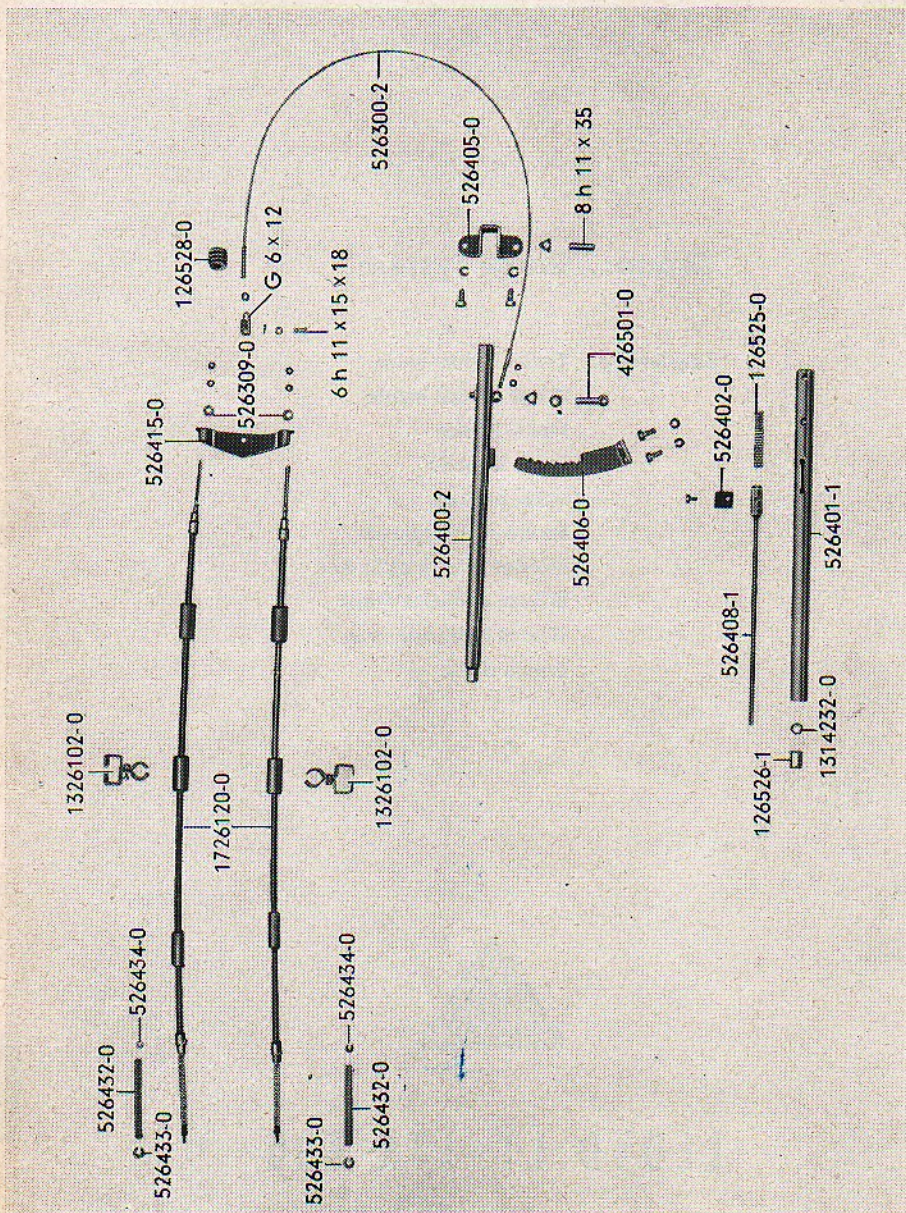
Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 25 300-0	Differential complete	1	1	
17 25 102-0	Helical gear wheel for axle drive . .	1	1	
13 22 019-0	Shim washer ϕ 72 x 0,1	as required		
13 22 020-0	Shim washer ϕ 72 x 0,2	as required		
13 22 021-0	Shim washer ϕ 72 x 0,3	as required		
13 25 112-0	Differential housing	1	1	
13 25 114-0	Expanding bolt	6	6	
13 25 113-0	Locking plate	3	3	
1 25 106-0	Distance bush	1	1	
1 25 105-0	Differential pin	1	1	
	Split cotter pin 4 x 40 DIN 1481	1	1	
13 25 111-0	Small differential wheel	2	2	
13 25 110-0	Large differential wheel	2	2	
4 25 102-0	Thrust washer	1	1	
	Grooved bearing 6006 DIN 625	2	2	
13 22 115-0	Bearing ring	2	2	
13 22 114-0	Round sealer ring 57 x 2,5	2	2	
	Locking ring 55 x 2 DIN 472	2	2	
5 25 118-0	Radial oil seal A 40 x 55 x 8	2	2	for universal joint
5 25 800-2	Universal joint	2	2	
5 25 806-0	Dust cap	2	2	These parts are included in part-No. 5 25 800-2
5 25 807-0	Felt ring	4	4	
5 25 821-0	Washer	2	2	
1 34 521-0	Washer	2	2	
	Flat crown nut M 16 x 1,5 DIN 937-8 G/SW 22	2	2	
	Split pin $\bar{3}$ x 28 DIN 94			

Group: Brake system

Sub-Group: Brake cable front
Hand brake cable
Hand brake
Front brakes
Rear brakes
Brake lines system
Master brake cylinder
Wheel cylinder front
Wheel cylinder rear
Brake drum

**LLOYD LT-LTK 600**

Illustration 23

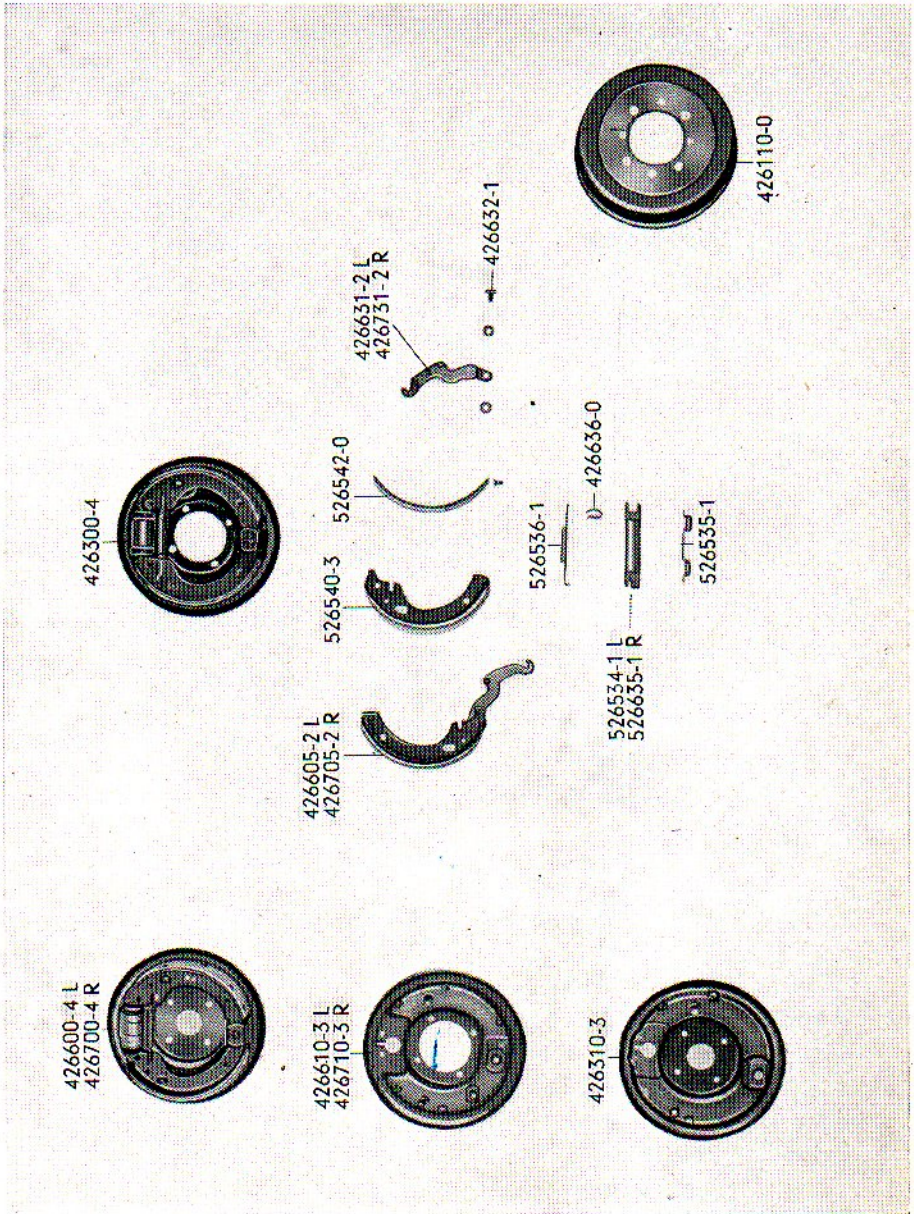


Group: Brake system**Sub-Group: Brake cable front, Hand brake, Hand brake cable**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 26 100-1	Brake cable front	2	2	up to chassis No. 6/116463
17 26 120-0	Brake cable front	2	2	
	Hexagonal nut M 6 934-5 D	4	4	from chassis No. 6/116464
5 26 309-0	Spherical washer	2	2	
5 26 415-0	Brake equalization	1	1	
	Fork head G 6 x 12 DIN 71752	1	1	
	Bolt with small head 6 h 11 x 15 x 18 DIN 1434	1	1	
	Polished washer 6,4 DIN 125	1	1	
	Split pin 1,5 x 10 DIN 94	1	1	
	Hexagonal nut M 6 DIN 934-5 D	1	1	
5 26 432-0	Pressure spring	2	2	
5 26 433-0	Large washer	2	2	
5 26 434-0	Small washer	2	2	
1 26 318-0	Brake cable retainer	2	2	up to chassis No. 6/116463
13 26 102-0	Brake cable retainer	2	2	} from chassis No. 6/116464
	Cylindrical bolt M 5 x 20 DIN 84-5 S	2	2	
	Spring ring A 5 DIN 127	2	2	
	Hexagonal nut M 5 DIN 934-5 D	2	2	
5 26 300-2	Hand brake cable	1	1	
1 26 528-0	Rubber packing	1	1	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
5 26 400-2	Hand brake complete	1	1	
5 26 401-0	Tubular hand brake lever	1	1	
1 26 525-0	Spring	1	1	
5 26 408-1	Pressure rod	1	1	
5 26 402-0	Arresting plate	1	1	
	Countersunk lenslet screw M 5 x 12 DIN 91-5 S	1	1	
4 26 501-0	Eye bolt	1	1	
	Washer 9,5 DIN 126	1	1	
	Triangular locking ring D 9	1	1	
1 26 526-1	Knob for hand brake	1	1	
13 14 232-0	Round sealer ring	1	1	

Group: Brake system**Sub-Group: Hand brake, Front brake L and R**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 26 405-0	Support for brake	1	1	
	Bolt 8 h 11 x 35 DIN 1434-8 G	1	1	
	Triangular locking ring D 8	1	1	
5 26 406-0	Geared segment	1	1	
	Hexagonal bolt M 8 x 18 DIN 933-5 D	4	4	
	Spring ring A 8 DIN 127	4	4	
4 26 600-2	Front brake L complete	1	1	} up to chassis No. 6/113671
4 26 700-2	Front brake R complete	1	1	
4 26 610-2	Carrier plate L	1	1	
4 26 710-2	Carrier plate R	1	1	
4 26 604-0	Brake shoe L with lining	1	1	
4 26 605-0	Brake shoe L with lining and lever	1	1	
4 26 704-0	Brake shoe R with lining	1	1	
4 26 705-0	Brake shoe R with lining and lever	1	1	
5 26 542-0	Brake lining	4	4	
	Rivet for brake lining 4 x 8 DIN 74268	28	28	
4 26 631-1	Brake lever L	1	1	
4 26 731-1	Brake lever R	1	1	
4 26 632-1	Lever bolt	2	2	
	Spring washer A 8 DIN 137	2	2	
	Washer 8,4 DIN 125	2	2	
5 26 534-0	Thrust rod L	1	1	
5 26 635 0	Thrust rod R	1	1	
5 26 535-0	Release spring bottom	2	2	
5 26 636-0	Release spring top	2	2	
4 26 636-0	Retaining spring	2	2	



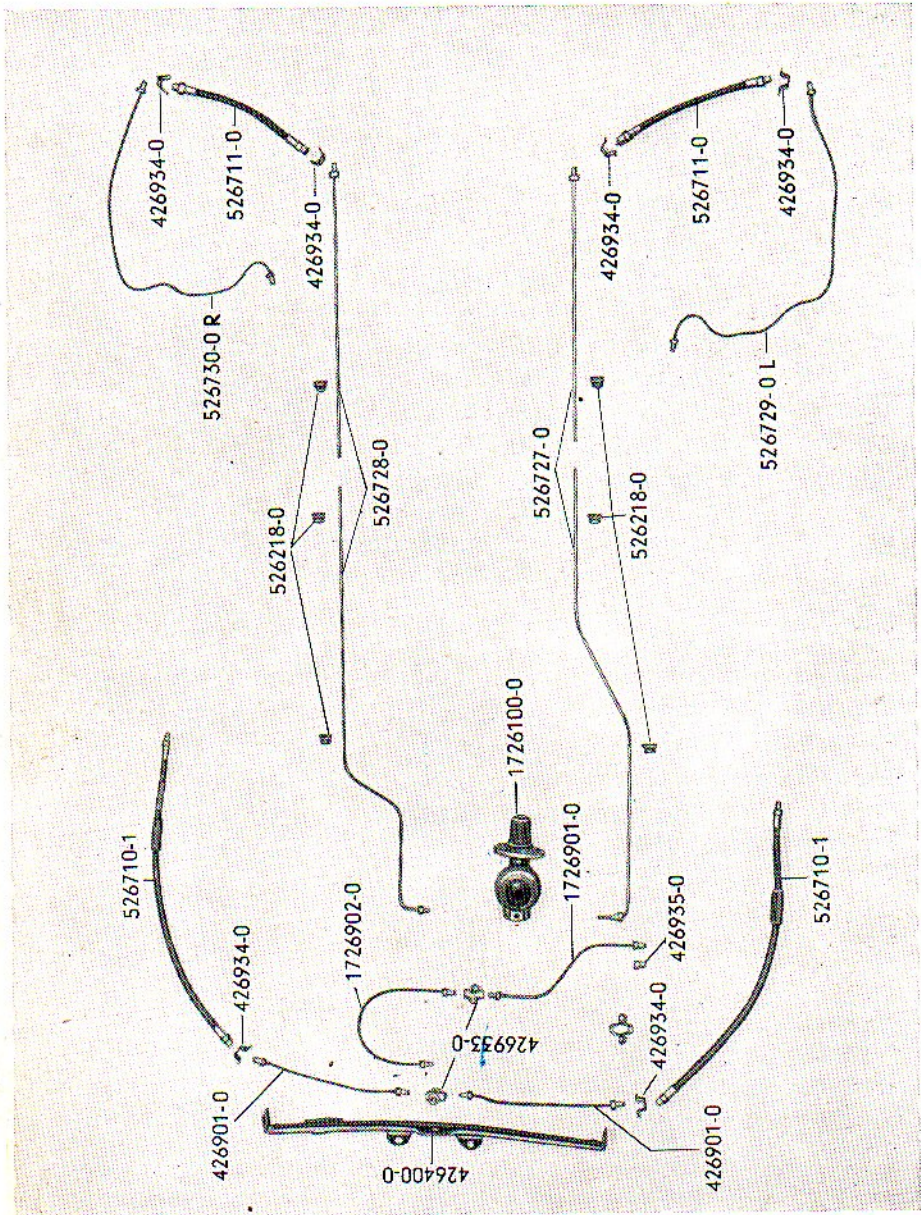
Group: Brake system
Sub-Group: Front brake L and R

Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 26 600-4	Front brake L complete	1	1	} from chassis No. 6/113672
4 26 700-4	Front brake R complete	1	1	
4 26 610-3	Carrier plate L	1	1	
4 26 710-3	Carrier plate R	1	1	
5 26 540-3	Brake shoe with lining	2	2	
4 26 605-2	Brake shoe L with lining and lever	1	1	
4 26 705-2	Brake shoe R with lining and lever	1	1	
5 26 542-0	Brake lining	4	4	
	Rivet for brake lining 4 x 8 DIN 7338	28	28	
4 26 631-2	Brake lever L	1	1	
4 26 731-2	Brake lever R	1	1	
4 26 632-1	Lever bolt	2	2	
	Washer 8,4 DIN 125	2	2	
	Spring washer A 8 DIN 137	2	2	
5 26 534-1	Thrust rod L	1	1	
5 26 635-1	Thrust rod R	1	1	
5 26 535-1	Return spring bottom	2	2	
5 26 536-1	Return spring top	2	2	
4 26 636-0	Retaining spring	2	2	
4 26 300-2	Rear brake complete	2	2	up to chassis No. 6/113671
4 26 310-1	Carrier plate	2	2	
5 26 540-1	Brake shoe with lining	4	4	
5 26 542-0	Brake lining	4	4	
	Rivet for brake lining 4 x 8 DIN 74268	28	28	
5 26 535-0	Return spring bottom	2	2	
5 26 536-0	Return spring top	2	2	
4 26 300-4	Rear brake complete	2	2	from chassis No. 6/113672
4 26 310-3	Carrier plate	2	2	
5 26 540-3	Brake shoe with lining	4	4	
5 26 542-0	Brake lining	4	4	
	Rivet for brake lining 4 x 8 DIN 7338	28	28	
5 26 535-1	Return spring bottom	2	2	
5 26 536-1	Return spring top	2	2	

Group: Brake system**Sub-Group: Brake drum, Brake lines system**

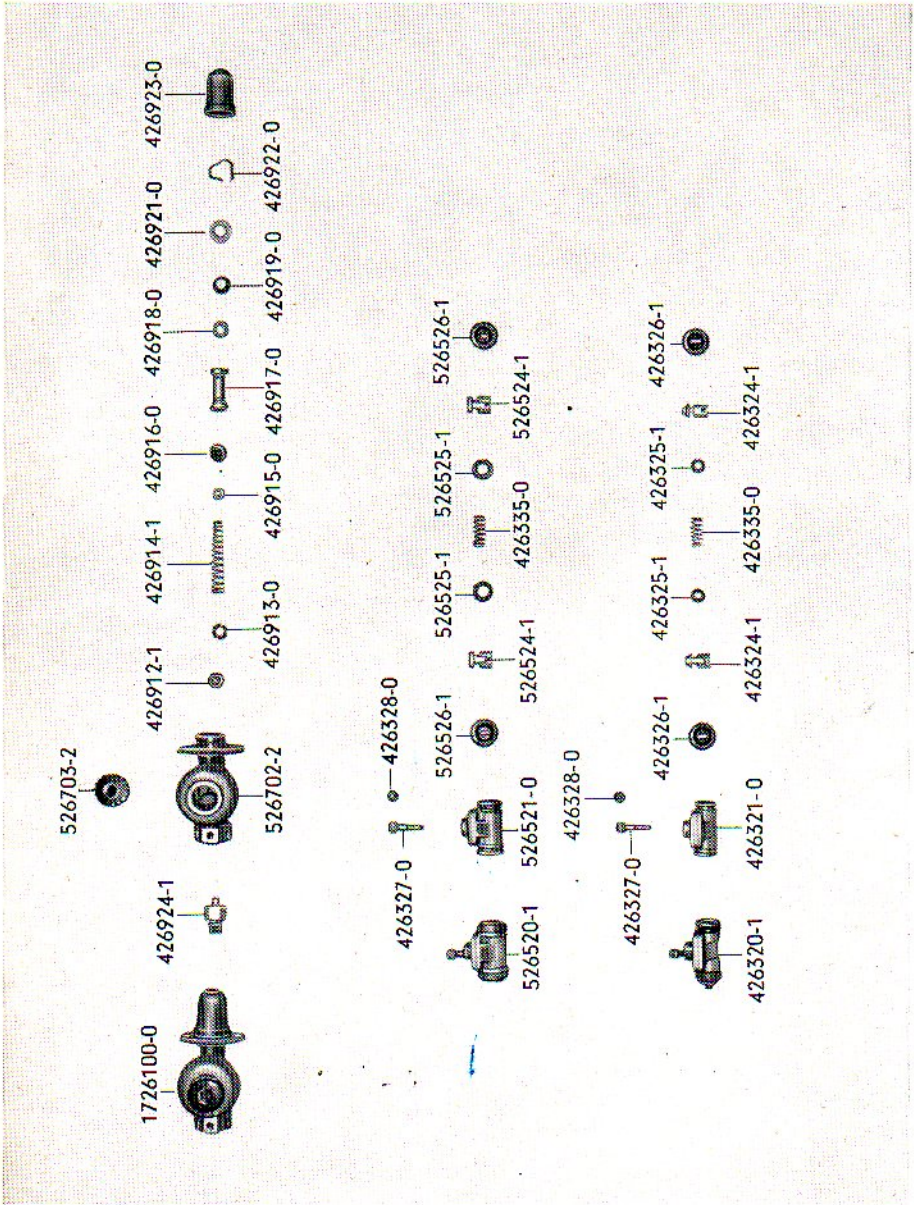
Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 26 110-0	Brake drum	4	4	up to chassis No. 6/111508
	Countersunk screw M 6 x 10 DIN 63-5 S	8	8	
4 28 001-0	Wheel bolt	16	16	
5 26 710-0	Brake hose front	2	2	
4 26 404-0	Clip for brake hose front	2	2	
4 26 400-0	Retainer for brake hose	1	1	
4 26 934-0	Retaining spring for brake hose . .	2	2	
4 26 935-0	Tube connecting nut	6	6	
4 26 933-0	Brake pipe line union	1	1	
4 26 901-0	Brake pipe line front	2	2	
5 26 726-0	Brake pipe line, from master cylinder to union front	1	1	
5 26 727-0	Brake pipe line, from master cylinder to rear hose retainer R	1	1	
5 26 218-0	Plug	6	6	
5 26 711-0	Brake hose rear	2	2	
4 24 102-0	Hose retainer	2	2	
5 26 729-0	Brake pipe line rear L	1	1	
5 26 730-0	Brake pipe line rear R	1	1	
4 30 303-0	Tube retainer	2	2	
4 26 934-0	Retaining spring for brake hose . . .	4	4	
4 26 935-0	Tube connecting nut	8	8	

Illustration 25



Group: Brake system
Sub-Group: Brake lines system

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 26 901-0	Brake pipe line, from master cylinder to union	1	1	}
17 26 902-0	Brake pipe line, from union to union front	1	1	
4 26 935-0	Hose connecting nut	4	4	} from chassis No. 6/116458
4 26 933-0	Brake pipe line union	2	2	
4 26 901-0	Brake pipe line front	2	2	
4 26 935-0	Hose connecting nut	4	4	
5 26 710-0	Brake hose front	2	2	up to chassis No. 6/116463
5 26 710-1	Brake hose front	2	2	from chassis No. 6/116464
4 26 934-0	Retaining spring for brake hose . . .	2	2	
4 26 400-0	Retainer for brake hose	1	1	
4 26 404-0	Clip for brake hose	2	2	up to chassis No. 6/116464
13 26 101-0	Double clip	2	2	} from chassis No. 6/116465
	Hexagonal bolt 5 x 15 DIN 933-5 D . .	4	4	
	Spring ring A 5 DIN 127	4	4	
	Hexagonal nut M 5	4	4	
5 26 727-0	Brake pipe line, from master cylinder to rear hose retainer L	1	1	} up to chassis No. 6/117384
5 26 728-0	Brake pipe line, from master cylinder to rear hose retainer R	1	1	
5 26 727-2	Brake pipe line, from master cylinder to rear hose retainer L	1	1	} from chassis No. 6/117385
5 26 728-2	Brake pipe line, from master cylinder to rear hose retainer R	1	1	
5 26 218-0	Plug	6	6	
5 26 711-0	Brake hose rear	2	2	
4 26 934-0	Retaining spring for brake hose . . .	4	4	
5 26 729-0	Brake pipe line rear L	1	1	
5 26 730-0	Brake pipe line rear R	1	1	
4 26 935-0	Hose connecting nut	8	8	



Group: Brake system
Sub-Group: Master brake cylinder

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 26 701-1	Master brake cylinder	1	1	up to chassis No. 6/111507
17 26 100-0	Master brake cylinder	1	1	from chassis No. 6/111508
5 26 702-1	Master cylinder housing	1	1	up to chassis No. 6/111507
5 26 702-2	Master cylinder housing	1	1	from chassis No. 6/111508
5 26 703-1	Plug screw for master cylinder . . . <u>replaced by:</u>	1	1	
5 26 703-2	Plug screw for master cylinder . . .	1	1	from chassis No. 6/113672
4 26 912-1	Cap valve	1	1	
4 26 913-0	Valve seat ring for cap valve	1	1	
4 26 914-1	Pressure spring with collar	1	1	
4 26 915-0	Spring collar	1	1	
4 26 916-0	Master cylinder sleeve	1	1	
4 26 917-0	Piston complete with filler washer for master cylinder	1	1	
4 26 918-0	Filler washer	1	1	
4 26 919-0	Secondary sleeve	1	1	
4 26 921-0	Stop washer	1	1	
4 26 922-0	Locking spring ring	1	1	
4 26 923-0	Master cylinder dust protection cap .	1	1	
9 26 924-0	Brake light switch <u>replaced by:</u>	1	1	
4 26 924-1	Security-brake light switch	1	1	from chassis No. 6/114929

Group: Brake system**Sub-Group: Wheel cylinder front, Wheel cylinder rear**

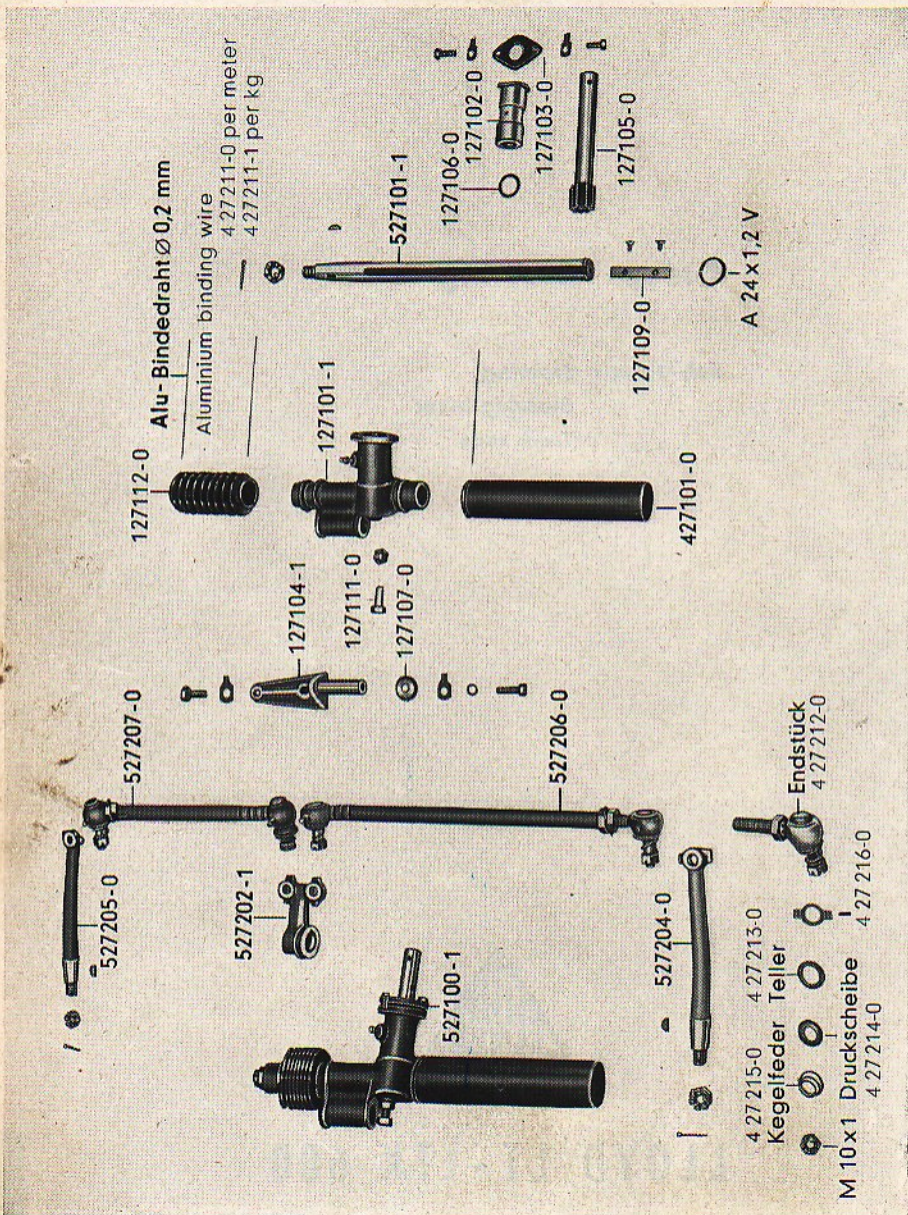
Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 26 520-1	Wheel cylinder front, dia. 22,2 . . .	2	2	
5 26 521-0	Wheel cylinder housing	2	2	
4 26 335-0	Pressure spring	2	2	
5 26 524-1	Wheel cylinder piston	4	4	
5 26 525-1	Grooved sleeve	4	4	
5 26 526-0	Wheel cylinder dust cap	4	4	up to chassis No. 6/113671
5 26 526-1	Wheel cylinder dust cap	4	4	from chassis No. 6/113672
4 26 327-0	Ventilator valve complete	2	2	
4 26 328-0	Dust cap for ventilator valve	2	2	
4 26 320-1	Wheel cylinder rear, dia. 15,87 . . .	2	2	
4 26 321-0	Wheel cylinder housing	2	2	
4 26 335-0	Pressure spring	2	2	
4 26 324-1	Wheel cylinder piston	4	4	
4 26 325-1	Grooved sleeve	4	4	
4 26 326-0	Wheel cylinder dust cap	4	4	up to chassis No. 6/113671
4 26 326-1	Wheel cylinder dust cap	4	4	from chassis No. 6/113672
4 26 327-0	Ventilator valve complete	2	2	
4 26 328-0	Dust cap for ventilator valve	2	2	

Group: Steering

Sub-Group: Steering
Steering lever
Track rods



LLOYD LT-LTK 600



Group: Steering**Sub-Group: Steering complete, Steering lever**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 27 100-1	Steering complete	1	1	
1 27 104-1	Footing for steering	1	1	
	Washer 9,5 DIN 126	1	1	
	Lacking plate 8,4 DIN 93	1	1	
	Hexagonal bolt M 8 x 40 DIN 933-8 G	1	1	
	Hexagonal bolt M 8 x 25 DIN 933-8 G	1	1	
	Spring ring B 8 DIN 127	1	1	
1 27 107-0	Pressure washer	1	1	
	Locking plate 10,5 DIN 93	1	1	
	Hexagonal bolt M 10 x 20 DIN 933-5 D	1	1	
1 27 101-1	Steering housing	1	1	
	Lubrication nipple, 45 degrees	1	1	
1 27 111-0	Adjusting bolt for steering pinion	1	1	10 x 25
	Hexagonal nut M 10 DIN 934-5 D	1	1	
1 27 109-0	Sliding spring	1	1	
1 27 112-0	Rubber sleeve for steering	1	1	
	Countersunk screw AM 6 x 10 DIN 87-5 D	2	2	
4 27 101-0	Protection bush for steering	1	1	Rubber
4 27 211-0	Binding wire, dia. 2 mm, per meter	as required		
5 27 101-1	Toothed rack	1	1	
	Locking ring A 24 x 1,2 V	1	1	
1 27 105-0	Pinion for geared steering	1	1	
1 27 106-0	Shim	1	1	
1 27 102-0	Bearing for toothed rack steering	1	1	
1 27 103-0	Flange for toothed rack steering	1	1	
	Locking plate 6,4 DIN 93	2	2	
	Hexagonal bolt M 6 x 20, DIN 933-8 G	2	2	
5 27 202-1	Steering lever	1	1	
	Woodruff key 5 x 6,5 DIN 6888	1	1	
	Crown nut M 16 x 1,5 DIN 937-8 G	1	1	
	Split pin 4 x 32 DIN 94	1	1	

Group: Steering**Sub-Group: Track rods**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 27 206-0	Track rod L complete	1	1	
5 27 207-0	Track rod R complete	1	1	
4 27 212-0	Track rod end knuckle	2	2	
4 27 213-0	Plate	2	2	
4 27 214-0	Thrust washer	2	2	
4 27 215-0	Spherical spring	2	2	
	Crown nut M 10 x 1 DIN 937	2	2	
4 27 216-0	Locking plate for track rod end knuckle	2	2	
5 27 204-0	Track rod lever L	1	1	
5 27 205-0	Track rod lever R	1	1	
	Woodruff key 5 x 6,5 DIN 6888	2	2	
	Crown nut M 12 x 1,5 DIN 937-8 G	2	2	
	Split pin 3 x 25 DIN 94	2	2	

Group: Wheels and Tyres

Sub-Group: Slotted disc rim

Hub cap

Tyre and tube

Tubeless tyre



LLOYD LT-LTK 600

Group: Wheels and Tyres**Sub-Group: Slotted wheel disc, Hub cap, Tyre, Tube, Tubeless tyre**

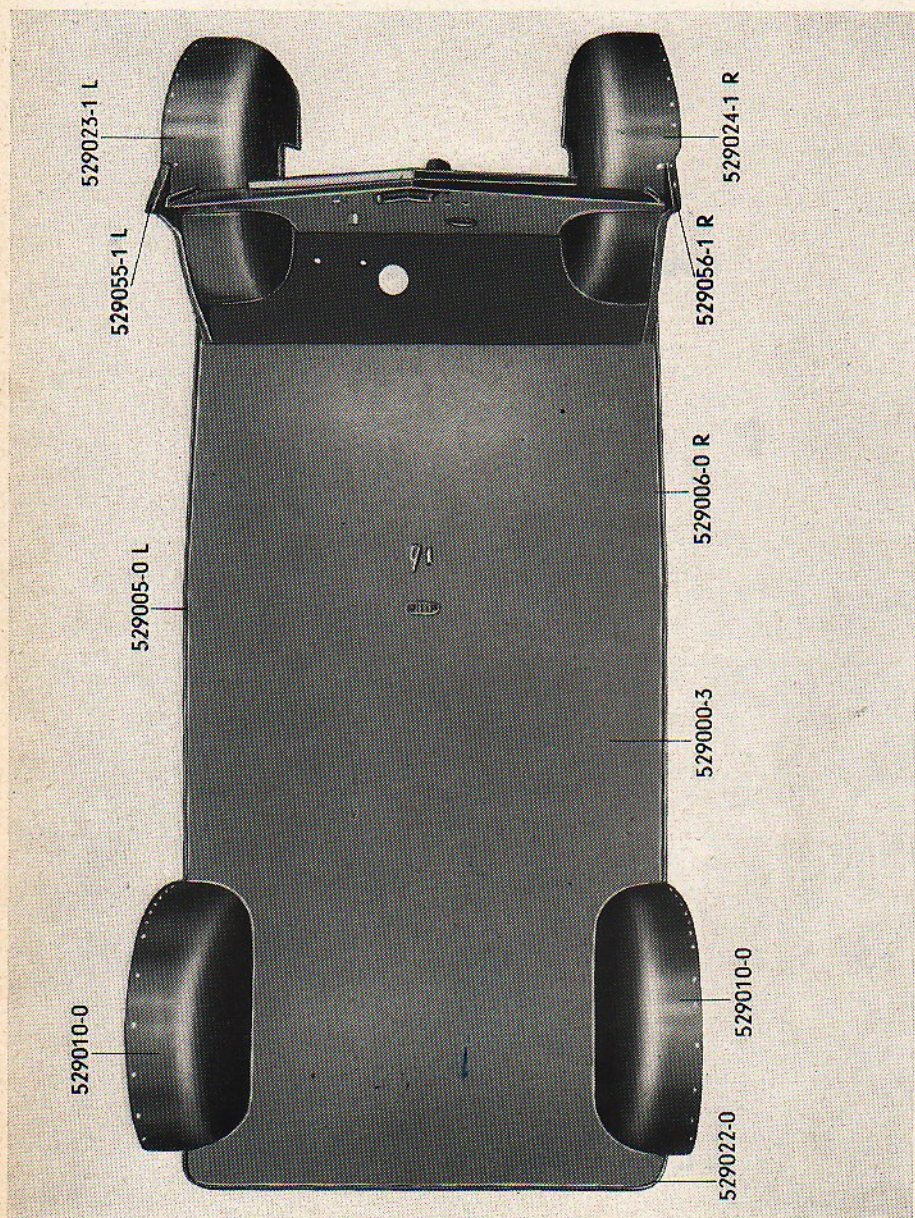
Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 28 100-2	Slotted disc rim	4	4	up to chassis No. 6/116463
17 28 001-0	Slotted disc rim 4 J x 13	4	4	from chassis No. 6/116464
4 28 001-0	Wheel bolt	16	16	
1 28 101-2	Hub cap with claws, Aluminium polished	4	4	
1 28 101-1	Hub cap with claws, Chromium plated .	4	4	
	Tyre 5,00-15	4	4	} up to chassis No. 6/114419
	Tube 5,00-15	4	4	
	Tubeless tyre 5,00-15	4	4	from chassis No. 6/114420
	Valve for tubeless tyre 43 G S DIN 7780	4	4	up to chassis No. 6/116463
	Tubeless tyre 5,6 x 13	4	4	from chassis No. 6/116464

Group: Chassis frame



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Illustration 28



Group: Chassis frame

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 29 000-1	Frame complete <u>replaced by:</u>	1	1	up to chassis No. 6/114455
5 29 000-3	Frame complete	1	1	from chassis No. 6/114456
5 29 005-0	Side border L complete	1	1	
5 29 006-0	Side border R complete	1	1	
5 29 022-0	Rear border complete	1	1	
5 29 020-0	Support plate L	1	1	
5 29 021-0	Support plate R	1	1	
5 29 055-1	Wheel box bracket L	1	1	
5 29 056-1	Wheel box bracket R	1	1	
5 29 023-1	Wheel box front L	1	1	
5 29 024-1	Wheel box front R	1	1	
5 29 010-0	Wheel box rear	2	2	
5 29 063-0	Rail for door hole L	1	1	
5 29 064-0	Rail for door hole R	1	1	
5 29 062-0	Rail for door hole rear	1	1	
	Cylindrical screw HS 3,9 x 9,5 DIN 7971	70	70	

Group: Suspension

- Sub-Group: Front suspension**
Front shock absorber
Rear suspension
Rear shock absorber



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Group: Suspension**Sub-Group: Front suspension top and bottom
up to chassis No. 6/114531**

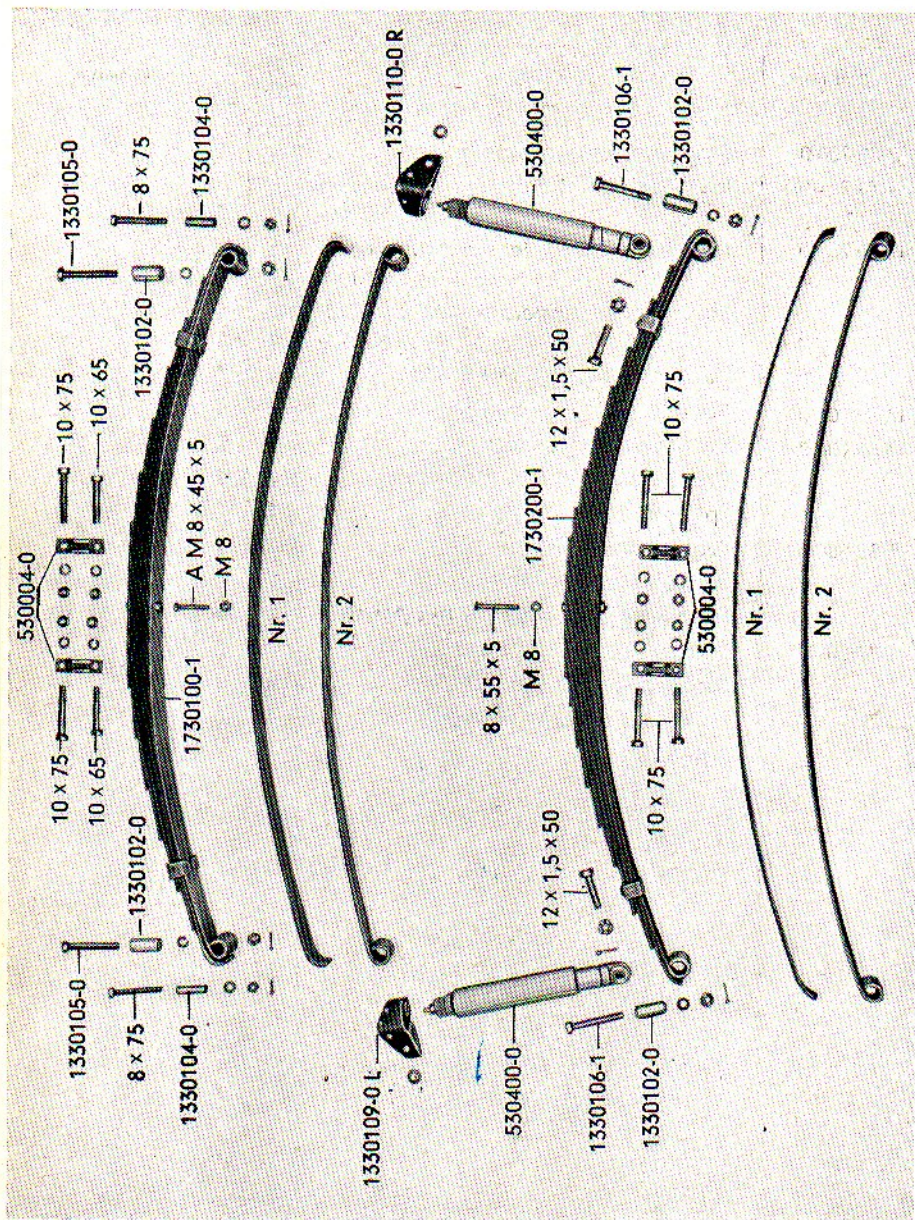
Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 30 100-0	Front suspension top	1	1	
5 30 101-0	Main leaf No. 1, with bushes, for front suspension top	1	1	
5 30 102-0	Leaf No. 2, rolled, for front suspension top	1	1	
	Bolt for front suspension AM 8 x 45 x 5 DIN 4626	1	1	
	Hexagonal nut M 8 DIN 934-5	2	2	
1 30 118-0	Bush for front suspension	2	2	
5 30 004-0	Suspension clamp	2	2	
	Hexagonal bolt M 10 x 65 DIN 931-8 G	2	2	
	Hexagonal bolt M 10 x 75 DIN 931-8 G	2	2	
5 30 005-0	Locking plate	2	2	
	Spring ring A 10 DIN 127	4	4	
	Hexagonal nut M 10 DIN 934 m-5 D	4	4	
1 30 300-0	Mounting for shock absorber L	1	1	
1 30 400-0	Mounting for shock absorber R	1	1	
1 30 311-0	Distance bush	2	2	
	Hexagonal bolt M 8 x 70 S DIN 931-8 G	2	2	
	Crown nut M 8 DIN 935-5 D	2	2	
	Split pin 2 x 18 DIN 94	2	2	
5 30 200-0	Front suspension bottom	1	1	
5 30 201-0	Main leaf No. 1, with bushes, for front suspension bottom	1	1	
5 30 202-0	Leaf No. 2, cranked, for front suspension bottom	1	1	
	Bolt for front suspension AM 8 x 55 x 5 DIN 4626	1	1	
1 30 118-0	Bush for front suspension	2	2	
5 30 004-0	Suspension clamp	2	2	
	Hexagonal bolt M 10 x 75 DIN 931-8 G	4	4	
5 30 005-0	Locking plate	2	2	
	Spring ring A 10 DIN 127	4	4	
	Hexagonal nut M 10 DIN 934 m-5 D	4	4	

Group: Suspension**Sub-Group: Front suspension top, from chassis No. 6/114532
up to chassis No. 6/116463****Front shock absorber**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 30 100-0	Front suspension top	1	1	
17 30 101-0	Main leaf No. 1, for front suspension top	1	1	
17 30 102-0	Leaf No. 2, rolled, for front suspension top	1	1	
	Bolt for front suspension AM 8 x 45 x 5 DIN 4626	1	1	
	Hexagonal nut M 8 DIN 934-5	1	1	
13 30 102-0	Bush for front suspension	2	2	
13 30 105-0	Hexagonal bolt top	2	2	
	Crown nut M 10 DIN 935-5 S	2	2	
	Split pin 2 x 25 DIN 94	2	2	
	Hexagonal bolt, M 8 x 75 S DIN 931-8 G	2	2	
13 30 104-0	Distance bush	2	2	
	Flat crown nut M 8 DIN 937-5 D	2	2	
	Washer 9,5 DIN 126	2	2	
	Split pin 2 x 18 DIN 94	2	2	
5 30 004-0	Suspension clamp	2	2	
	Washer 11,5 DIN 126	2	2	
	Hexagonal bolt M 10 x 75 DIN 931-10 K	2	2	
	Hexagonal bolt M 10 x 65 DIN 931-10 K	2	2	
5 30 005-0	Locking plate	2	2	
	Spring ring A 10 DIN 127	4	4	
	Hexagonal nut M 10 DIN 934-5 D	4	4	
13 30 109-0	Mounting for shock absorber L	1	1	
13 30 110-0	Mounting for shock absorber R	1	1	
5 30 400-0	Front shock absorber	2	2	grey painted
	Hexagonal bolt M 12 x 1,5 x 50 S DIN 960-8 G	2	2	
	Crown nut M 12 x 1,5 DIN 937-8 G	2	2	
	Split pin 3 x 25 DIN 94	2	2	

Group: Suspension**Sub-Group: Front suspension bottom, from chassis No. 6/114532
up to chassis No. 6/116463**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 30 200-0	Front suspension bottom	1	1	
17 30 201-0	Main leaf No. 1, for front suspension bottom	1	1	
17 30 202-0	Leaf No. 2, rolled, for front suspension bottom	1	1	
	Bolt for front suspension AM 8 x 55 x 5 DIN 4626	1	1	
	Hexagonal nut M 8 DIN 934-5	1	1	
13 30 102-0	Bush for front suspension	2	2	
13 30 106-0	Hexagonal bolt bottom	2	2	
	Crown nut M 10 DIN 935-5 S	2	2	
	Split pin 2 x 25 DIN 94	2	2	
5 30 004-0	Suspension clamp	2	2	
	Washer 11,5 DIN 126	2	2	
	Hexagonal bolt M 10 x75 DIN 931-10 K	4	4	
5 30 005-0	Locking plate	2	2	
	Spring ring A 10 DIN 127	4	4	
	Hexagonal nut M 10 DIN 934-8 G	4	4	



Group: Suspension**Sub-Group: Front suspension top, from chassis No. 6/116464**

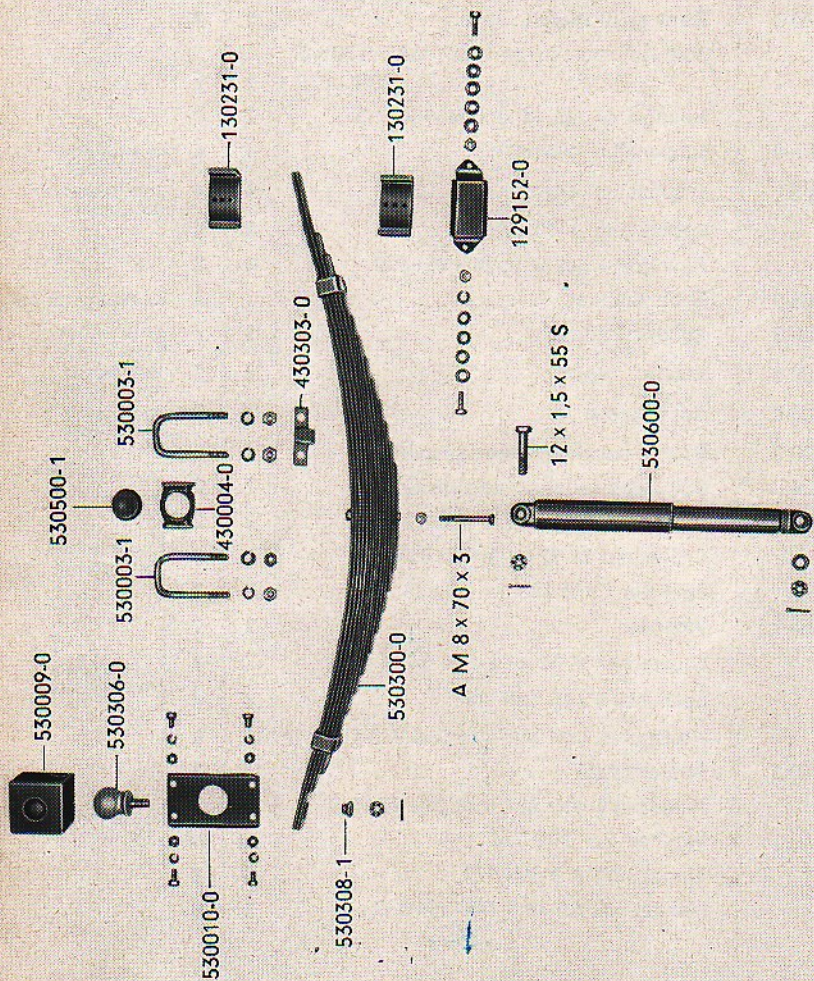
Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 30 100-1	Front suspension top	1	1	
17 30 101-1	Main leaf No. 1, for front suspension top	1	1	
17 30 102-1	Leaf No. 2, rolled, for front suspension top	1	1	
	Bolt for front suspension AM 8 x45 x 5 DIN 4626	1	1	
	Hexagonal nut M 8 DIN 934-5	1	1	
13 30 102-0	Bush for front suspension	2	2	
13 30 105-0	Hexagonal bolt top	2	2	
	Crown nut M 10 DIN 935-5 S	2	2	
	Split pin 2 x 25 DIN 94	2	2	
	Hexagonal bolt M 8 x 75 S DIN 931-8 G	2	2	
13 30 104-0	Distance bush	2	2	
	Flat crown nut M 8 DIN 937-5 D	2	2	
	Washer 9,5 DIN 126	2	2	
	Split pin 2 x 18 DIN 94	2	2	
5 30 004-0	Suspension clamp	2	2	
	Washer 11,5 DIN 126	1	1	
	Hexagonal bolt M 10 x 75 DIN 931-10 K	2	2	
	Hexagonal bolt M 10 x 65 DIN 931-10 K	2	2	
	Spring ring A 10 DIN 127	4	4	
	Hexagonal nut M 10 DIN 934-6 S	4	4	
13 30 109-0	Mounting for shock absorber L	1	1	
13 30 110-0	Mounting for shock absorber R	1	1	
5 30 400-0	Front shock absorber	2	2	grey painted
	Hexagonal bolt M 12 x 1,5 x 50 S DIN 960-8 G	2	2	
	Crown nut M: 12 x 1,5 DIN 937-8 G	2	2	
	Split pin 3 x 25 DIN 94	2	2	

Group: Suspension**Sub-Group: Front suspension bottom, from chassis No. 6/116464**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 30 200-1	Front suspension bottom	1	1	
17 30 201-1	Main leaf No. 1, for front suspension bottom	1	1	
17 30 202-1	Leaf No. 2, rolled, for front suspension bottom	1	1	
	Bolt for front suspension AM 8 x 55 x 5 DIN 4626	1	1	
	Hexagonal nut M 8 DIN 934-5	1	1	
13 30 102-0	Bush for front suspension	2	2	
13 30 106-0	Hexagonal bolt bottom	2	2	} up to chassis No. 6/117022
	Washer 11,5 DIN 126	2	2	
	Crown nut M 10 DIN 935-5 S	2	2	
13 30 106-1	Hexagonal bolt bottom	2	2	} from chassis No. 6/117023
	Crown nut M 10 DIN 937-6 S	2	2	
	Split pin 2 x 25 DIN 94	2	2	
5 30 004-0	Suspension clamp	2	2	
	Hexagonal bolt M 10 x 75 DIN 931-10 K	4	4	
	Spring ring A 10 DIN 127	4	4	
	Hexagonal nut M 10 DIN 934-6 S	4	4	

Group: Suspension
Sub-Group: Rear suspension

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 30 300-0	Rear suspension	2	2	
	Bolt for rear suspension AM 8 x 70 x 3 DIN 4626	2	2	
	Hexagonal nut M 8 DIN 934-5 D . .	2	2	
5 30 003-0	Suspension clamp	4	4	up to chassis No. 6/115493
5 30 003-1	Suspension clamp	4	4	from chassis No. 6/115494
	Spring ring A 10 DIN 127	8	8	
	Hexagonal nut M 10 DIN 934-5 D	8	8	
4 30 303-0	Tube retainer	2	2	for brake pipe line
5 30 500-0	Rubber block	2	2	up to chassis No. 6/115493
5 30 500-1	Rubber block	2	2	from chassis No. 6/115494
4 30 004-0	Base plate	2	2	from chassis No. 6/115494
5 30 009-0	Rubber block for rear suspension . . .	2	2	
5 30 306-0	Ball head for rear suspension	2	2	
5 30 308-0	Washer	2	2	
	Crown nut M 12 x 1,5 DIN 937-8 G	2	2	up to chassis No. 6/116463
	Split pin 3 x 25 DIN 94	2	2	
5 30 308-1	Washer	2	2	
	Crown nut M 12 x 1,5 DIN 937-8 G	4	4	from chassis No. 6/116464
	Split pin 3 x 25 DIN 94	4	4	
	Hexagonal bolt M 8 x 15 DIN 933-8 G . .	8	8	
5 30 010-0	Bearer plate	2	2	
	Hexagonal bolt M 8 x 20 DIN 933-5 D . .	8	8	
	Washer 9,5 DIN 126	24	24	up to chassis No. 6/116463
	Spring ring A 8 DIN 127	8	8	
	Hexagonal nut M 8 DIN 934-5 D	8	8	



Group: Suspension**Sub-Group: Rear suspension, Rear shock absorber**

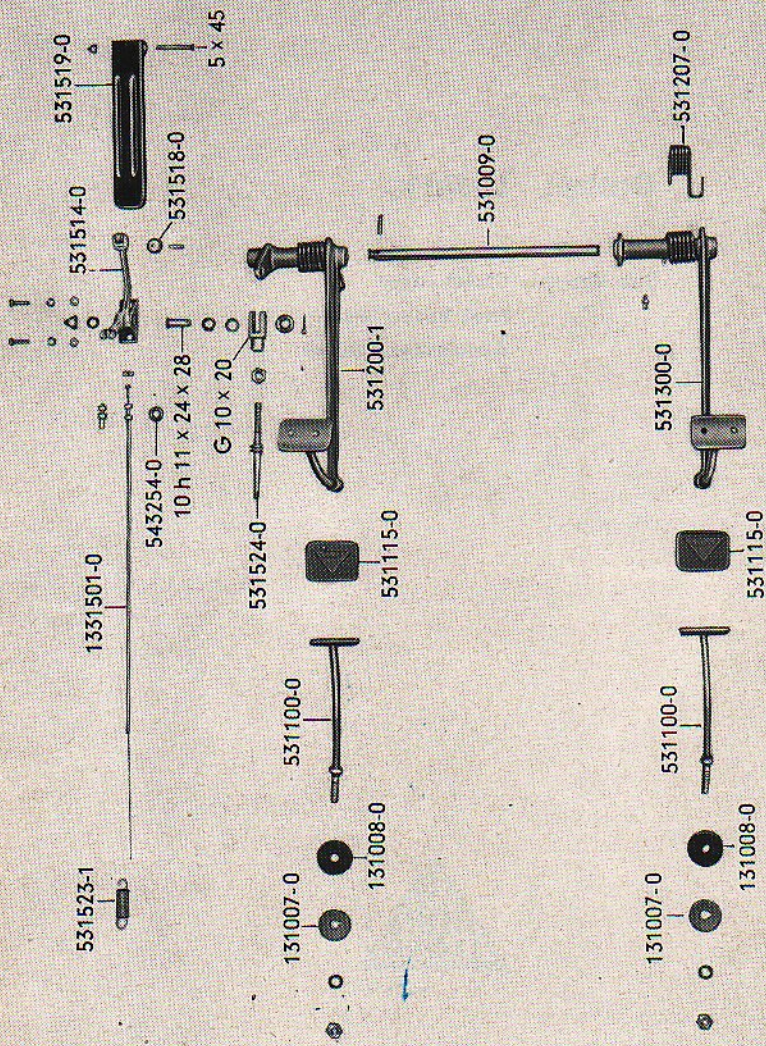
Part-No.	Description	No. per car		Remarks
		LT	LTK	
1 30 231-0	Rubber block for rear suspension . .	4	4	
1 29 152-0	Seating for rubber block	2	2	
	Hexagonal bolt M 8 x 25 DIN 931-5 D .	4	4	
	Washer 9,5 DIN 126	16	16	
	Spring ring A 8 DIN 127	4	4	
	Hexagonal nut M 8 DIN 934-5 D . . .	4	4	
5 30 600-0	Rear shock absorber	2	2	
	Hexagonal bolt M 12 x 1,5 x 55 S DIN 960-8 G	2	2	
	Crown nut M 12 x 1,5 DIN 935-8 G . .	2	2	
	Split pin 3 x 25 DIN 94	2	2	
	Washer 12 DIN 1440	2	2	
	Crown nut M 12 x 1,5 DIN 937-8 G . .	2	2	} on shock absorber bolt
	Split pin 3 x 25 DIN 94	2	2	

Group: Levers

Sub-Group: Clutch lever
Foot brake lever
Accelerator pedal



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Group: Levers**Sub-Group: Clutch lever, Foot brake lever**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 31 300-0	Clutch lever complete	1	1	
5 31 100-0	Pedal rod	1	1	
1 31 008-0	Packing ring	1	1	
1 31 007-0	Washer	1	1	
	Spring ring A 10 DIN 127	1	1	
	Hexagonal nut M 10 DIN 934-5 D	1	1	
5 31 115-0	Pedal rubber cover	1	1	
5 31 207-0	Return spring	1	1	
	Lubrication nipple D 6	1	1	
5 31 200-1	Foot brake lever complete	1	1	
	(Spare parts according to clutch lever)			
5 31 009-0	Axle for pedal lever	1	1	
	Split cotter pin 5 x 24 DIN 1481	1	1	
5 31 524-0	Thrust rod	1	1	
	Hexagonal nut M 10 DIN 934-5 D	1	1	
	Fork head G 10 x 20 DIN 1752	1	1	
	Bolt with small head 10 h x 24 x 28 DIN 1434	1	1	
	Spring washer A 10 DIN 137	2	2	
	Washer 10,5 DIN 125	1	1	
	Split pin 3 x 18 DIN 94	1	1	

Group: Levers
Sub-Group: Accelerator pedal

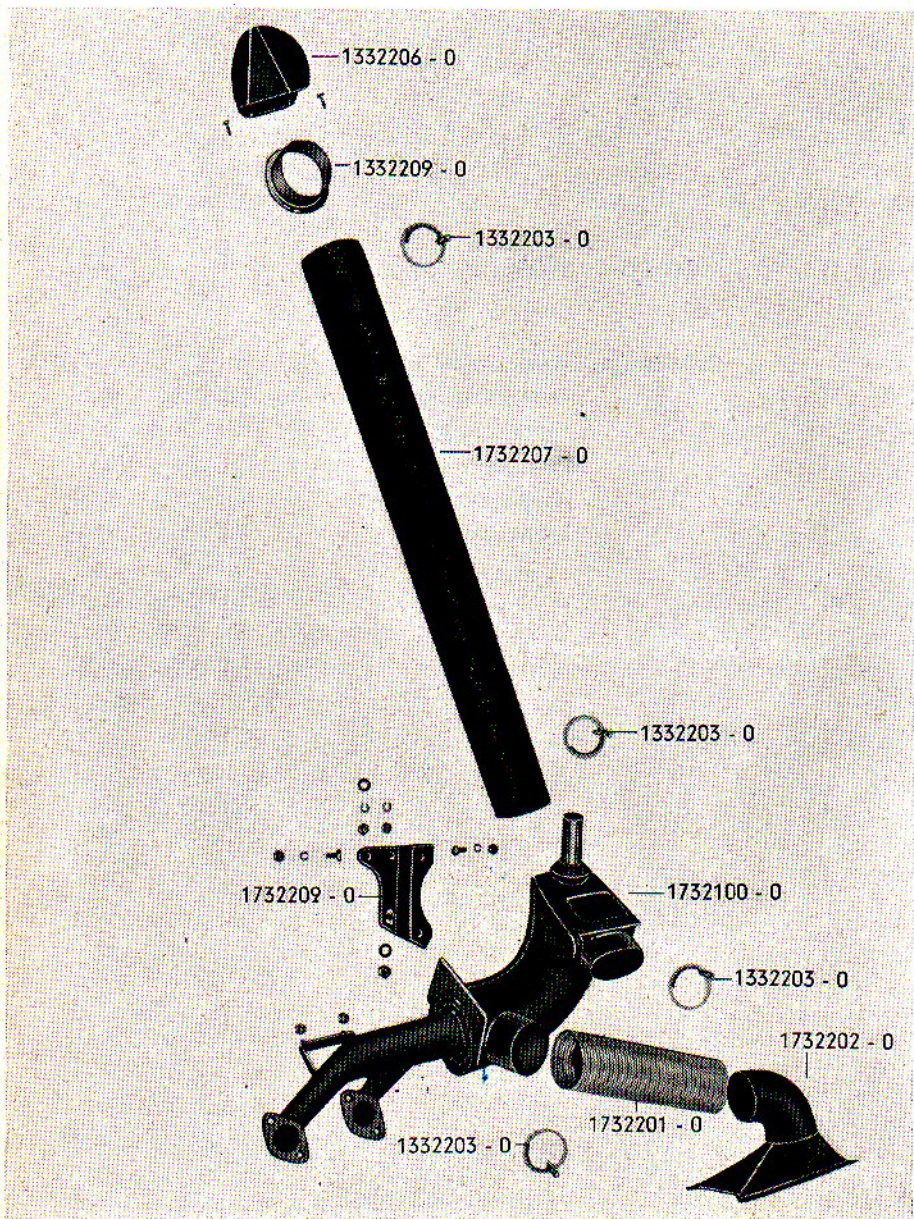
Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 31 514-0	Support with lever and roll	1	1	
	Hexagonal bolt M 6 x 20 DIN 933-5 D	2	2	
	Spring ring A 6 DIN 127	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
	Washer 8,4 DIN 125	1	1	} on bolt
	Triangle locking ring D 8	1	1	
5 31 518-0	Roll for lever	1	1	
	Grooved toggle pin 5 x 18 DIN 1475	1	1	
5 31 519-0	Foot plate	1	1	
	Bolt 5 x 45 DIN 1434	1	1	
	Triangle locking ring D 5	1	1	
5 31 539-0	Roll for bowden cable	1	1	
13 31 501-0	Accelerator cable	1	1	
13 31 502-0	Cable core	1	1	
5 43 254-0	Washer	1	1	
5 31 523-1	Return spring for acceleration mechanism	1	1	

Group: Heating

Sub-Group: Exhaust heating manifold
Support bracket for heating manifold
Air intake hood
Heating hoses
Heating hose sleeve
Air escape vent

**LLOYD LT-LTK 600**

Illustration 32



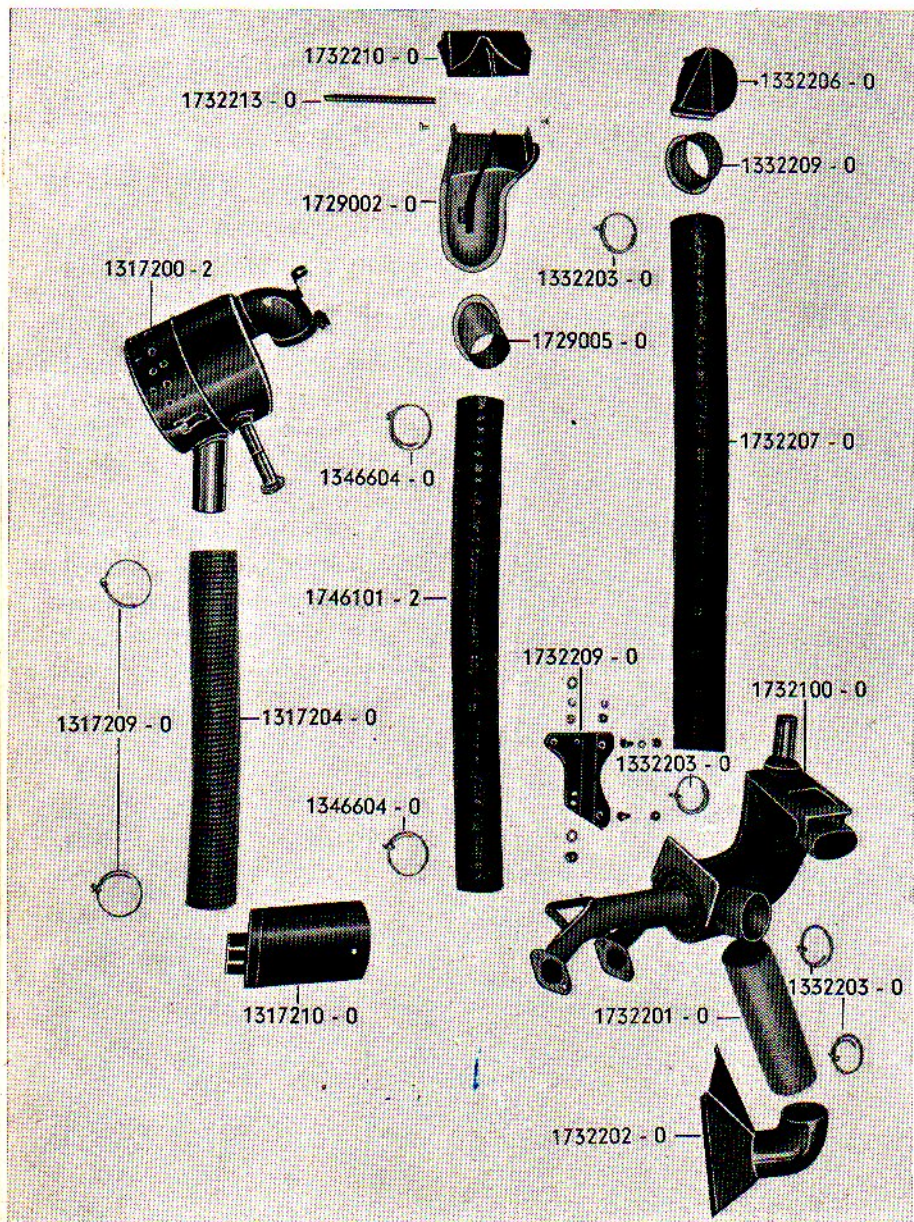
Group: Heating

Sub-Group: Exhaust heating manifold, Support bracket, Air intake hood, Heating hoses, Heating hose sleeve, Air escape vent

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 32 202-0	Air intake hood	1	1	
17 32 201-0	Short heating hose	1	1	270 mm
13 32 203-0	Hose clip band	2	2	640 mm
17 32 100-0	Exhaust heating manifold	1	1	
17 32 209-0	Support bracket for heating manifold	1	1	
	Connection: Exhaust heating manifold with support bracket			
	Washer 10,5 DIN 433	2	2	} on stud M 10 x 25
	Hexagonal nut M 10 DIN 934-5 D	1	1	
	Hexagonal bolt M 8 x 15 DIN 933-5 D	2	2	
	Spring ring A 8 DIN 127	2	2	
	Hexagonal nut M 8 DIN 934-5	2	2	
	Washer 10,5 DIN 433	1	1	} on spot welded hex. bolt M 8 x 15
	Hexagonal nut M 8 DIN 934-5 D	1	1	
	Spring ring A 8 DIN 127	1	1	
	Spring ring A 8 DIN 127	1	1	} on stud M 8 x 85
	Hexagonal nut M 8 DIN 934-5 D	1	1	
17 32 207-0	Long heating hose	1	1	840 mm
13 32 203-0	Hose clip band	2	2	640 mm, 9 mm wide
13 32 209-0	Heating hose sleeve	1	1	spot welded
13 32 206-0	Air escape vent complete	1	1	
	Cylindrical screw S 3,9 x 19 DIN 7971	2	2	connection: air escape vent with dash board
17 32 210-0	Warm air jet } see group 46,			
17 32 213-0	Plastic strip } windscreen heating			

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Illustration 33



Group: Fuel arrangements

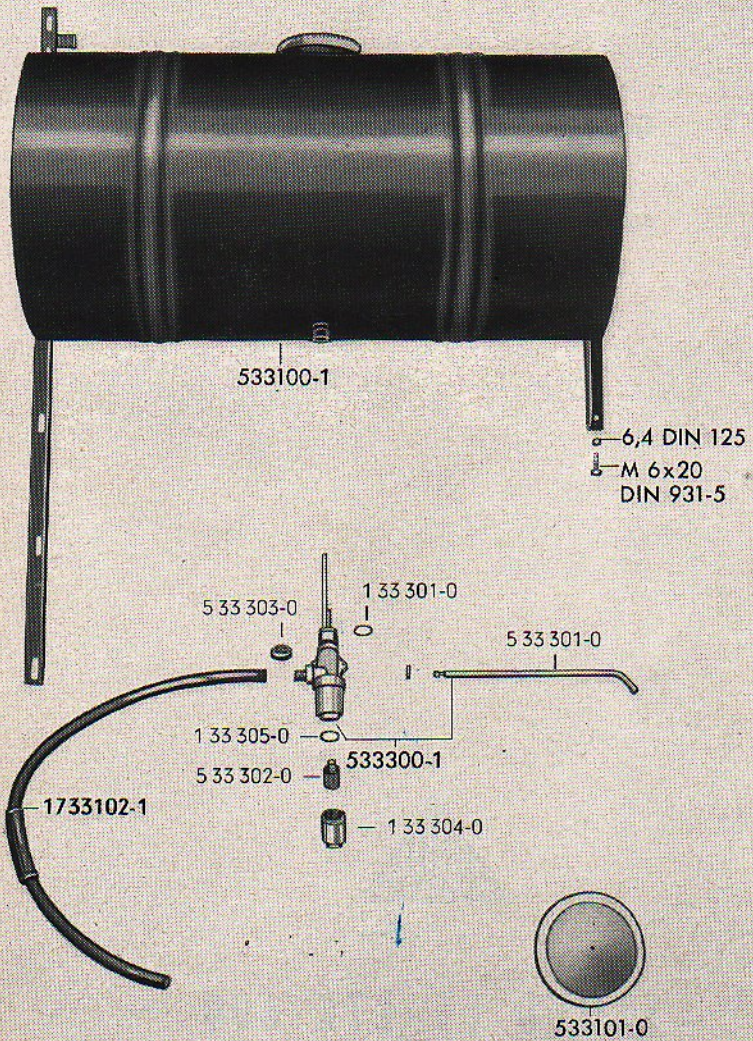
Sub-Group: Petrol tank
Fuel hose
Fuel cock

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LLOYD LT-LTK 600

Illustration 34



Group: Fuel arrangements**Sub-Group: Petrol tank, Fuel hose, Fuel cock**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 33 100-1	Petrol tank complete	1	1	
5 33 101-0	Petrol tank cap	1	1	
5 33 102-0	Cork packing for cap	1	1	
	Hexagonal bolt M 6 x 12 DIN 933-5 D	6	6	
	Hexagonal bolt M 6 x 20 DIN 933-5 D	2	2	
	Washer 7 DIN 126	7	7	
	Spring ring A 6 DIN 127	5	5	
	Hexagonal nut M 6 DIN 934-4 D	6	6	
1 33 301-0	Fibre packing for tank connection 10,5 x 14,5 x 1,2	1	1	
5 33 300-0	Fuel cock with pipe	1	1	up to chassis No. 6/114033
5 33 300-1	Fuel cock with pipe	1	1	from chassis No. 6/114034
5 33 301-0	Pipe alone	1	1	
1 33 305-0	Gasket for filter cap	1	1	
5 33 303-0	Cork gasket for cock (four-hole cork)	1	1	
1 33 304-0	Filter cap	1	1	
5 33 302-0	Basket sieve for fuel cock	1	1	
5 43 254-0	Washer	1	1	
17 33 102-0	Fuel hose	1	1	up to chassis No. 6/114033
17 33 102-1	Fuel hose	1	1	from chassis No. 6/114034

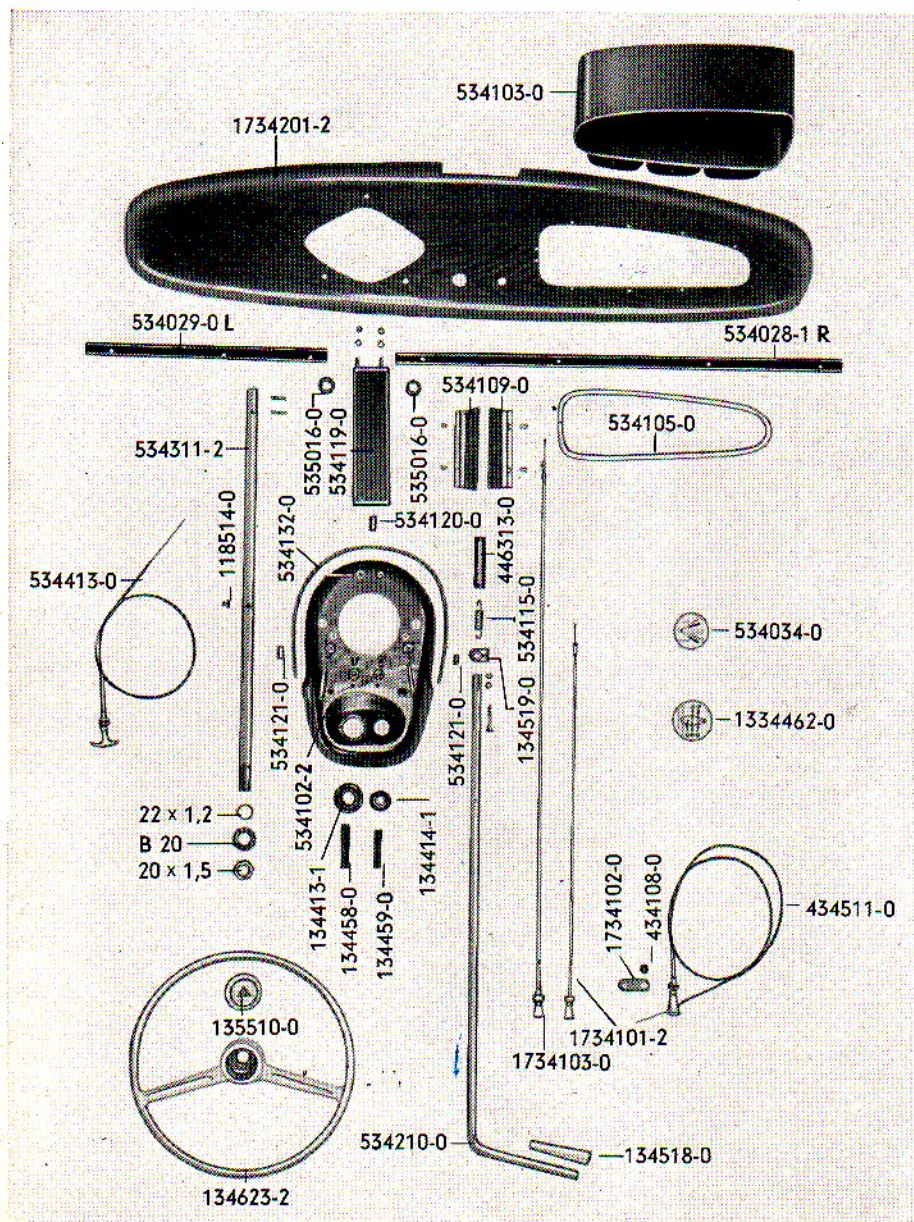
**Group: Dash board and
Instrument panel**

**Sub-Group: Dash Board
Instrument panel
Instrument board
Gear changing rod
Steering column
Steering wheel**



LLOYD LT-LTK 600

Illustration 35



Group: Dash board and Instrument panel

Sub-Group: Dash board, Instrument panel

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 34 106-1	Damper plate for dash board . . .	1	1	up to chassis No. 6/114455
5 34 106-3	Damper plate for dash board . . .	1	1	
	Flat round screw M 6 x 18 DIN 603-4 D	16	16	from chassis No. 6/114456
	Spring ring A 6 DIN 127	15	15	
	Hexagonal nut M 6 DIN 934-5 D . . .	15	15	
5 34 028-1	Framing strip for rubber mat	1	1	up to chassis No. 6/116463
5 34 028-0	Framing strip for rubber mat R . . .	1	1	
5 34 029-0	Framing strip for rubber mat L . . .	1	1	} from chassis No. 6/116464
	Cylindrical screw MS 3,9 x 19 DIN 7971	8	8	
5 34 109-0	Brush for packing	2	2	
	Cylindrical screw S 3,9 x 9,5 DIN 7971	4	4	
5 35 015-0	Guide ring	2	2	
17 34 101-2	Cable for defroster	1	1	
17 34 103-0	Cable for exhaust heating	1	1	
5 34 413 0	Cable for closing bonnet	1	1	
17 34 201-0	Instrument panel (plywood)	1	1	up to chassis No. 6/114455
17 34 201-2	Instrument panel (plywood)	1	1	
	Countersunk screw 3 x 17 DIN 97 . .	11	11	from chassis No. 6/114456
5 34 103-0	Glove box	1	1	
5 34 105-0	Decoration frame for glove box . . .	1	1	
	Cylindrical screw S 3,9 x 16 DIN 7971 .	3	3	
17 34 102-0	Support for starter cable	1	1	
4 34 511-0	Choke cable	1	1	up to chassis No. 6/117379
13 34 501-1	Choke cable	1	1	
13 34 508-1	Cable core	1	1	} from chassis No. 6/117380
4 34 108-0	Guide ring	1	1	

Group: Dash board and Instrument panel**Sub-Group: Instrument board**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 34 102-2	Instrument board for three-speed (plywood)	1	1	
5 34 132-J	Plastic strip for instrument board . .	1	1	
5 34 119-0	Support for instrument board	1	1	for three-speed
	Hexagonal bolt M 6 x 25 DIN 933-5 D .	3	3	
	Spring ring A 6 DIN 127	3	3	
	Hexagonal nut M 6 DIN 934-5 D	3	3	
	Countersunk lentil screw with cross slit M 6 x 12 DIN 7988-4 S	2	2	} on instrument board
	Concave washer, diameter 6	2	2	
1 34 413-1	Rubber ring for steering column . . .	1	1	
1 34 414-1	Rubber ring for gear changing rod . .	1	1	for three-speed
1 34 458-0	Felt strip for steering column	1	1	
1 34 459-0	Felt strip for gear changing rod . . .	1	1	for three-speed
5 34 034-0	Transfer picture for gear changing . .	1	1	for three-speed
	Mounting of instrument panel with instrument board			
5 34 120-0	Distance bush	1	1	
5 34 121-0	Distance bush	2	2	
	Countersunk lentil screw with cross slit M 6 x 45 DIN 7988-4 S	1	1	
	Countersunk lentil screw with cross slit M 6 x 50 DIN 7988-4 S	2	2	
	Concave washer, diameter 6	3	3	
	Hexagonal nut M 6 DIN 934-5 D	3	3	

Group: Dash board and Instrument panel**Sub-Group: Gear changing rod, Steering column**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 34 210-0	Gear changing rod	1	1	} for three-speed
1 34 518-0	Gear changing handle	1	1	
1 34 519-0	Clamp	1	1	
	Hexagonal screw M 6 x 40 S DIN 933-5 D	1	1	
	Spring ring A 6 DIN 127	1	1	
	Hexagonal nut M 6 DIN 934-5 D	1	1	
5 34 115-0	Thrust spring for gear changing rod	1	1	}
4 46 313-0	IGELIT-tube on thrust spring	1	1	
5 34 311-0	Steering column	1	1	} up to chassis No. 6/115010
1 34 623-1	Steering wheel	1	1	
	Woodruff Key 5 x 6,5 DIN 6888	1	1	
	Spring washer B 20 DIN 137	1	1	
	Hexagonal nut M 20 x 1,5 DIN 936 m-5 D	1	1	
	Split cotter pin 6 x 24 DIN 1481	2	2	} from chassis No. 6/115011
5 34 311-2	Steering column (splined)	1	1	
1 34 623-2	Steering wheel (splined)	1	1	
	Spring washer B 20	1	1	
	Hexagonal nut M 20 x 1,5 DIN 936-5 D	1	1	
	Split cotter pin 6 x 24 DIN 1481	2	2	
	SEEGER-locking ring 22 x 1,2 DIN 471	1	1	}
1 18 514-0	Rubber socket	1	1	
1 35 510-0	Horn button with LLOYD badge	1	1	

**Group: Dash board and
Instrument panel**

**Sub-Group: Gear changing
for four-speed gear box
(from chassis No. 6/116464)**

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LLOYD LT-LTK 600

Group: Dash board and Instrument panel
Sub-Group: Gear changing for four-speed, Instrument board,
 from chassis No. 6/116464

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 34 402-0	Gear changing lever	1	1	
13 34 445-0	Plastic knob for gear changing lever	1	1	
	Adjusting ring AN 8 x 14	1	1	
13 34 446-0	Damper bush	1	1	Rubber
13 34 447-0	Protection sleeve	1	1	Rubber
	Rivet A 6 h 9 x 28 DIN 7341	1	1	
13 34 435-0	Support for gear changing lever	1	1	
13 34 416-0	Rubber plug	1	1	Rubber
13 34 450-0	Sliding rod	1	1	
13 34 457-0	Joint	1	1	
13 34 461-0	Pressure spring	3	3	
	Steel ball, diameter 6	3	3	
	Rivet A 6 h 9 x 16 DIN 7341	3	3	
13 34 458-0	Adjusting fork	1	1	
17 34 113-0	Gear changing tube	1	1	
1 34 519-0	Clamp	2	2	
13 34 414-0	Sliding washer	1	1	
13 34 413-0	Spring washer	1	1	
	Locking ring 25 x 1 DIN 471	1	1	
13 34 415-0	Guide bush	1	1	VULKOLLAN
17 34 445-0	Assembled gear changing lever	1	1	
5 34 102-4	Instrument board, plywood	1	1	for four-speed
17 34 110-0	Support for instrument board	1	1	for four-speed
17 34 211-0	Rubber ring for gear changing rod	1	1	for four-speed
13 34 462-0	Transfer picture for gear changing	1	1	for four-speed

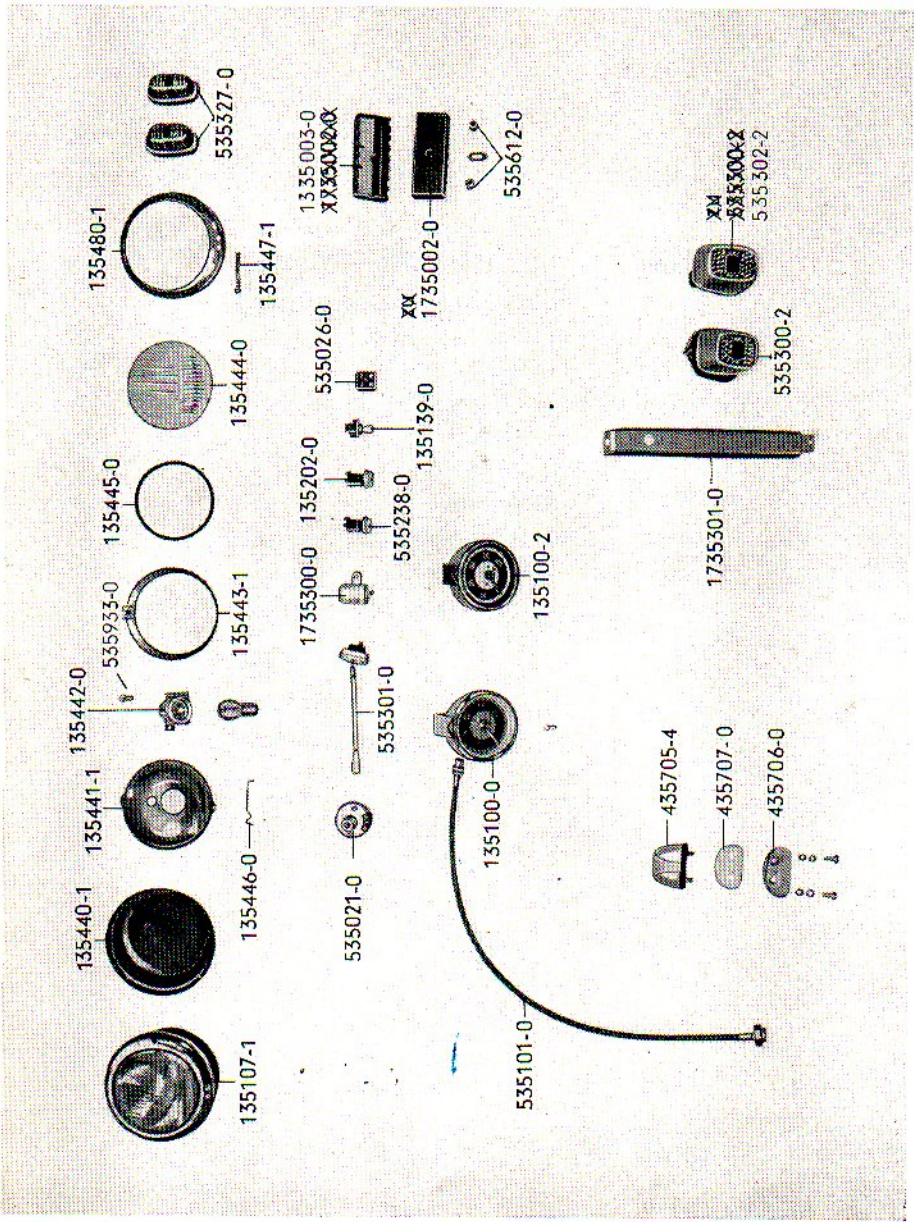
**Group: Instruments and
Electrical equipment**

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Sub-Group: Speedometer
Indicators
Tail and brake light
Head lamp
Number plate light
Interior lighting
Windscreen wiper
Horn
Fuses
Cables
Lighting and ignition switches



LLOYD LT-LTK 600



Group: Instruments and Electrical equipment**Sub-Group: Speedometer, Switch for light and ignition
Flashing indicators, Fuses**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
1 35 100-0	Speedometer for three-speed . . .	1	1	
1 35 100-2	Speedometer for three-speed . . .	1	1	
	Tubular lamp 6 V 0,6 W DIN 72601 . . .	1	1	
5 35 101-0	Speedometer spiral (with rubber socket)	1	1	750 mm
1 35 139-0	Pull switch (for speedometer illumination)	1	1	
1 35 239-0	Knob for pull switch	1	1	
1 35 202-0	Control lamp, red	2	2	
5 35 238-0	Control lamp, blue	1	1	
1 35 492-0	Plastic ring for control lamp	3	3	
	Tubular lamp 6 V 0,6 W DIN 72601 . . .	2	2	
	Tubular lamp 6 V 1,2 W DIN 72601 . . .	1	1	
13 35 201-0	Ignition and starter switch	1	1	
13 35 202-0	Ignition key	2	2	
13 35 203-0	Plastic ring for ignition and starter switch	1	1	
13 35 401-0	Pull switch, for lights	1	1	
13 35 402-0	Knob for pull switch	1	1	
5 35 301-0	Indicator switch	1	1	
	Countersunk lentiil screw with cross slit			
	AM 4 x 12 DIN 7988-5 S	2	2	
	Washer 4,3 DIN 433	2	2	
	Hexagonal nut M 4 DIN 934-5 D	2	2	
17 35 300-0	Flashing control (relay)	1	1	
	Cylindrical screw M 5 x 8 DIN 84-5 D . . .	1	1	
	Spring ring A 5 DIN 127	1	1	
	Hexagonal nut M 5 DIN 934-5 D	1	1	
5 35 327-0	Flashing light	2	2	
5 35 328-0	Glas cap	2	2	
	Bulb (strip lighting) K 6 V 15 W DIN 72601	2	2	
	Semi-circular screw 4 x 15 DIN 96	4	4	
17 35 002-0	Fuse box	1	1	
13 35 003-0	Cover for fuse box	1	1	
5 35 612-0	Distance bush for fuse box	2	2	
	Cylindrical screw M 5 x 35 DIN 84-5 S . . .	2	2	
	Spring ring A 5 DIN 127	2	2	
	Hexagonal nut M 5 DIN 934-5 D	2	2	
	Fuse 8 ampere DIN 72581	8	8	
	Cable connection clamp (one-terminal)	2	2	
	Cable clamp 1 x 9 DIN 72571	2	2	
	Cylindrical screw H S 3,9 x 9,5 DIN 7971	2	2	

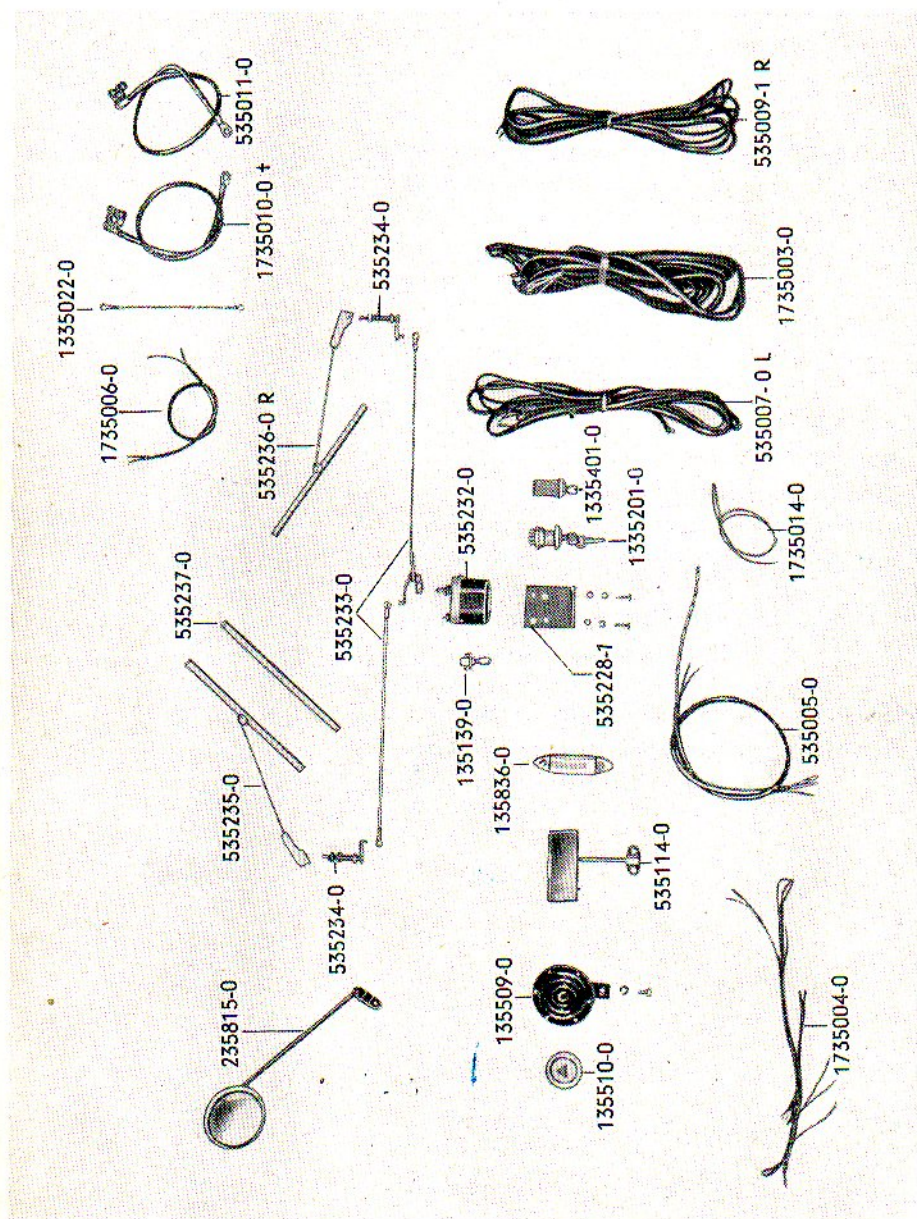
Group: Instruments and Electrical equipment**Sub-Group: Number plate light, Interior lighting,****Combined brake and tail light with reflector, Horn**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 35 705-4	Number plate light	2	2	
4 35 709-0	Glas cap	2	2	
	Bulb (strip lighting) M 6 V 3 W DIN 72601	2	2	
4 35 707-0	MIPOLAM washer	2	2	
4 35 706-0	Intermediate plate	2	2	
	Hexagonal bolt M 5 x 15 DIN 933-5 D	4	4	
	Spring ring A 5 DIN 127	4	4	
	Hexagonal nut M 5 DIN 934-5 D	4	4	
	Insulating hose B 6 x 7,2 DIN 40621	1	1	400 mm
1 35 836-0	Interior lighting with switch	1	1	
	Bulb (strip lighting) L 6 V 5 W DIN 72601	1	1	
	Cylindrical screw HS 3,9 x 9,5 DIN 7971	2	2	
5 35 300-2	Combined brake and tail light with reflector	2	2	
5 35 302-2	Cap for combined brake and tail light	2	2	
5 35 934-0	Two filament bulb E 6 V 20·5 W DIN 72601	2	2	
	Insulating hose, diameter 6	2	2	250 mm
5 35 026-0	Cable connection, two-terminal	2	2	
	Countersunk screw 3 x 25 DIN 97	2	2	
17 35 301-0	Interior protection cover for combined brake and tail light	2	2	
	Semi-circular screw 4 x 15 DIN 96	2	2	
1 35 510-0	Horn button with LLOYD badge	1	1	
1 35 509-0	Horn with holder	1	1	
	Spring ring A 8 DIN 127	1	1	
	Hexagonal screw M 8 x 15 DIN 933-5 D	1	1	
5 35 021-0	Foot dipper switch	1	1	
	Countersunk lentiil screw S 4,8 x 25 Din 7973	2	2	

Group: Instruments and Electrical equipment**Sub-Group: Windscreen wiper, Mirror**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 35 202-0	Twin windscreen wiper complete	1	1	
5 35 228-1	Angle for windscreen wiper motor	1	1	*
	Hexagonal bolt M 6 x 20 DIN 933-5 D	2	2	
	Spring ring A 6 DIN 127	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
5 35 232-0	Windscreen wiper motor	1	1	*
5 35 233-0	Tandem axle with rod	1	1	*
5 35 234-0	Tandem bearing	2	2	*
5 35 235-0	Wiper arm L	1	1	*
5 35 236-0	Wiper arm R	1	1	*
5 35 237-0	Wiper blade	2	2	*
1 35 139-0	Pull switch, for windscreen wiper	1	1	
1 35 239-0	Knob for pull switch	1	1	
5 35 114-0	Rear view mirror, inside	1	1	
	Countersunk lentil screw with cross slit 4,5 x 20 DIN 7995	2	2	
2 35 815-0	Rear view mirror, outside	1	1	
2 35 816-0	Rod with support for rear view mirror	1	1	
	Countersunk lentil screw with cross slit 5 x 25 DIN 7995	2	2	

* These parts
are included
in part-number
5 35 202-0



Group: Instruments and Electrical equipment

Sub-Group: Head lamp, Cables

Part-No.	Description	No. per car		Remarks
		LT	LTK	
1 35 407-1	Head lamp complete	2	2	
1 35 440-1	Housing for head lamp	2	2	
1 35 441-1	Reflector	2	2	
1 35 442-0	Frame	2	2	
1 35 443-1	Glass retaining ring with securing screw	2	2	
1 35 444-0	Glass for head lamp	2	2	
1 35 445-0	Rubber packing	2	2	
1 35 446-0	Fixing spring	10	10	
1 35 447-1	Adjusting screw with split pin	2	2	
1 35 480-1	Retaining ring for reflector	2	2	
	BILUX lamp B 6 V 35/35 W DIN 72601	2	2	
5 35 933-0	Tubular lamp H 6 V 2 W DIN 72601	2	2	
17 35 003-0	Main cables complete	1	1	up to chassis No. 6/117639
17 35 003-2	Main cables complete	1	1	from chassis No. 6/117640
17 35 004-0	Cables for instrument panel	1	1	
5 35 005-0	Cables to foot dipper switch	1	1	
17 35 006-0	Cables to brake light switch	1	1	
5 35 007-0	Cables L (tail light L, number pl. light, indicator light L, interior light)	1	1	
5 35 009-1	Cables R (tail light R, indicator light R)	1	1	
17 35 010-0	Battery cable + (from battery to starter)	1	1	up to chassis No. 6/117639
17 35 010-1	Battery cable + (from battery to starter)	1	1	from chassis No. 6/117640
5 35 011-0	Battery cable — (from battery to earth)	1	1	
17 35 014-0	Cables for number plate light	1	1	
13 35 022-0	Cable from ignition coil to ignition distributor	1	1	

Group: Exhaust

Sub-Group: Manifold
Exhaust with silencers
Exhaust ball flange connection

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LLOYD LT-LTK 600

Group: Exhaust**Sub-Group: Manifold with pipe, Exhaust complete with silencers**

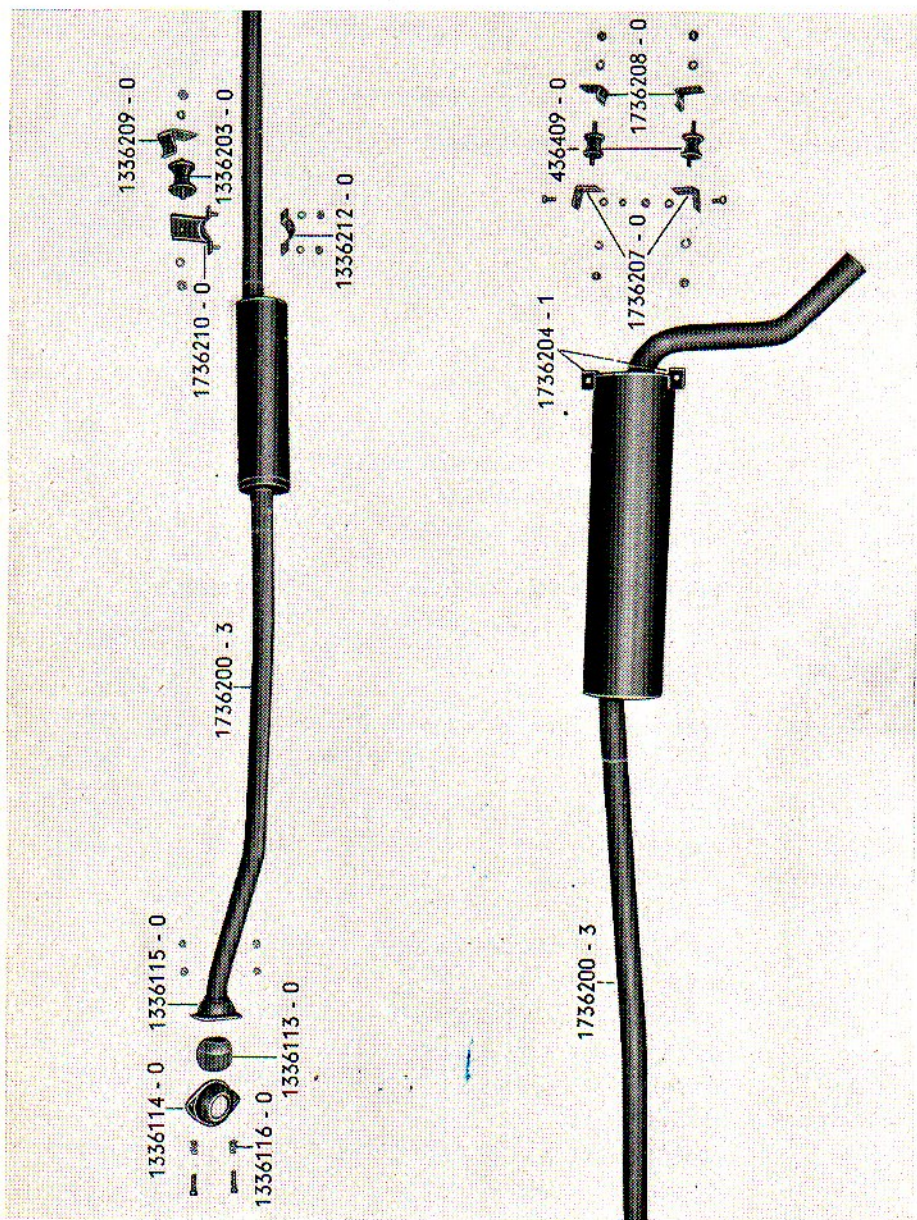
Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 36 100-1	Manifold with pipe	1	1	
	<u>replaced by:</u>			
13 36 100-2	Manifold with pipe	1	1	up to chassis No. 6/144455
13 36 001-0	Gasket for manifold	2	2	
	Spring ring A 8 DIN 127	4	4	
	Hexagonal nut M 8 DIN 934	4	4	
	Hexagonal bolt M 8 x 1 x 45 DIN 960	2	2	} Replaced by the set of ball flange connection 13 36 002-0
	Cap spring 20 x 8,1 x 1	16	16	
	Hexagonal nut M 8 x 1 DIN 936	4	4	
13 36 109-0	Washer	1	1	
17 36 200-0	Exhaust complete with silencers	1	1	} up to chassis No. 6/113923 (replaced by: 17 36 200-3)
4 36 409-0	Rubber-metal suspension	6	6	
	Spring ring A 6 DIN 127	8	8	
	Hexagonal nut M 6 DIN 934-5 D	16	16	
17 36 203-0	Holder	2	2	
4 36 307-0	Suspension angle	2	2	} from chassis No. 6/113924 up to chassis No. 6/114423 (replaced by: 17 36 200-3)
17 36 200-2	Exhaust complete with silencers	1	1	
4 36 409-0	Rubber-metal suspension	2	2	
17 36 207-0	Angle	2	2	
17 36 208-0	Limit plate	2	2	
	Spring A 6 DIN 127	4	4	
	Hexagonal nut M 6 DIN 934-5 D	4	4	
17 36 204-0	Support for rear silencer	2	2	
17 36 210-0	Support complete for front silencer	1	1	
13 36 203-0	Rubber suspension	1	1	
13 36 209-0	Limit plate front	1	1	
13 36 212-0	Support plate	1	1	
	Hexagonal nut M 8 DIN 934-5 D	2	2	
	Spring A 8 DIN 127	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
	Spring ring A 6 DIN 127	2	2	

Group: Exhaust

Sub-Group: Ball flange connection, Exhaust complete with silencers from chassis No. 6/114424

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 36 002-0	Set of ball flange connection . . . <u>consisting of:</u>	1	1	
13 36 117-0	Sliding tube	1	1	} necessary for subsequent mounting up to chassis No. 6/114423
13 36 114-0	Ball flange half	1	1	
13 36 113-0	Sliding ball	1	1	
13 36 115-0	Ball flange half	1	1	welded on 17 36 200-3
	Hexagonal bolt M 6 x 25 DIN 931-5 D	2	2	
13 36 116-0	Pressure spring	2	2	
	Hexagonal nut M 6 DIN 934	4	4	
13 36 001-0	Gasket for exhaust heating manifold	2	2	} engine side
	Hexagonal nut M 8 DIN 934	4	4	
	Spring ring A 8 DIN 127	4	4	
17 36 200-3	Exhaust complete with silencers . .	1	1	with ball flange half
17 36 204-0	Support for rear silencer	2	2	up to chassis No. 6/115161
17 36 204-1	Support for rear silencer	2	2	from chassis No. 6/115162
17 36 003-0	Suspension parts for exhaust complete	1	1	} necessary for subsequent mounting of 17 36 200-3 up to chassis No. 6/114423
	<u>consisting of:</u>			
17 36 210-0	Support complete for front silencer	1	1	
13 36 212-0	Support plate	1	1	
13 36 203-0	Rubber suspension	1	1	
13 36 209-0	Limit plate front	1	1	
	Hexagonal nut M 8 DIN 934-5 D	2	2	
	Spring ring A 8 DIN 127	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
	Spring ring A 6 DIN 127	2	2	
4 36 409-0	Rubber-metal suspension	2	2	
17 36 208-0	Limit plate	2	2	
	Hexagonal nut M 6 DIN 934-5 D	2	2	
	Spring ring A 6 DIN 127	2	2	

Illustration 39



Group: Accessories

Sub-Group: Tools

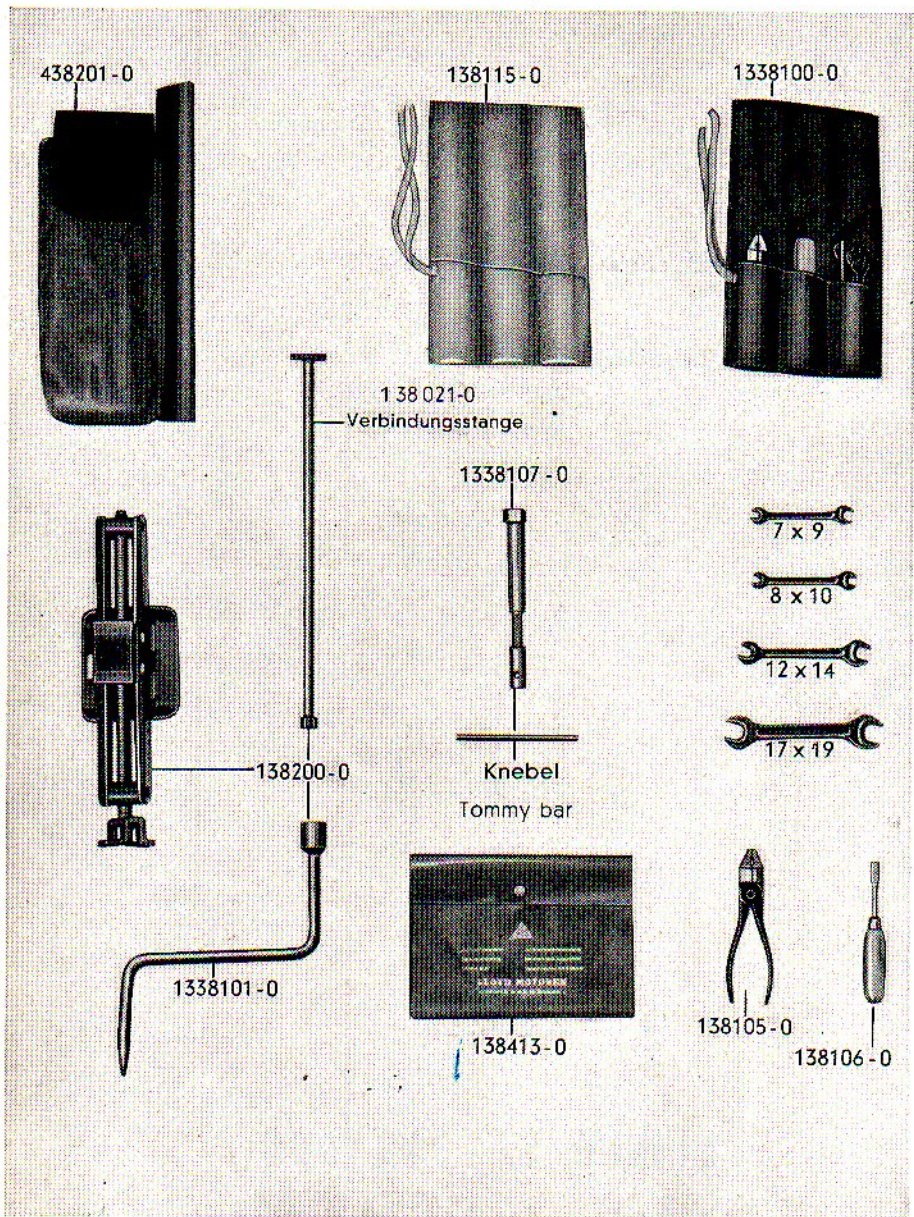
Jack

Spare wheel

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LLOYD LT-LTK 600



Group: Accessories
Sub-Group: Tools, Jack, Spare wheel

Part-No.	Description	No. per car		Remarks
		LT	LTK	
13 38 100-0	Set of tools complete	1	1	
	Double spanner 7 x 9 DIN 895	1	1	
	Double spanner 8 x 10 DIN 895	1	1	
	Double spanner 12 x 14 DIN 895	1	1	
	Double spanner 17 x 19 DIN 895	1	1	
13 38 107-0	Sparking plug spanner with tommy bar	1	1	
1 38 106-0	Screw driver 150 lg, 6 wide DIN 5270 .	1	1	
1 38 105-0	Pliers 160 mm	1	1	
1 38 115-0	Tool bag	1	1	
1 38 413-0	Pocket for car documents	1	1	
1 38 200-0	Jack with rod, crank and bag complete	1	1	
1 38 021-0	Connection rod	1	1	
13 38 101-0	Crank for jack	1	1	
4 38 201-0	Bag for jack	1	1	
1 38 300-0	Bag below the seat	1	1	
5 28 100-2	Slotted disc rim	1	1	up to chassis No. 6/116463
17 28 001-0	Slotted disc rim 4 J x 13	1	1	from chassis No. 6/116464
	Tyre 5,00 x 15	1	1	} up to chassis No. 6/114419
	Tube 5,00 x 15	1	1	
	Tubeless tyre 5,00 x 15	1	1	from chassis No. 6/114420
	Tubeless tyre 5,60 x 13	1	1	up to chassis No. 6/116463 from chassis No. 6/116464

Group: Wooden frame work

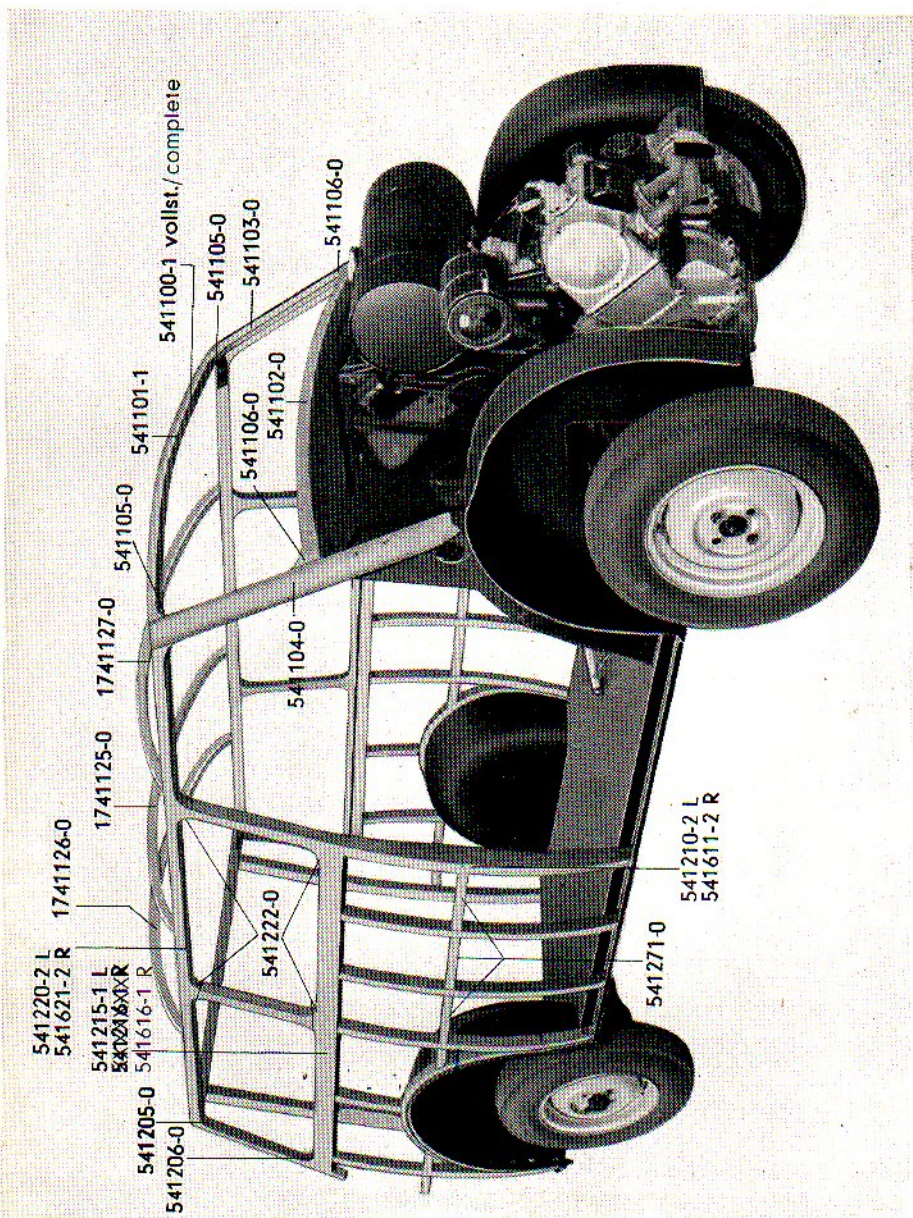
Sub-Group: Windscreen frame
Frame work left and right
Rear frame work
Connecting braces
Frame for sliding roof
Fixing

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LLOYD LT-LTK 600

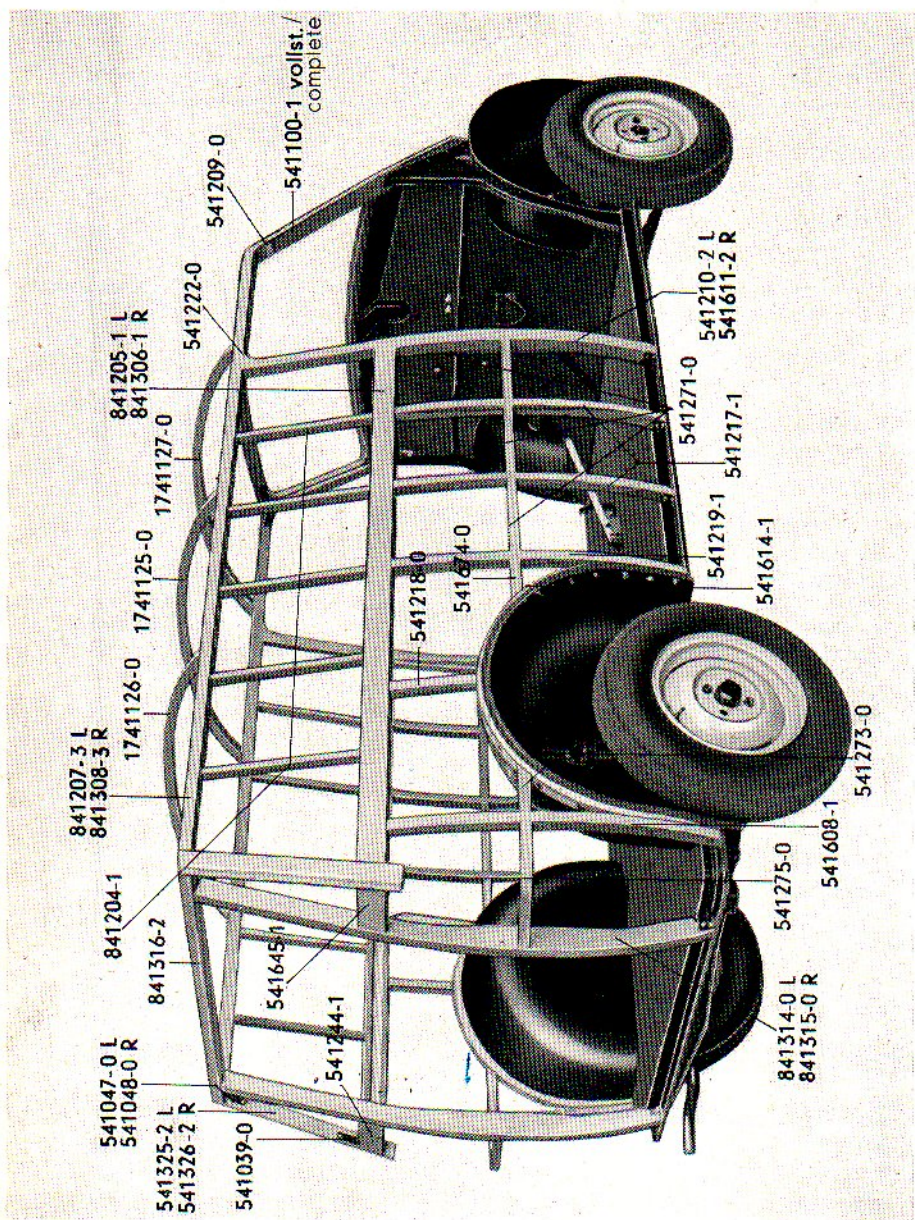
Illustration 41



Group: Wooden frame work

Sub-Group: Windscreen frame, Frame work L and R

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 41 100-0	Windscreen frame complete	1	1	} up to chassis No. 6/116699
5 41 101-0	Windscreen brace, top 1300 x 60 x 32 .	1	1	
5 41 220-1	Roof brace L 2300 x 36 x 30	1	—	
5 41 621-1	Roof brace R 2300 x 36 x 30	1	—	
8 41 207-1	Roof brace L	—	1	
8 41 308-1	Roof brace R	—	1	
5 41 200-2	Frame work complete L	1	—	
5 41 600-2	Frame work complete R	1	—	
8 41 200-2	Frame work complete L	—	1	
8 41 300-2	Frame work complete R	—	1	
5 41 100-1	Windscreen frame complete	1	1	} from chassis No. 6/116700
5 41 101-1	Windscreen brace, top 1300 x 60 x 32 .	1	1	
8 41 207-3	Roof brace L 2300 x 36 x 30	—	1	
8 41 308-3	Roof brace R 2300 x 36 x 30	—	1	
5 41 200-3	Frame work complete L	1	—	
5 41 600-3	Frame work complete R	1	—	
5 41 220-2	Roof brace L 2300 x 36 x 30 } not necessary	1	—	
5 41 621-2	Roof brace R 2300 x 36 x 30 } for sliding roof	1	—	
8 41 200-4	Frame work complete L	—	1	
8 41 300-4	Frame work complete R	—	1	
17 41 207-0	Roof brace L 2300 x 36 x 30	1	—	} for sliding roof only
17 41 307-0	Roof brace R 2300 x 36 x 30	1	—	
5 41 102-0	Windscreen brace bottom 1300 x 60 x 32	1	1	
5 41 103-0	Side post front L	1	1	930 x 65 x 50
5 41 104-0	Side post front R	1	1	930 x 65 x 50
5 41 035-0	Angle iron plate L	1	1	} up to chassis No. 6/115493
5 41 036-0	Angle iron plate R	1	1	
17 41 206-0	Angle iron plate L	1	1	} from chassis No. 6/115494
17 41 306-0	Angle iron plate R	1	1	
5 41 268-0	Connecting brace L	1	1	} between wind- screen frame and lateral connection plate
5 41 669-0	Connecting brace R	1	1	
5 41 209-0	Corner for roof, front	2	2	55 x 95 x 36
5 41 210-2	Door post front L	1	1	1180 x 60 x 34
5 41 611-2	Door post front R	1	1	1180 x 60 x 34
5 41 212-0	Side brace, top	2	—	480 x 35 x 36

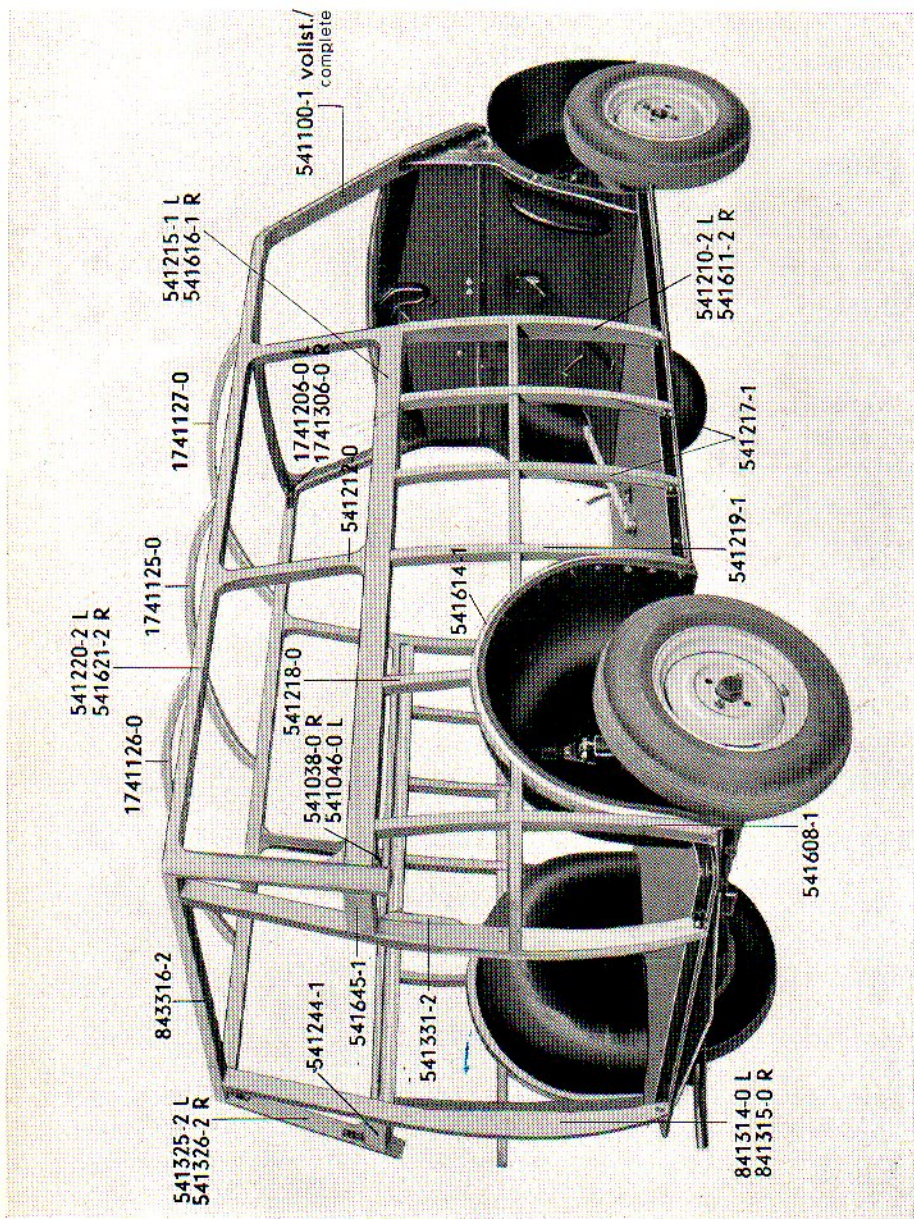


Group: Wooden frame work

Sub-Group: Frame work L and R, Braces

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 41 215-1	Horizontal side brace L	1	—	1800 x 65 x 36
5 41 616-1	Horizontal side brace R	1	—	1800 x 65 x 36
5 41 217-1	Side brace bottom	4	4	700 x 36 x 25
5 41 219-1	Wheel-box brace	2	2	760 x 36 x 25
5 41 218-0	Connecting brace (above the wheel-box)	2	2	200 x 36 x 17
5 41 614-1	Wheel-box bracket	2	2	145 x 32 x 20
5 41 004-0	IGELIT Plastic strip for wheel-box bracket, inside	—	2	1450 mm
5 41 222-0	Corner for window	12	6	60 x 60 x 36
5 41 608-1	Rear wheel-box brace	2	2	760 x 36 x 35
5 41 271-0	Horizontal connecting brace 1-3	6	6	280 x 34 x 25
5 41 273-0	Horizontal connecting brace 4, L	2	2	130 x 36 x 25
5 41 674-0	Horizontal connecting brace 4, R	2	2	130 x 36 x 25
5 41 275-0	Rear bended brace	2	2	600 x 85 x 35
8 41 204-1	Vertical connecting brace, top	—	10	480 x 15 x 30
8 41 205-1	Horizontal side brace L	—	1	
8 41 306-1	Horizontal side brace R	—	1	
5 41 205-0	Corner for side window rear, top	2	—	60 x 60 x 36
5 41 206-0	Corner for side window rear, bottom . .	2	—	60 x 60 x 36
5 41 325-1	Rear vertical external brace, top L, 500 x 50 x 50	1	1	} up to chassis No. 6/116669
5 41 326-1	Rear vertical external brace, top R, 500 x 50 x 50	1	1	
5 41 331-1	Block for door stop, 115 x 25 x 25 . . .	1	1	up to chassis No. 6/117122
5 41 331-2	Block for door stop, 170 x 34 x 25 . . .	1	1	from chassis No. 6/117123
5 41 325-2	Rear vertical external brace, top L, 500 x 50 x 50	1	1	} from chassis No. 6/116700
5 41 326-2	Rear vertical external brace, top R, 500 x 50 x 50	1	1	
8 41 210-0	Bottom brace	—	12	1685 x 40 x 10
8 41 211-0	Bottom brace	—	8	875 x 40 x 10
17 41 122-0	Felt strip for bottom brace	—	9	1650 x 15 x 2

Illustration 43



Group: **Wooden frame work**

Sub-Group: **Rear frame work, Connecting braces**

Part-No.	Description	No. per car		Remarks
		LT	LTk	
5 41 323-2	Rear door post L	1	1	} up to chassis No. 6/112788
5 41 324-2	Rear door post R	1	1	
8 41 314-0	Rear door post L 1180 x 60 x 34	1	1	} from chassis No. 6/112789
8 41 315-0	Rear door post R 1180 x 60 x 34	1	1	
5 41 327-1	Roof brace, rear	1	1	up to chassis No. 6/112788
8 41 316-0	Roof brace, rear 1150 x 45 x 32	1	1	from chassis No. 6/112789 up to chassis No. 6/116699
8 41 316-2	Roof brace, rear 1150 x 45 x 32	1	1	from chassis No. 6/116700
5 41 244-1	Middle brace, rear L	1	1	250 x 65 x 36
5 41 645-1	Middle brace, rear R	1	1	250 x 65 x 36
5 41 038-0	Angle plate, rear bottom R	1	1	73 x 130
5 41 046-0	Angle plate, rear bottom L	1	1	73 x 130
5 41 039-0	Angle plate, rear	2	2	83 x 85
5 41 047-0	Angle L	1	1	90 x 120
5 41 048-0	Angle R	1	1	90 x 120
5 41 428-0	Roof brace 1 and 3 1230 x 25 x 25	2	2	} up to chassis No. 6/116699
5 41 429-0	Roof brace 2, 1250 x 25 x 25	1	1	
17 41 127-0	Roof brace 1, 1200 x 25 x 25	1	1	} from chassis No. 6/116700
17 41 125-0	Roof brace 2, 1200 x 25 x 25	1	1	
17 41 126-0	Roof brace 3, 1200 x 25 x 25	1	1	
17 41 120-0	Felt strip for roof bracket	3	3	1300 x 25 x 3
5 41 500-0	Frame for sliding roof complete	1	—	up to chassis No. 6/116699
5 41 500-1	Frame for sliding roof complete	1	—	from chassis No. 6/116700
5 41 503-0	Sliding roof brace 2 1180 x 50 x 50	1	—	} up to chassis No. 6/116699
5 41 504-0	Roof brace 150 x 35 x 25	2	—	
5 41 503-1	Sliding roof brace 2, 1190 x 50 x 50	1	—	} from chassis No. 6/116700
5 41 504-1	Roof brace 150 x 35 x 25	2	—	
5 41 502-0	Sliding roof brace 1, 1150 x 50 x 50	1	—	} up to chassis No. 6/116874
5 41 505-0	Side brace L, 985 x 60 x 40	1	—	
5 41 506-0	Side brace R, 985 x 60 x 40	1	—	} from chassis No. 6/116875
17 41 502-0	Sliding roof brace 1, 1150 x 50 x 50	1	—	
17 41 503-0	Sliding roof brace 2, 1190 x 50 x 50	1	—	} from chassis No. 6/116875
17 41 124-0	Roof brace 200 x 30 x 25	2	—	
5 41 505-1	Side brace L, 983 x 60 x 40	1	—	} from chassis No. 6/116875
5 41 506-1	Side brace R, 985 x 60 x 40	1	—	

Group: Wooden frame work

Sub-Group: Fixing

Part-No.	Description	No. per car		Remarks
		LT	LTK	
	Semi-circular bolt 3 x 17 DIN 96 . . .	32	32	for front wall
	Countersunk lenti screw 5 x 20 DIN 7995	8	8	for angle iron
	Countersunk screw 4 x 15 DIN 97 . . .	4	4	} for connecting brace and front post
	Semi-circular wood screw 5 x 25 DIN 96	4	4	
	Flat round bolt M 6 x 50 Mu DIN 603-5 D	4	4	
	Countersunk screw 4 x 30 DIN 97 . .	—	8	for ledge on door post
	Countersunk screw 4 x 30 DIN 97 . .	10	10	for frame work L and R
	Flat-circular square headed bolt M 6 x 35 Mu DIN 603-5 D	16	16	for wheel-box bracket
	Flat-circular square headed bolt M 6 x 55 Mu DIN 603-5 D	4	4	} for wheel-box brace
	Flat-circular square headed bolt M 6 x 50 Mu DIN 603-5 D	4	4	
5 43 254-0	Washer	40	40	} for wheel-box bracket
	Spring ring A 6 DIN 127	24	24	
	Semi-circular bolt 5 x 20 DIN 96 . . .	16	16	
	Flat-circular square headed bolt M 6 x 20 Mu DIN 603-5 D	—	30	} for bottom braces
	Spring ring A 6 DIN 127	—	30	
	Countersunk square headed screw M 6 x 45 Mu DIN 605-5 D	4	4	} for rear door post
	Spring ring A 6 DIN 127	4	4	
	Countersunk screw 4 x 35 DIN 97 . .	2	2	for block for door stop
	Semi-circular wood screw 4 x 30 DIN 96	28	28	for angles and angle plate
	Flat-circular square headed bolt M 6 x 35 Mu DIN 603-4 D	8	8	} for bottom brace
5 43 254-0	Washer	8	8	
	Spring ring A 6 DIN 127	8	8	
	Flat-circular square headed bolt M 6 x 45 Mu DIN 605-5 D	4	4	} for door post on the frame
	Spring ring A 6 DIN 127	4	4	

Group: Steel frame

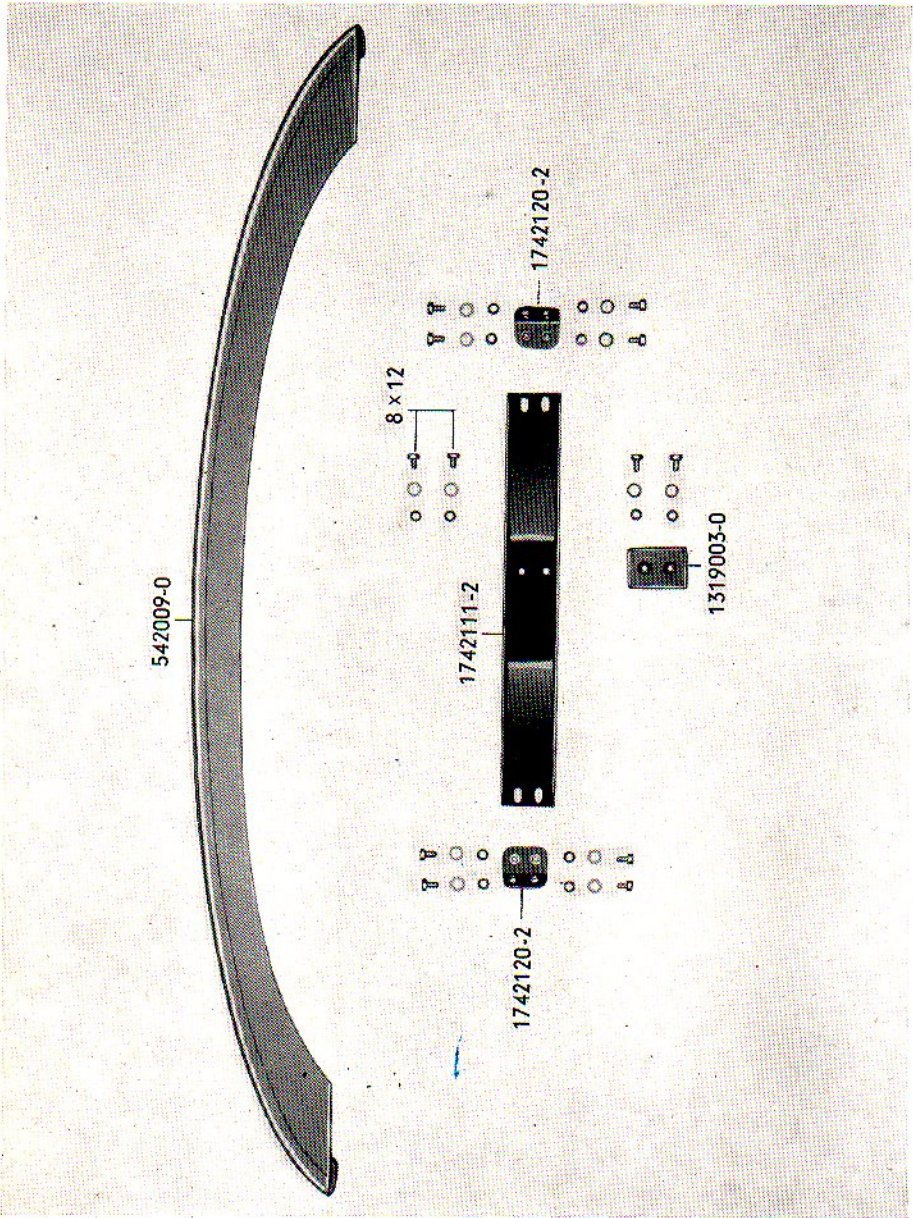
**Sub-Group: Spacer
Spacer support**

42



LLOYD LT-LTK 600

Illustration 44



Group: Steel frame
Sub-Group: Spacer, Spacer support

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 42 009-0	Spacer complete	1	1	
17 42 101-0	Spacer support	1	1	up to chassis No. 6/115493
13 19 003-0	Rubber support	1	1	
17 42 110-0	Traverse complete	1	1	up to chassis No. 6/115493
17 42 111-2	Traverse for spacer support	1	1	from chassis No. 6/115494
17 42 120-0	Connecting angle complete	2	2	up to chassis No. 6/115493
17 42 120-2	Connecting angle complete	2	2	from chassis No. 6/115494
	Hexagonal bolt M 8 x 15 DIN 933-5 S	10	10	
	Hexagonal bolt M 8 x 12 DIN 933-5 S	2	2	
	Washer 8,4 DIN 125	12	12	
	Spring ring A 8 DIN 127	12	12	

Group: Covering

Sub-Group: Bonnet covering

Fenders

Windscreen frame

Trim panels L and R

Roof

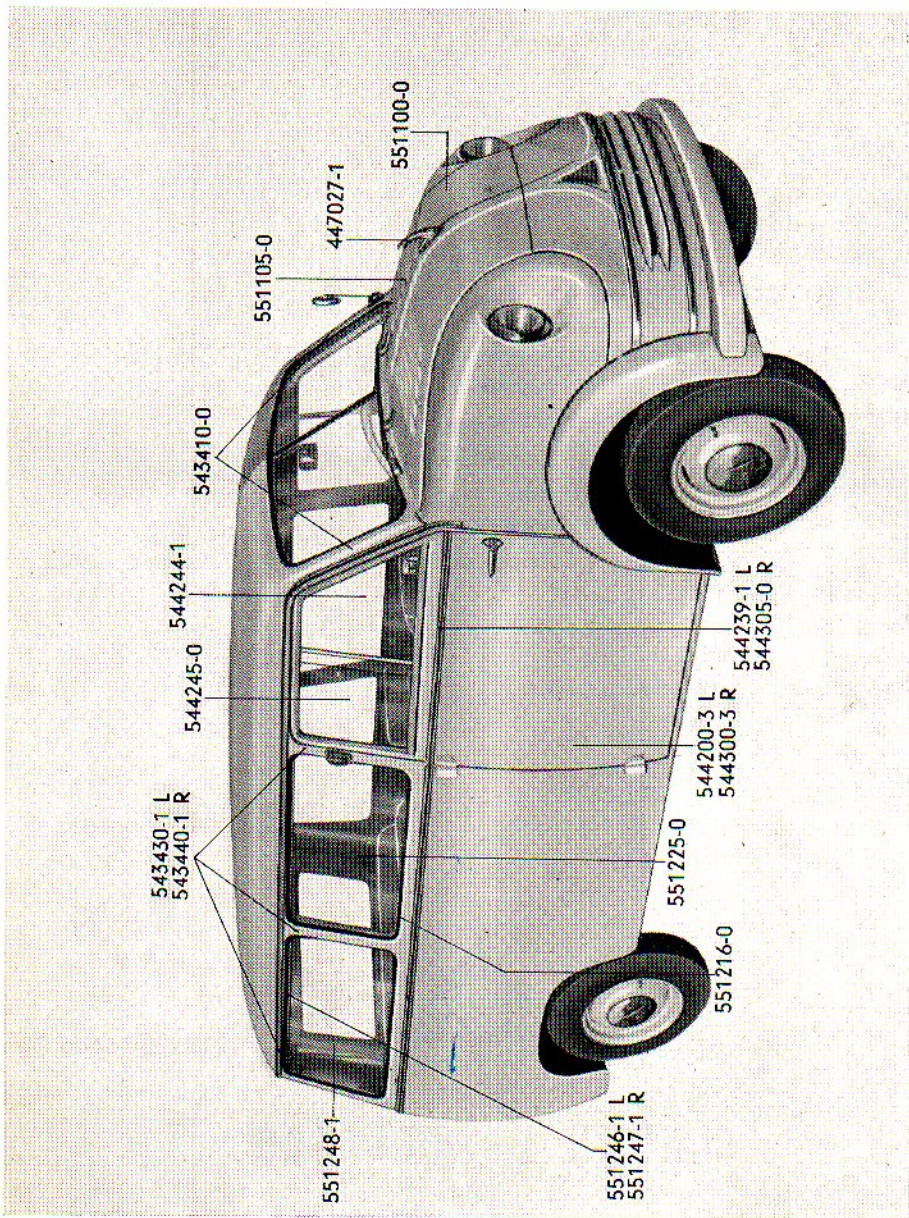
Mouldings

Fixing parts



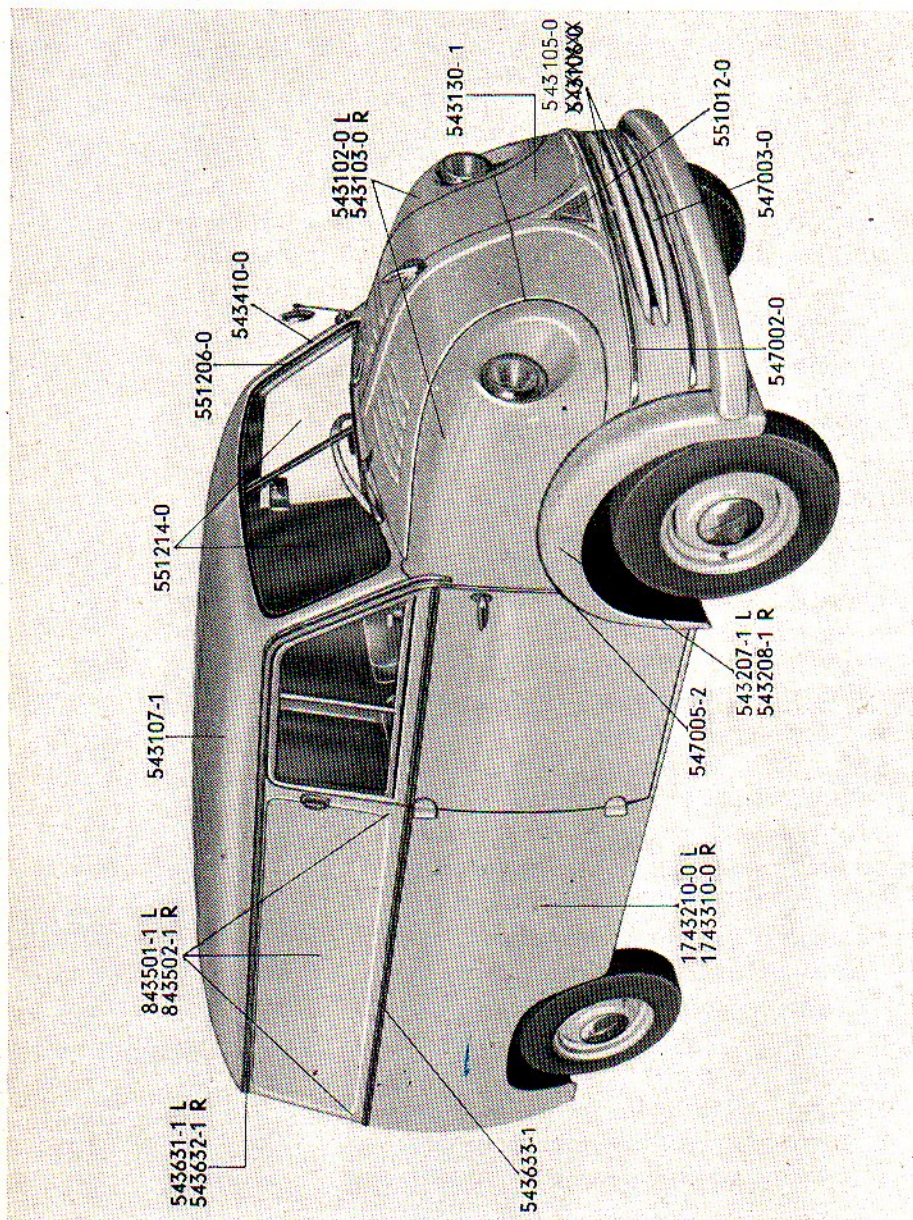
LLOYD LT-LTK 600

Illustration 45



Group: Covering**Sub-Group: Bonnet coverings, Fenders, Windscreen frame, Trim panels L and R**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 43 130-1	Front panel with spacer	1	1	without decoration ledges 110 x 1000
5 43 105-0	Decoration ledge	2	2	
4 34 206-0	Rubber washer	6	6	
6 43 227-0	Washer 5,3 cadmium plated	6	6	
	Wing nut M 5 DIN 315	6	6	
5 43 108-0	Lock support	1	1	
5 43 207-1	Front fender L	1	1	
5 43 208-1	Front fender R	1	1	
5 47 005-2	Plastic strip for packing (1500 mm)	2	2	for front fender
5 43 102-0	Lateral bonnet cover L	1	1	
5 43 103-0	Lateral bonnet cover R	1	1	
5 43 158-0	Connection plate L	1	1	
5 43 259-0	Connection plate R	1	1	
5 43 138-1	Plastic strip for packing (150 mm)	2	2	for windscreen frame with lateral bonnet cover
	Cylindrical screw HS 3,9 x 9,5 DIN 7971	2	2	
5 43 169-1	Plastic strip for packing (525 mm)	2	2	} for lateral bonnet cover with front panel
5 43 209-0	Rear fender	2	2	
5 47 007-0	Packing strip for rear fender	2	2	} up to chassis No. 6/113481
5 43 410-0	Windscreen frame	1	1	
5 43 430-0	Upper trim panel L, complete	1	—	} up to chassis No. 6/112788
5 43 440-0	Upper trim panel R, complete	1	—	
5 43 430-1	Upper trim panel L, complete	1	—	} from chassis No. 6/112789
5 43 440-1	Upper trim panel R, complete	1	—	
8 43 501-1	Upper trim panel L, complete	—	1	
8 43 502-1	Upper trim panel R, complete	—	1	
5 43 570-1	Lower trim panel L, complete	1	1	} up to chassis No. 6/113481
17 43 580-0	Lower trim panel R, complete	1	1	
17 43 210-0	Lower trim panel L, complete	1	1	} from chassis No. 6/113482
17 43 310-0	Lower trim panel R, complete	1	1	
	Plastic strip 10 x 2	2,5 meters		
17 43 208-0	Rubber packing for trim panel	2	2	1500 mm



Group: Covering

Sub-Group: Roof, Mouldings, Fixing parts

Part-No.	Description	No. per car		Remarks
		LT	LTk	
5 43 107-0	Plywood part for roof (2300 x 1300 mm)	1	1	} up to chassis No. 6/116699
	Felt for roof (per meter)	—	—	
	Artificial leather for roof (per meter) .	—	—	
5 43 107-1	Metal roof, not assembled (2300 x 1300)	1	1	} from chassis No. 6/116700
17 43 400-0	Metal roof for sliding roof, not assembled	1	—	
	Double plastic strip, 1700 mm 15 mm wide	—	1	for inside roof in door area
5 43 631-1	Rain moulding L	1	1	2870 mm
5 43 632-1	Rain moulding R	1	1	2870 mm
5 43 640-1	Rear rain moulding	1	1	1000 mm
1 47 202-0	Plastic strip	as required		for rain mouldings
	Cover strip, 12 mm wide	as required		for rain mouldings and mouldings, middle
	Plastic strip 5 x 2	7 meters		for rain mouldings
5 43 633-1	Moulding, middle	2	2	2025 mm
	Fixing parts:			
5 43 266-0	Hexagonal bolt M 5 x 15 DIN 933-5 D .	8	8	} for front panel and lateral bonnet covers
	Washer	16	16	
	Hexagonal nut M 5 DIN 934-5 D	8	8	
	Spring ring A 5 DIN 127	8	8	
	Countersunk lentiil screw 4 x 25 DIN 7995	4	4	for windscreen frame and lateral bonnet cover
	Cylindrical screw HS 3,9 x 9,5 DIN 7971	4	4	for connection plate with wheel-box bracket
	Cylindrical screw S 3,9 x 16 DIN 7971 .	4	4	connection plate with wind- screen frame
	Hexagonal nut M 5 DIN 934-5 D	28	28	} for fenders with lateral bonnet covers and front panel
	Spring ring A 5 DIN 127	28	28	
5 43 254-0	Washer	34	34	
5 43 266-0	Washer	24	24	
	Hexagonal nut M 5 x 15 DIN 933-5 D .	24	24	
	Cylindrical screw S 3, 9 x 9,5 DIN 7971	18	18	for cover plate on frame

Group: Doors

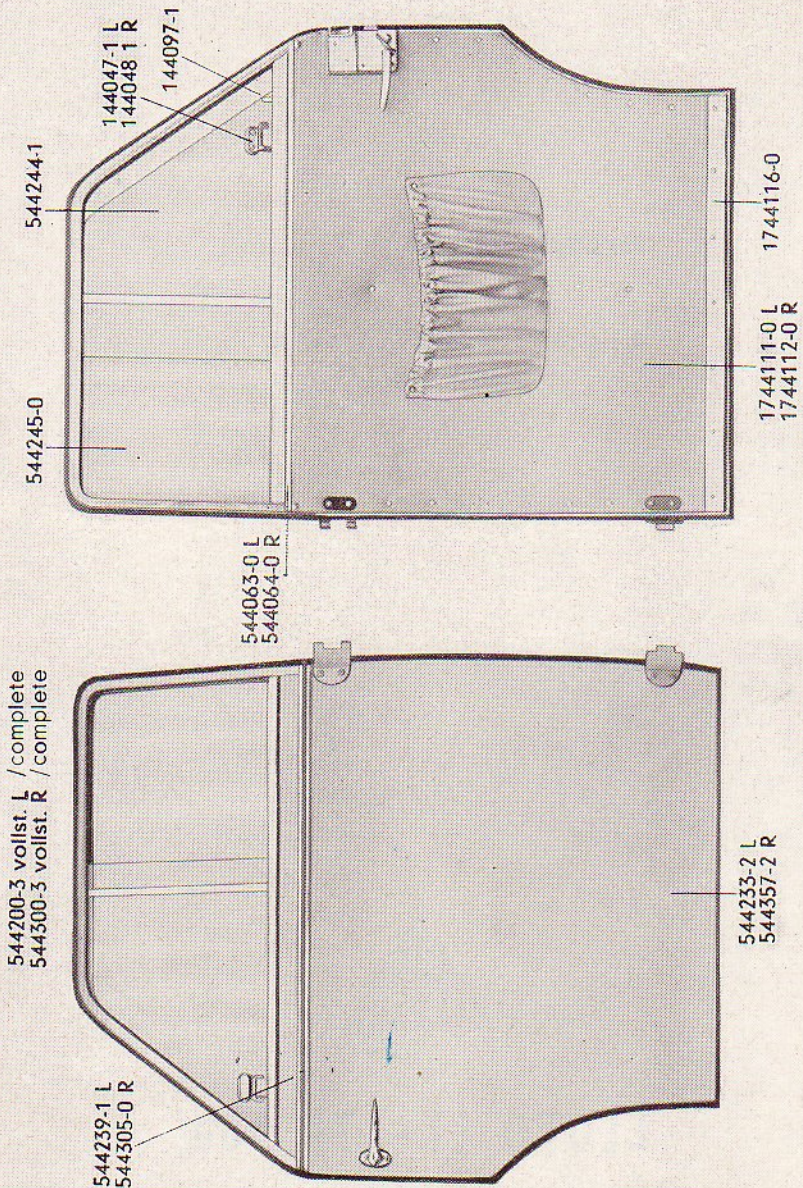
**Sub-Group: Side doors L and R
Rear door**

90

44



LLOYD LT-LTK 600



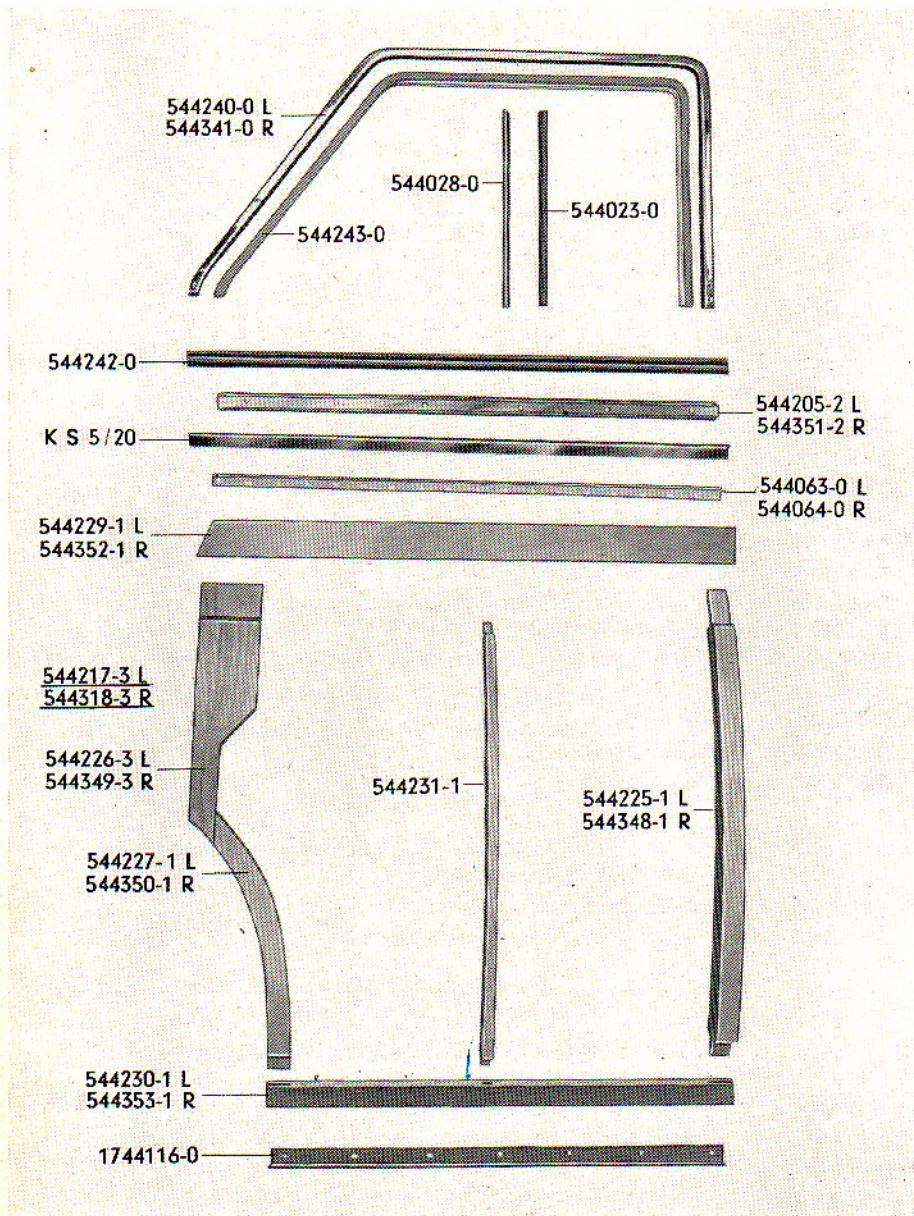
Group: Doors

Sub-Group: Side doors L and R

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 44 200-1	Side door complete L	1	1	} up to chassis No. 6/115493
5 44 300-1	Side door complete R	1	1	
5 44 200-2	Side door complete L	1	1	} from chassis No. 6/115494
5 44 300-2	Side door complete R	1	1	
5 44 200-3	Side door complete L	1	1	} from chassis No. 6/117123
5 44 300-3	Side door complete R	1	1	
5 44 217-1	Door frame L	1	1	} up to chassis No. 6/117122
5 44 318-1	Door frame R	1	1	
5 44 217-3	Door frame L	1	1	} from chassis No. 6/117123
5 44 318-3	Door frame R	1	1	
5 44 225-1	Rear door post L	1	1	25 x 36 x 770
5 44 348-1	Rear door post R	1	1	25 x 36 x 770
5 44 226-1	Front door post L, 37 x 90 x 430 . . .	1	1	} up to chassis No. 6/117122
5 44 349-1	Front door post R, 37 x 90 x 430 . . .	1	1	
5 44 226-3	Front door post L, joined to 544227-1 .	1	1	} from chassis No. 6/117123
5 44 349-3	Front door post R, joined to 544350-1 .	1	1	
5 44 227-1	Door bracket L, joined to 544226-3 . .	1	1	30 x 36 x 480
5 44 350-1	Door bracket R, joined to 544349-3 . .	1	1	30 x 36 x 480
5 44 229-1	Top brace L	1	1	45 x 65 x 840
5 44 352-1	Top brace R	1	1	45 x 65 x 840
5 44 230-1	Bottom brace L	1	1	25 x 40 x 720
5 44 353-1	Bottom brace R	1	1	25 x 40 x 720
5 44 231-1	Middle brace	2	2	17 x 36 x 720
	Countersunk screw 4 x 30 DIN 97 . .	10	10	} for door frame
	Countersunk screw 4 x 25 DIN 97 . .	4	4	
5 44 232-0	Interior door plate L - plywood . . .	1	1	} up to chassis No. 6/115493
5 44 356-0	Interior door plate R - plywood . . .	1	1	
17 44 111-0	Interior door covering L, complete . .	1	1	} from chassis No. 6/115494
17 44 112-0	Interior door covering R, complete . .	1	1	
	Countersunk lentiil screw 3 x 15 DIN 7995	50	50	
	Hollow washer dia. 3,2 chrome plated	50	50	
5 44 233-1	Outside door panel L	1	1	} up to chassis No. 6/117122
5 44 357-1	Outside door panel R	1	1	
5 44 233-2	Outside door panel L	1	1	} from chassis No. 6/117123
5 44 357-2	Outside door panel R	1	1	
5 44 280-0	Block for door catch L	1	1	} up to chassis No. 6/117122
5 44 376-0	Block for door catch R	1	1	
	Countersunk screw 4 x 40 DIN 7997 (for block to door catch)	4	4	

16

Illustration 48

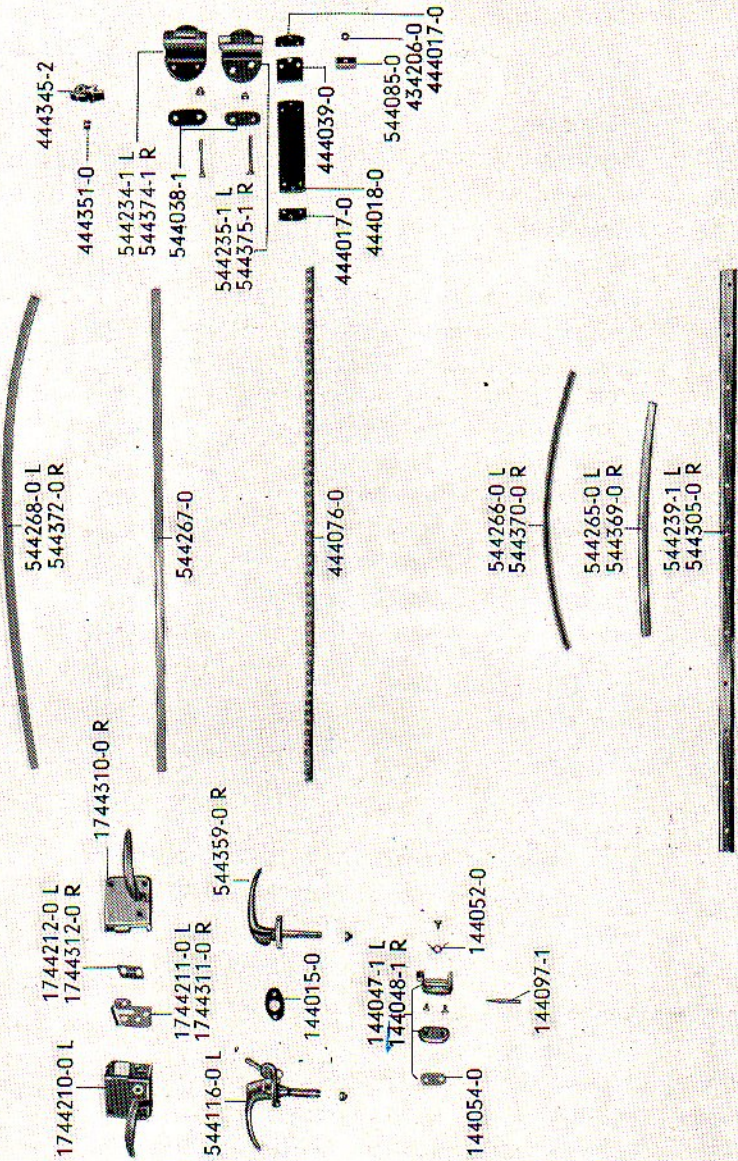


Group: Doors

Sub-Group: Side doors, L and R

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 44 234-1	Hinge top L	1	1	} for hinges
5 44 374-1	Hinge top R	1	1	
5 44 235-1	Hinge bottom L	1	1	
5 44 375-1	Hinge bottom R	1	1	
5 44 038-1	Base plate for hinge	8	8	
	Semi-circular screw M 6 x 65 DIN 7986	4	4	
	Semi-circular screw M 6 x 50 DIN 7986	8	8	
	Semi-circular screw M 6 x 60 DIN 7986	2	2	
	Semi-circular screw M 6 x 55 DIN 7986	2	2	
	Hexagonal nut M 6 DIN 1587	16	16	
5 44 236-0	Door lock L, without catch	1	1	} up to chassis No. 6/117122
5 44 358-0	Door lock R, with catch	1	1	
	Countersunk lentiil screw 5 x 35 DIN 7995	4	4	
	Countersunk lentiil screw 5 x 25 DIN 7995	4	4	
17 44 210-0	Door lock L, without catch	1	1	} from chassis No. 6/117123
17 44 310-0	Door lock R, with catch	1	1	
17 44 211-0	Door guide L	1	1	
17 44 311-0	Door guide R	1	1	
17 44 212-0	Door locking plate L	1	1	
17 44 312-0	Door locking plate R	1	1	
	Countersunk lentiil screw 5 x 35 DIN 7995	4	4	
	Countersunk lentiil screw 5 x 25 DIN 7995	10	10	
	Countersunk screw 5 x 15 DIN 7987, chrome plated	2	2	
5 44 116-0	Door handle L, lockable	1	1	
5 44 359-0	Door handle	1	1	
1 44 015-0	Rubber rosette	2	2	
	Countersunk lentiil screw 5 x 25 DIN 7995	4	4	
	Hexagonal nut M 8 DIN 1587	2	2	
4 44 017-0	Retaining plate for door retaining strap	4	4	
4 44 018-0	Door retaining strap	2	2	141 x 40
	Lentiil screw 4 x 25 DIN 7995	12	12	

Illustration 49



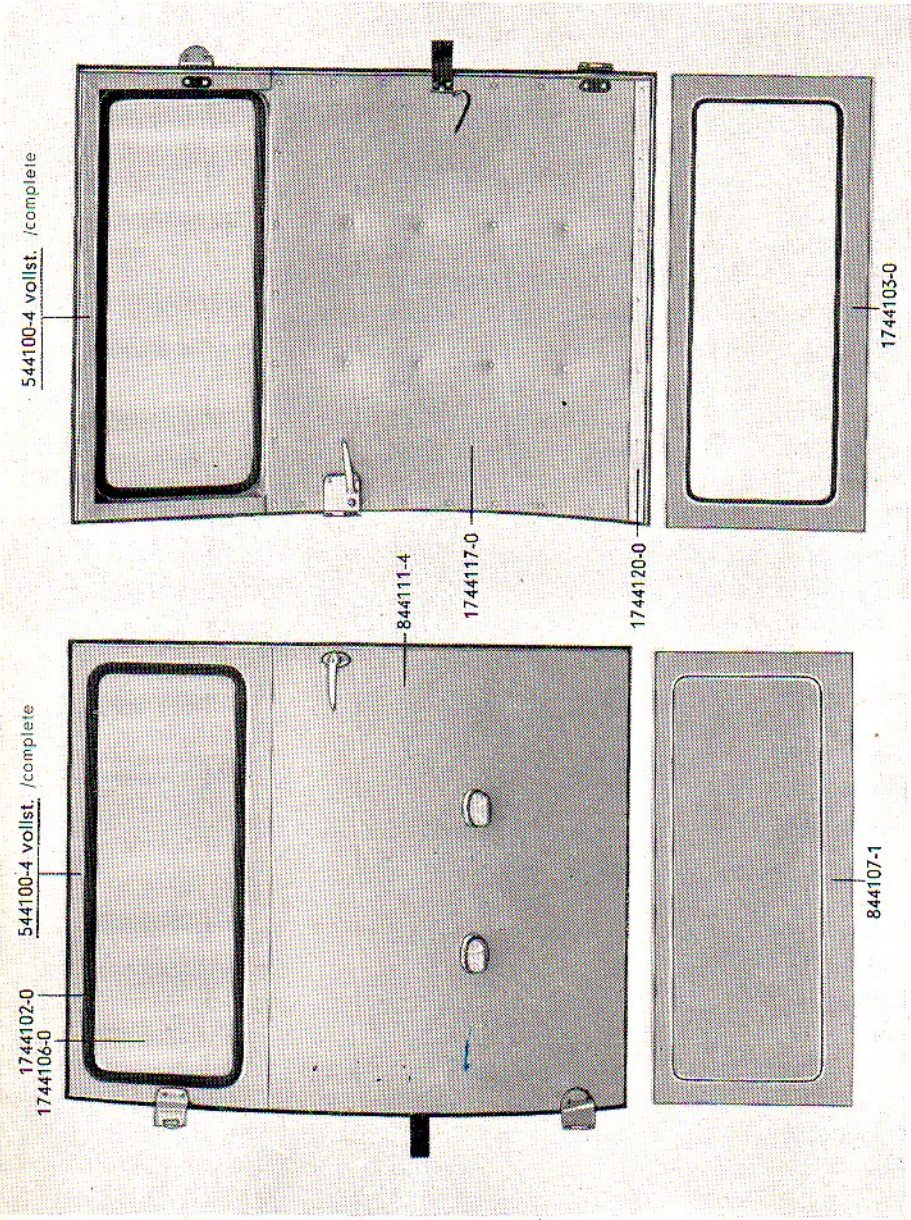
Group: Doors**Sub-Group: Side doors, L and R**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 44 240-0	Frame for side window L	1	1	
5 44 341-0	Frame for side window R	1	1	
	Countersunk screw 4 x 20 DIN 7997	4	4	
	Countersunk screw 4 x 30 DIN 7997	8	8	
	Countersunk lentiil screw with slit 4 x 30 DIN 7995	4	4	
	Protection washer GHE 32643	4	4	
	Plastic strip 20 x 2	0,6 meters		
5 44 205-0	Guide rail for side window L	1	1	} up to chassis No. 6/115417
5 44 351-0	Guide rail for side window R	1	1	
5 44 205-2	Guide rail for side window L	1	1	} from chassis No. 6/115418
5 44 351-2	Guide rail for side window R	1	1	
	Countersunk screw 4 x 20 DIN 97	12	12	
5 44 242-0	Double rubber strip for guide rail	2	2	12 x 22 x 838
5 44 243-0	Double rubber strip for frame	2	2	12 x 22 x 1350
5 44 063-0	Moulding for inside framing L	1	1	820 mm
5 44 064-0	Moulding for inside framing R	1	1	820 mm
	IGELIT plastic strip KS 5/20 rolled	4	4	780 mm
	Countersunk screw 4 x 20 DIN 97	12	12	
5 44 244-0	Sliding window for side door	2	2	up to chassis No. 6/115417
5 44 244-1	Sliding window for side door	2	2	from chassis No. 6/115418
5 44 245-0	Sliding window for side door	2	2	
1 44 047-1	Window lock complete L	1	1	
1 44 048-1	Window lock complete R	1	1	
1 44 054-0	IGELIT-packing	4	4	
	Lentiil screw M 5 x 10 DIN 91-5 S	4	4	
1 44 052-0	Spring	2	2	
1 44 097-1	Shutter pin	2	2	
5 44 028-0	Clamp rail	2	2	349 mm
5 44 023-0	Rubber packing for sliding window	2	2	333 mm

Group: Doors**Sub-Group: Side doors L and R**

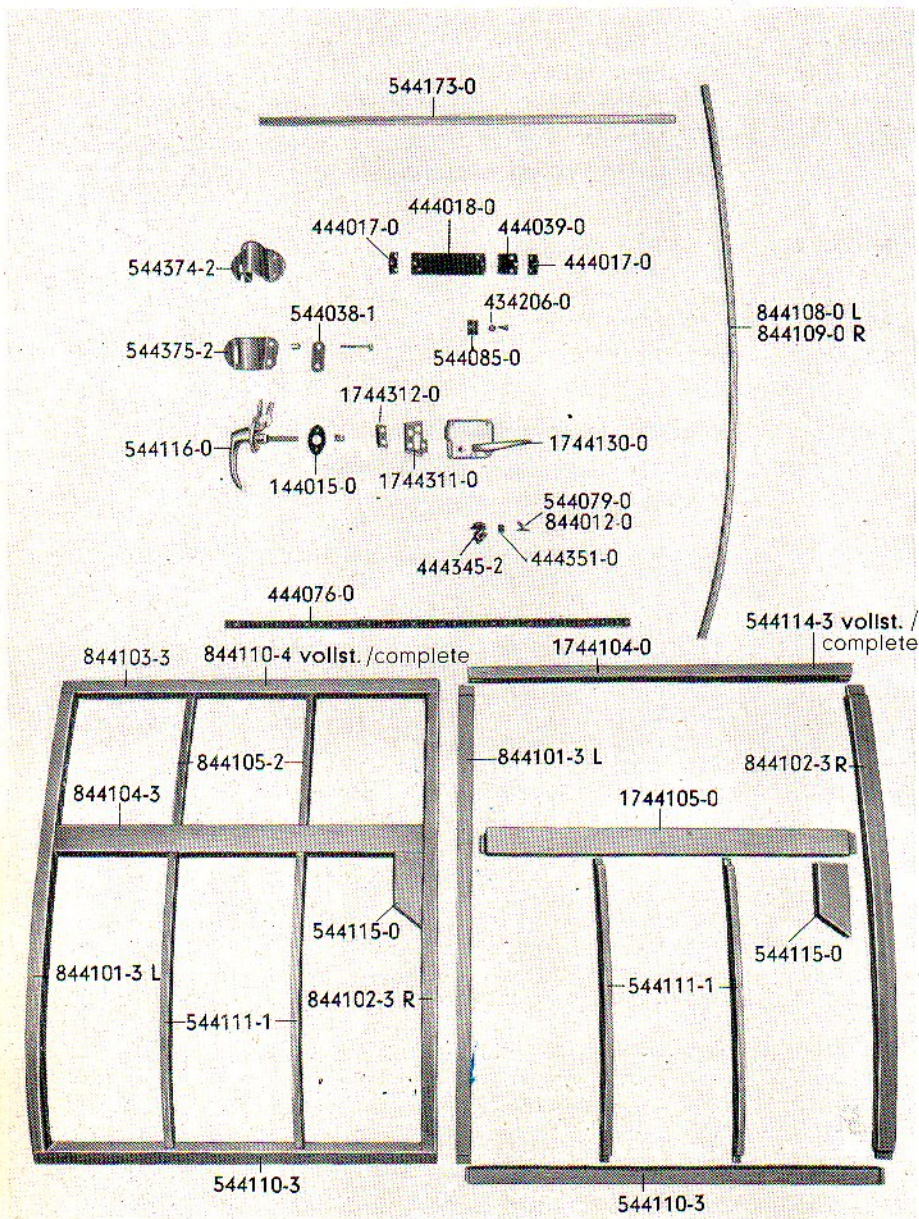
Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 44 116-0	Protection border for door, bottom, 40 x 710	2	2	from chassis No. 6/115494
5 44 239-1	Protection border for side door L . . .	1	1	
5 44 305-0	Protection border for side door R . . .	1	1	840 mm
5 44 265-0	Guide for rubber packing front L	1	1	330 mm
5 44 369-0	Guide for rubber packing front R	1	1	330 mm
5 44 266-0	Bended guide for rubber packing front L	1	1	440 mm
5 44 370-0	Bended guide for rubber packing front R	1	1	440 mm
5 44 267-0	Guide for rubber packing bottom	2	2	730 mm
5 44 268-0	Guide for rubber packing rear L	1	1	720 mm
5 44 372-0	Guide for rubber packing rear R	1	1	720 mm
5 44 086-0	Rubber packing front L	1	1	1550 mm
5 44 088-0	Rubber packing front R	1	1	1550 mm
5 44 079-0	Rubber packing bottom	2	2	750 mm
5 44 087-0	Rubber packing rear L	1	1	1450 mm
5 44 089-0	Rubber packing rear R	1	1	1450 mm
4 44 076-0	Support guide	2	2	} available in suitable length or per meter
4 44 345-2	Rubber frame for packing	2	2	
4 44 351-0	Fixing clamp, black	100	100	RAYMOND FT 1465 up to chassis No. 6/117122
5 44 061-0	Door catch	2	2	
	Countersunk lentil screw 5 x 35 DIN 7995	2	2	
	Countersunk screw 5 x 25 DIN 7987 . . .	2	2	
	Spring ring A 5 DIN 127	2	2	
	Hexagonal nut M 5 DIN 934-5 D	2	2	
5 44 062-0	Housing for door catch	2	2	
	Countersunk bolt 4 x 30 DIN 7997 . . .	4	4	
5 44 006-0	Door locking plate	2	2	
	Countersunk screw 4,5 x 25 DIN 7997 . .	6	6	
5 44 085-0	Rubber stop for door, bottom	2	2	
4 34 206-0	Rubber washer	2	2	
	Cylindrical screw S 3,9 x 19 DIN 7971 . .	2	2	
4 44 039-0	Retaining plate for door retaining strap	3	3	

Illustration 50



Group: Doors
Sub-Group: Rear door

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 44 100-1	Rear door complete	1	1	up to chassis No. 6/112788
5 44 100-2	Rear door complete (cornered design)	1	1	from chassis No. 6/112789 up to chassis No. 6/115493
5 44 100-3	Rear door complete (cornered design with interior covering)	1	1	from chassis No. 6/115494 up to chassis No. 6/117122
5 44 114-1	Rear door frame	1	1	up to chassis No. 6/112788
5 44 114-2	Rear door frame	1	1	from chassis No. 6/112789 up to chassis No. 6/117122
8 44 100-1	Rear door complete without window	—	1	up to chassis No. 6/112788
8 44 100-3	Rear door complete without window (cornered design)	—	1	from chassis No. 6/112789 up to chassis No. 6/115523
8 44 100-4	Rear door complete without window (cornered design, with interior covering)	—	1	from chassis No. 6/115524 up to chassis No. 6/117122
8 44 110-1	Rear door frame	—	1	up to chassis No. 6/112788
8 44 110-3	Rear door frame	—	1	from chassis No. 6/112789 up to chassis No. 6/117122
5 44 100-4	Rear door complete	1	1	} from chassis No. 6/117123
5 44 114-3	Rear door frame	1	1	
8 44 100-5	Rear door complete without window	—	1	
8 44 110-4	Rear door frame without window . .	—	1	
5 44 107-1	Door post L	1	—	
5 44 108-1	Door post R	1	—	} up to chassis No. 6/112788
5 44 109-1	Top brace	1	—	
5 44 113-2	Outside door panel	1	—	} from chassis No. 6/112789
5 44 112-0	Rear interior plate	1	—	
5 44 112-1	Rear interior plate	1	—	
17 44 107-0	Lateral interior covering, top	2	—	} up to chassis No. 6/115493
17 44 108-0	Interior covering	1	—	
5 44 171-0	Rear door border, middle	1	—	}
5 44 372-0	Guide for rubber packing L	1	—	
5 44 268-0	Guide for rubber packing R	1	—	
5 44 101-0	Rubber frame for rear window	1	—	
5 44 122-0	Window for rear door	1	—	
5 44 102-0	Guide rail for rear window	1	—	up to chassis No. 6/112788
5 44 120-0	Double rubber guide	1	—	}
5 44 121-0	Double rubber bow	1	—	
5 44 090-0	Rubber packing frame L	1	—	
5 44 091-0	Rubber packing frame R	1	—	



Group: Doors
Sub-Group: Rear door

Part-No.	Description	No. per car		Remarks	
		LT	LTK		
8 44 101-1	Door post L	—	1	} up to chassis No. 6/112788	
8 44 102-1	Door post R	—	1		
8 44 103-1	Top brace	—	1		
8 44 104-1	Middle brace	—	1		
8 44 105-1	Middle brace, top	—	2		
5 44 110-1	Bottom brace, rear	—	1		
8 44 111-1	Outside panel for rear door	—	1		
5 44 374-1	Hinge top *	1	1		} * for side door still in use
5 44 375-1	Hinge bottom *	1	1		
8 44 106 0	Interior plate for rear door	—	1		up to chassis No. 6/115493
8 44 101-3	Door post L	1	1	} from chassis No. 6/112789	
8 44 102-3	Door post R	1	1		
8 44 103-3	Top brace	—	1		
8 44 104-3	Rear top brace, middle	—	1		
8 44 105-2	Middle brace, top	—	2		
5 44 110-3	Bottom brace, rear	1	1		
8 44 111-2	Outside panel for rear door	1	1	up to chassis No. 6/117122	
8 44 111-4	Outside panel for rear door	1	1	from chassis No. 6/117123	
17 44 103-0	Outside door panel, upper part	1	—	} from chassis No. 6/112789	
17 44 104-0	Top brace, 35 x 36 x 900	1	—		
17 44 105-0	Rear top brace, middle, 36 x 75 x 900	1	—		
17 44 102-0	Rubber frame for rear window	1	—		
17 44 106-0	Window for rear door	1	—		
5 44 111-1	Rear middle brace	2	2		
8 44 107-1	Outside door panel, upper part	—	1		
5 44 119-1	Protection border for rear door	1	—	880 mm	
17 44 120-0	Protection border for rear door, bottom	1	1	from chassis No. 6/115494	
8 44 108-0	Guide for rubber packing L	1	1	1140 mm	
8 44 109-0	Guide for rubber packing R	1	1	1140 mm	
5 44 173-0	Bottom guide for rubber packing	2	—	900 mm	
8 44 012-0	Rubber packing	2	2	1150 mm	
5 44 079-0	Rubber packing bottom	2	2	900 mm	
17 44 117-0	Interior door covering cpl. for rear door (door without window)	1	1		
18 44 124-0	Interior door covering cpl. for rear door (door with window)	—	1	from chassis No. 6/115494	
4 44 076-0	Support guide	1	1	} available in suitable length or per meter	
4 44 345-2	Rubber frame for packing	1	1		
4 44 351-0	Fixing clamp, black	55	55		

Group: Doors
Sub-Group: Rear door

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 44 374-2	Hinge top	1	1	} from chassis No. 6/112789
5 44 375-2	Hinge bottom	1	1	
5 44 038-1	Base plate for hinge	4	4	
	Semi-circular screw M 6x50 DIN 7986-5 D	4	4	
	Semi-circular screw M 6 x 65 DIN 7986	2	2	
	Semi-circular screw M 6 x 60 DIN 7986	2	2	
	Hexagonal nut M 6 DIN 1587	8	8	
5 44 115-0	Block for door lock	1	1	
5 44 358-0	Door lock with catch	1	1	} up to chassis No. 6/117122
	Countersunk lentil screw 5 x 35 DIN 7995	2	2	
	Countersunk lentil screw 5 x 25 DIN 7995	2	2	
17 44 130-0	Door lock for rear door	1	1	} from chassis No. 6/117123
17 44 311-0	Door guide	1	1	
17 44 312-0	Locking	1	1	
	Countersunk lentil screw 5 x 35 DIN 7995	2	2	
	Countersunk screw 5 x 25 DIN 7997 . .	6	6	
5 44 116-0	Door handle, lockable	1	1	
1 44 015-0	Rubber rosette	1	1	
	Countersunk lentil screw 5 x 25 DIN 7995	2	2	
	Hexagonal nut M 8 DIN 1587	1	1	
4 44 017-0	Retaining plate for door retaining strap	2	2	
4 44 018-0	Door retaining strap	1	1	
	Lentil screw 4 x 25 DIN 7995	6	6	
5 44 180-0	Block for door catch housing	1	1	} up to chassis No. 6/117122
5 44 061-0	Door catch	1	1	
	Countersunk lentil screw 5 x 25 DIN 7995	2	2	
5 44 062-0	Housing for door catch	1	1	
	Countersunk screw 4 x 30 DIN 7997 . .	2	2	
5 44 006-0	Door locking plate	1	1	
	Countersunk screw 4,5 x 25 DIN 7997 .	3	3	
5 44 085-0	Door stop bottom	1	1	
4 34 206-0	Rubber washer	1	1	
	Cylindrical screw S 3,9 x 19 DIN 7971 .	1	1	

Group: Seating

Sub-Group: Stationary seats
Folding seat
Seating bench



LLOYD LT-LTK 600

Group: Seating**Sub-Group: Stationary seat, Folding seat, Seating bench**
up to chassis No. 6/115493

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 45 100-1	Stationary seat	5	1	up to chassis No. 6/115493
5 45 101-0	Seat frame, stationary	5	1	
5 45 304-1	Seat covering complete	5	1	
5 45 300-0	Seat upholstery complete	5	1	
5 45 428-1	Back covering complete	5	1	
5 45 400-0	Back upholstery complete from chassis No. 6/112420 quantity for LT reduced to	3	—	
1 45 102-1	Clamp	10	2	
	Wing screw M 8 x 30 DIN 316-4 D from chassis No. 6/112420 quantity for LT reduced to	10	2	
		6	—	
5 45 200-1	Folding seat	1	1	up to chassis No. 6/115493
5 45 201-0	Folding seat frame	1	1	
5 45 202-0	Support for folding seat	2	2	
5 45 633-1	Folding seat covering	1	1	
5 45 535-1	Back covering for folding seat	1	1	
17 45 100-0	Rear stationary bench complete	1	—	from chassis No. 6/112420 up to chassis No. 6/115493
17 45 101-0	Frame for rear stationary bench	1	—	
17 45 104-0	Covering for stationary bench complete	1	—	
17 45 113-0	Back covering for stationary bench	1	—	
17 45 102-0	Animal hair upholstery for back	1	—	
17 45 103-0	Animal hair upholstery for seating	1	—	

Group: Seating**Sub-Group: Front seats, Stationary seats**
from chassis No. 6/115494

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 45 201-0	Front seat complete L (back adjustable — driver's seat)	1	1	
17 45 200-0	Front seat frame L	1	1	
17 45 301-0	Folding seat complete R beside driver's seat (back adjustable)	1	1	
17 45 300-0	Folding seat frame R	1	1	
	Hexagonal bolt M 8 x 25 DIN 933-5 D .	2	2	} for fixing of front seat R
	Washer 8,4 DIN 125	2	2	
17 45 401-0	Stationary seat complete (middle) . .	2	—	
17 45 400-0	Stationary seat frame	2	—	
4 45 307-0	Seat upholstery for front seat	4	2	Foam rubber
4 45 058-0	Wooden frame for seat springs	4	2	
4 45 057-1	Seat springs front	4	2	
4 45 309-1	Seat covering for front seat complete	4	2	Cloth with art. leather
4 45 419-3	Upholstery for back	4	2	Foam rubber
4 45 416-1	Spring frame for back	4	2	
4 45 453-4	Back covering for front seat complete	4	2	Cloth with art. leather
4 45 104-0	Adjusting screw	4	4	For back adjusting
1 45 102-1	Clamp	6	2	} for seat fixing
	Wing screw M 8 x 40 DIN 316-4 D . .	6	2	

Group: Seating

Sub-Group: Seating bench

from chassis No. 6/115494

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 45 500-0	Seating bench complete (2 persons)	1	—	
17 45 501-0	Bench frame (2 persons)	1	—	
17 45 502-0	Animal hair upholstery for seat . . .	1	—	
17 45 503-0	Animal hair upholstery for back . . .	1	—	
17 45 104-1	Seat covering for bench complete . .	1	—	
17 45 113-1	Back covering for bench complete . .	1	—	
1 45 102-1	Clamp	2	—	
	Wing screw M 8 x 40 DIN 316-4 D . .	2	—	

Group: Equipment

Sub-Group: Floor covering

Wheel box covering

Spare wheel fixing

Heating up to chassis No. 6/114455

Windscreen heating

Damper plates

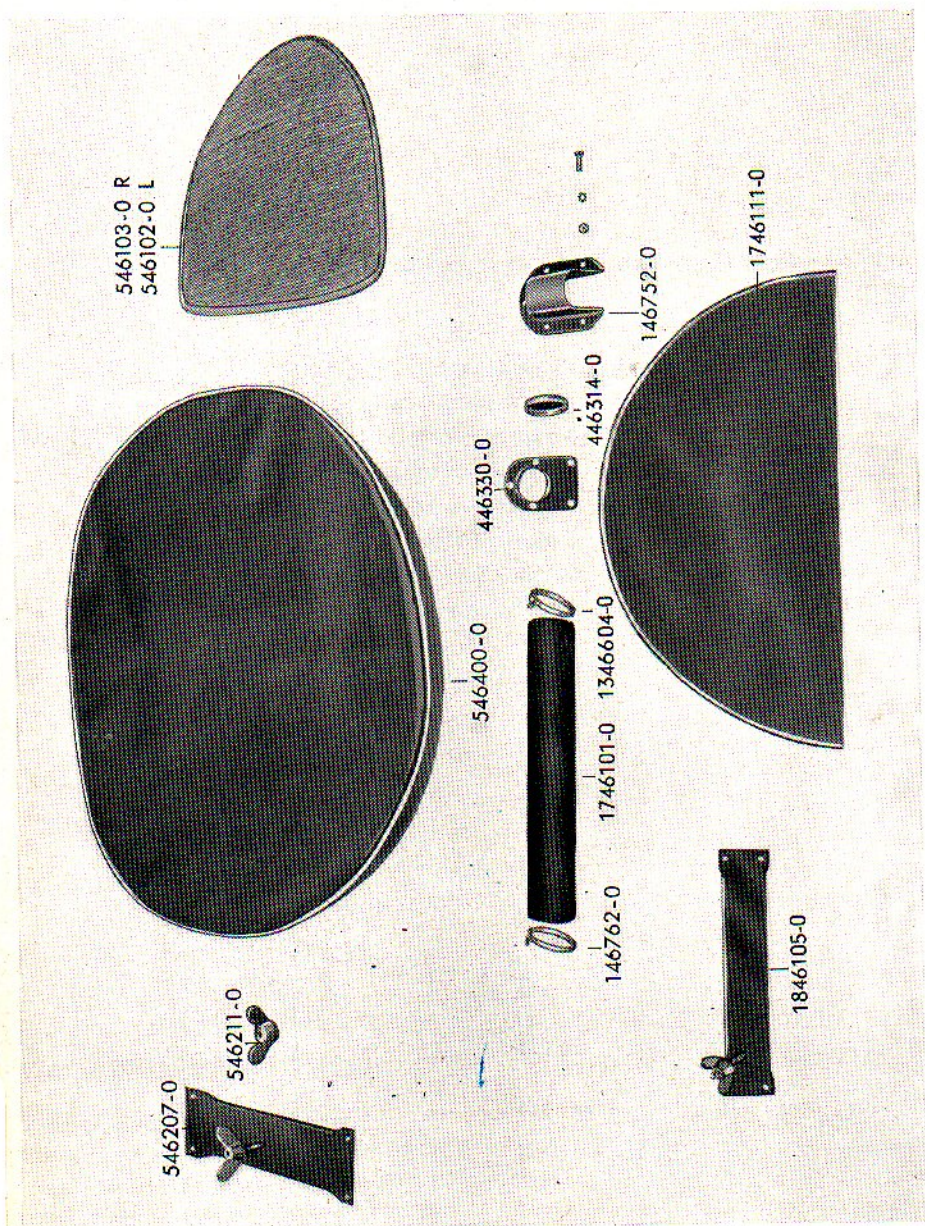
Interior side covering

Interior roof covering



LLOYD LT-LTK 600

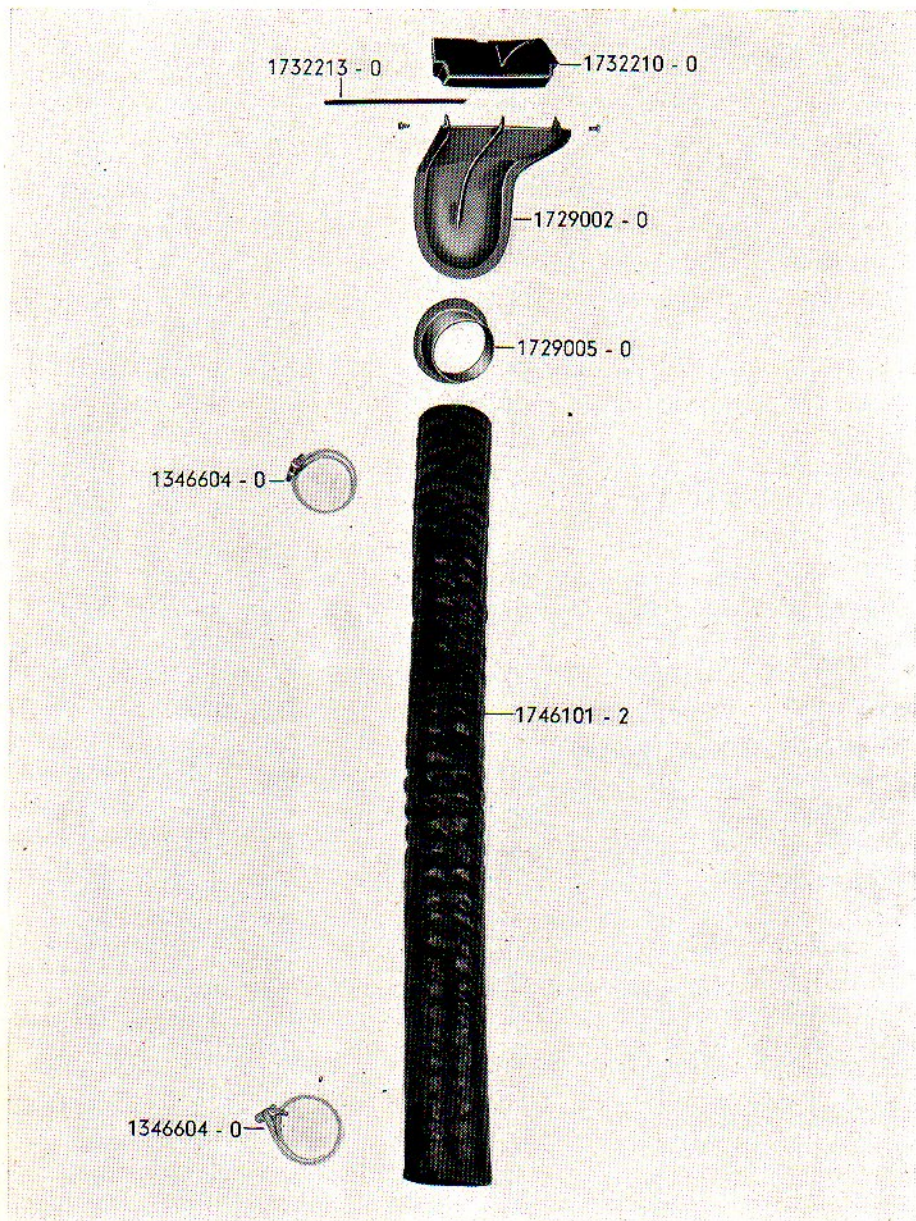
Illustration 52



Group: Equipment
Sub-Group: Floor covering, Wheel box covering,
Spare wheel fixing, Heating

Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 46 101-0	Rubber mat for front plate	1	1	up to chassis No. 6/114455
5 46 101-2	Rubber mat for front plate	1	1	
5 46 116-0	Rubber mat middle	1	—	from chassis No. 6/114456 1200 x 1320
5 46 117-0	Rubber mat rear	1	—	1200 x 1320
8 46 101-0	Rubber mat	—	1	700 x 1320
5 46 102-0	Wheel box covering front L	1	1	} BOUCLE-carpet with art. leather border
5 46 103-0	Wheel box covering front R	1	1	
17 46 111-0	Wheel box covering rear	2	—	Plastic
5 46 207-0	Support plate for spare wheel fixing .	1	—	
18 46 105-0	Support plate for spare wheel fixing .	—	1	
5 46 211-0	Wing screw	1	1	for spare wheel fixing
	Semi-circular bolt 5 x 25 DIN 96	4	—	
	Semi-circular bolt 5 x 30 DIN 96	—	5	} for fixing of support plate
5 46 400-0	Protection covering for spare wheel .	1	1	
	Heating: (up to chassis No. 6/114455)			
17 46 101-0	Hose for heating	1	1	
13 46 604-0	Hose fastener	1	1	486 mm, 9 mm wide
1 46 762-0	Hose fastener	1	1	
4 46 330-0	Heating hose sleeve	1	1	
4 46 314-0	Cap for heating hose sleeve	1	1	
1 46 752-0	Air escape	1	1	
	Cylindrical screw M 5 x 20 DIN 84-5 D	5	5	
	Spring ring A 5 DIN 125	5	5	
	Hexagonal nut M 5 DIN 934-5 D	5	5	

Illustration 53



Group: Equipment**Sub-Group: Windscreen heating** from chassis No. 6/114456
Damper plates from chassis No. 6/115494

Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 46 101-2	Hose for windscreen heating	1	1	
13 46 604-0	Hose clip band	2	2	486 mm, 9 mm wide
17 29 005-0	Intake nozzle	1	1	spot welded
17 29 002-0	Windscreen heating support	1	1	
17 32 213-0	Plastic strip	1	1	160 mm
17 32 210-0	Jet for warm air	1	1	
	Cylindrical screw S 2,9 x 9,5 7971	2	2	to connect wind- screen heating support and warm air jet
17 46 105-0	Damper plate for pedal lever	1	1	1200 x 310
17 46 106-0	Damper plate front	1	—	1300 x 1000
17 46 107-0	Damper plate middle	1	—	1300 x 1000
17 46 108-0	Damper plate rear	1	—	1300 x 369
18 46 107-0	Damper plate front	—	1	670 x 1300
17 46 130-0	Side door damper plate, rear	2	2	650 x 340
17 46 131-0	Side door damper plate, front	2	2	650 x 280
17 46 132-0	Rear damper plate (lock side)	1	1	650 x 250
17 46 133-0	Rear door damper plate, middle	1	1	650 x 250
17 46 134-0	Rear door damper plate (hinge side)	1	1	650 x 250
17 46 135-0	Rear door damper plate, top	—	1	800 x 320
17 46 114-0	Arm rest upholstery for wheel box	2	—	Foam rubber
	Gum	as required		(e. g. TEROKAL 502)

Group: Equipment**Sub-Group: Interior side covering** (plastic on foam rubber,
from chassis No. 6/115494) **Interior roof covering**

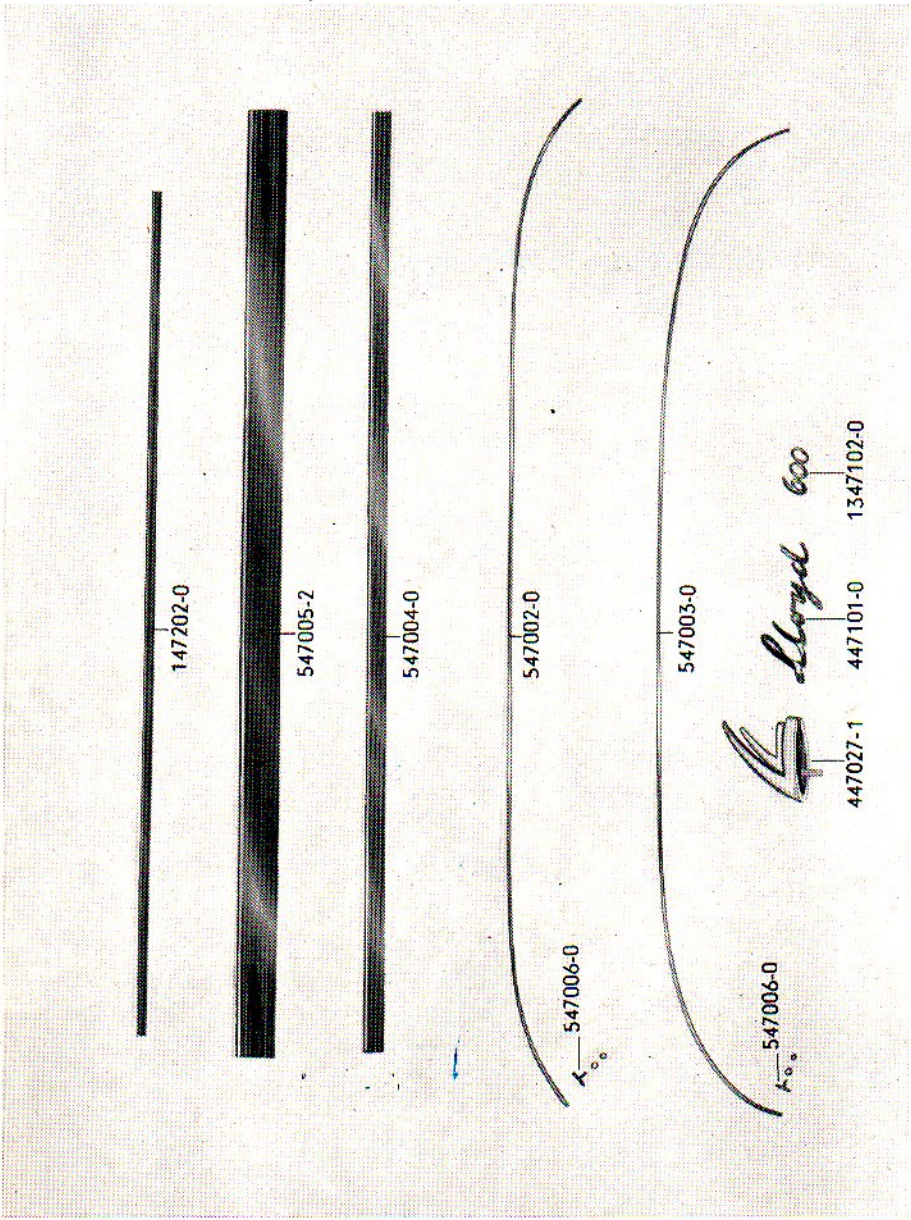
Part-No.	Description	No. per car		Remarks
		LT	LTK	
17 46 115-0	Interior side covering bottom L (2095 x 750)	1	1	} up to chassis No. 6/115615
17 46 116-0	Interior side covering bottom R (2095 x 750)	1	1	
17 46 115-1	Interior side covering bottom L (1650 x 750)	1	1	} from chassis No. 6/115616
17 46 116-1	Interior side covering bottom R (1650 x 750)	1	1	
17 46 117-0	Interior side covering rear, top L . . .	1	1	170 x 370
17 46 118-0	Interior side covering rear, top R . . .	1	1	170 x 370
18 46 119-0	Interior side covering, top L	—	1	1720 x 400
18 46 120-0	Interior side covering, top R	—	1	1720 x 400
17 46 121-0	Cloth for roof	1	—	2500 x 1350
17 46 006-0	Wire brace for roof	1	—	1213 mm

Group: Final assembly



LLOYD LT-LTK 600

Illustration 54



Group: Final assembly

Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 47 027-1	Bonnet decoration	1	1	
	Spring ring A 5 DIN 127	1	1	
	Hexagonal nut M 5 DIN 934-5 D	1	1	
5 47 002-0	Bonnet decoration strip top	1	1	1385 mm
5 47 003-0	Bonnet decoration strip bottom	1	1	1290 mm
5 47 006-0	Fixing clamp for decoration strip	22	22	
	Spring ring A 4 DIN 127	22	22	
	Hexagonal nut M 4 DIN 934-5 D	22	22	
5 47 004-0	Plastic strip for wheel box bracket, inside	—	2	145 mm
5 47 005-2	Packing strip for front fender	2	2	
5 47 007-0	Packing strip for rear fender	2	2	up to chassis No. 6/113481
1 47 202-0	Plastic strip	as required		
4 47 101-0	LLOYD name	1	1	
13 47 102-0	LLOYD number 600	1	1	
4 43 125-1	Rubber washer for packing	5	5	
	Spring nut	5	5	RAYMOND 3/037

Group: Paint

Sub-Group: Paint for repair work, air drying
Mixed colours
Touch-up paint tubes
Touch-up pressure spray tins
Paint for artificial leather



LLOYD LT-LTK 600

Group: Paint**Sub-Group: Paint for repair work, Mixed colours (air drying)**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
	Artificial resin paint for repairs, dries in air in about 30 minutes			
4 48 101-0	500 g tin beige grey			
4 48 102-0	500 g tin Nile green			
4 48 104-0	500 g tin dove blue			
4 48 109-0	500 g tin aero blue			
4 48 116-0	500 g tin pastel green „1957“			
4 48 118-0	500 g tin lagoon blue			
4 48 300-0	500 g tin thinners			
4 48 301-0	500 g tin primer			
4 48 302-0	500 g tin filler			
4 48 303-0	500 g tin smoother			
4 48 304-0	500 g tin smoother thinners			
4 48 305-0	500 g tin LLOYD-Polish			
	Mixed colours for repair work dries in air in about 30 minutes			
4 48 401-0	250 g tin black			
4 48 402-0	250 g tin ochre			
4 48 403-0	250 g tin oxide red I			
4 48 404-0	250 g tin navy blue			
4 48 405-0	250 g tin steel blue			
4 48 406-0	250 g tin dark blue			
4 48 407-0	250 g tin white			
4 48 408-0	250 g tin chrome yellow			
4 48 409-0	250 g tin violet			
4 48 410-0	250 g tin oxide red II			

Group: Paint**Sub-Group: Touch-up paint tubes, Touch-up pressure spray tins,
Paint for artificial leather**

Part-No.	Description	No. per car		Remarks
		LT	LTK	
4 48 616-0	Touch-up paint tubes (to repair scratches) Pastell green "1957"			
4 48 618-0	Lago blue			
4 48 616-1	Touch-up pressure spray tins (to repair scratches) Pastell green "1957"			
4 48 618-1	Lago blue			
	Paint for art. leather for LT/LTK 600 with wooden roof 1/2 set of RULON-Spraying operation complete grey, light grey, green, blue, red. <u>consisting of:</u> 500 g tin RULON-paint grey, light grey, green, blue, red. 500 g tin Finishing washing detergent 320 g tin ZELHORN-thinners 320 g bottle RULON-improver			

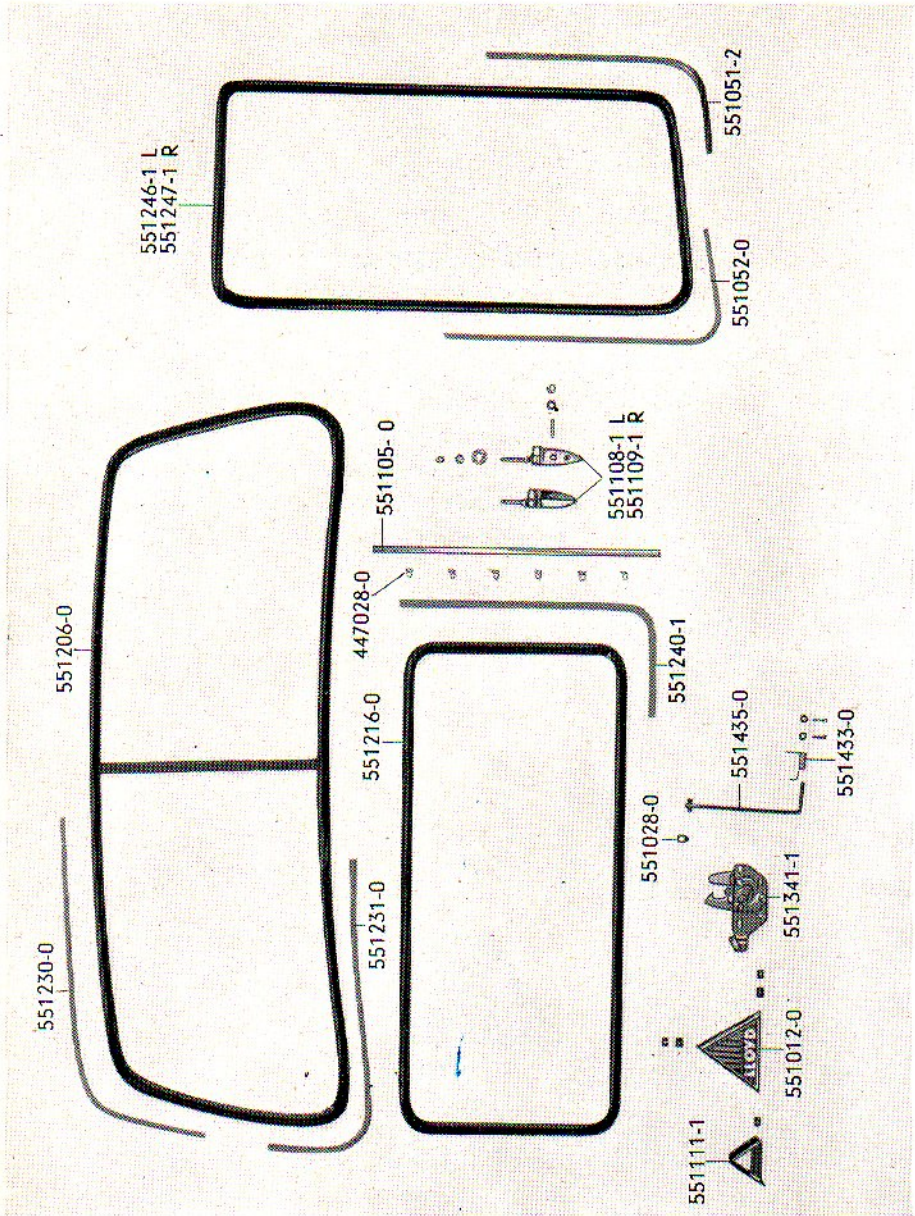
**Group: Bonnet cover
and windows**

**Sub-Group: Bonnet cover
Windscreen
Side windows middle
Side windows rear
Rubber frames**



LLOYD LT-LTK 600

Illustration 55



Group: Bonnet cover and windows**Sub-Group: Bonnet cover**

Part-No.	Description	No. per car		Remarks
		LT	LTk	
5 51 100-0	Bonnet cover	1	1	
5 51 028-0	Rubber stop for bonnet cover . . .	12	12	
5 51 111-1	Angle for locking bonnet cover . . .	1	1	
5 51 108-1	Hinge for bonnet cover L	1	1	
5 51 109-1	Hinge for bonnet cover R	1	1	
	Spring ring B 6 DIN 127	6	6	
	Hexagonal nut M 6 DIN 934-5 D . . .	6	6	
	Washer R 7 DIN 440	4	4	
5 43 266-0	Washer	2	2	
5 51 433-0	Spring for support	1	1	
5 51 435-0	Support	1	1	
	Washer 6,4 DIN 125	2	2	
	Split pin 1,5 x 10-DIN 94	2	2	
5 51 105-0	Decoration moulding for bonnet cover	1	1	
4 47 028-0	Fixing clamp for decoration moulding	5	5	
5 51 341-1	Lock for bonnet cover	1	1	
5 51 343-1	Spring for bonnet lock	1	1	
	Washer 5,8 DIN 126	2	2	
	Spring ring A 5 DIN 127	2	2	
	Hexagonal nut M 5 DIN 934-5 D . . .	2	2	
5 51 012-0	LLOYD badge	1	1	
4 43 125-1	Rubber washer for packing	2	2	
	Spring nut 3/037	2	2	RAYMOND

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Group: Bonnet cover and windows**Sub-Group: Windscreen, Side windows, Rubber frames**

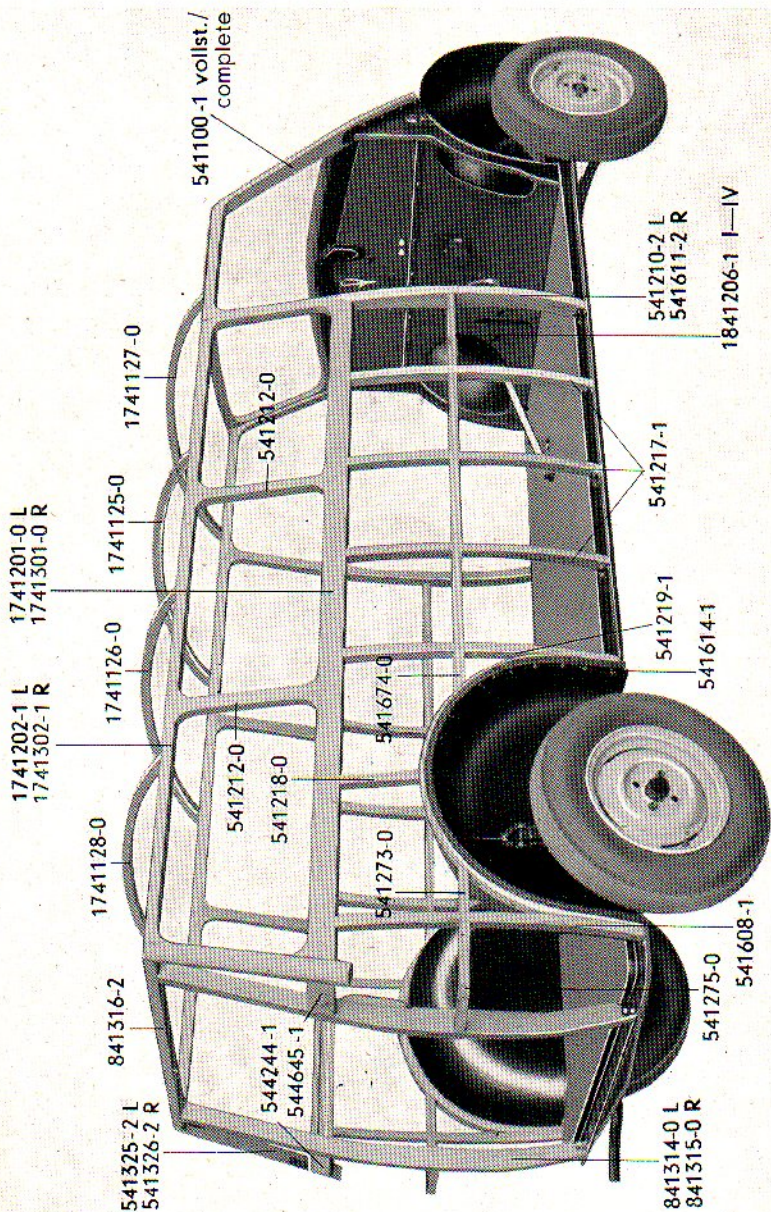
Part-No.	Description	No. per car		Remarks
		LT	LTK	
5 51 206-0	Rubber frame for windscreen	1	1	
5 51 214-0	Windscreen	2	2	
5 51 230-0	Steel strip for windscreen top	2	2	
5 51 231-0	Steel strip for windscreen bottom	2	2	
5 51 216-0	Rubber frame for side window middle	2	—	
5 51 225-0	Pane for side window middle	2	—	
5 51 240-1	Steel strip for side window middle	8	—	
5 51 246-1	Rubber frame for side window rear L	1	—	
5 51 247-1	Rubber frame for side window rear R	1	—	
5 51 248-1	Pane for side window rear	2	—	
5 51 240-1	Steel strip front	4	—	
5 51 051-2	Steel strip rear top	2	—	
5 51 052-0	Steel strip rear bottom	2	—	

Appendix

**for spare parts LT/LTK 600
with longer wheel base (2850)**



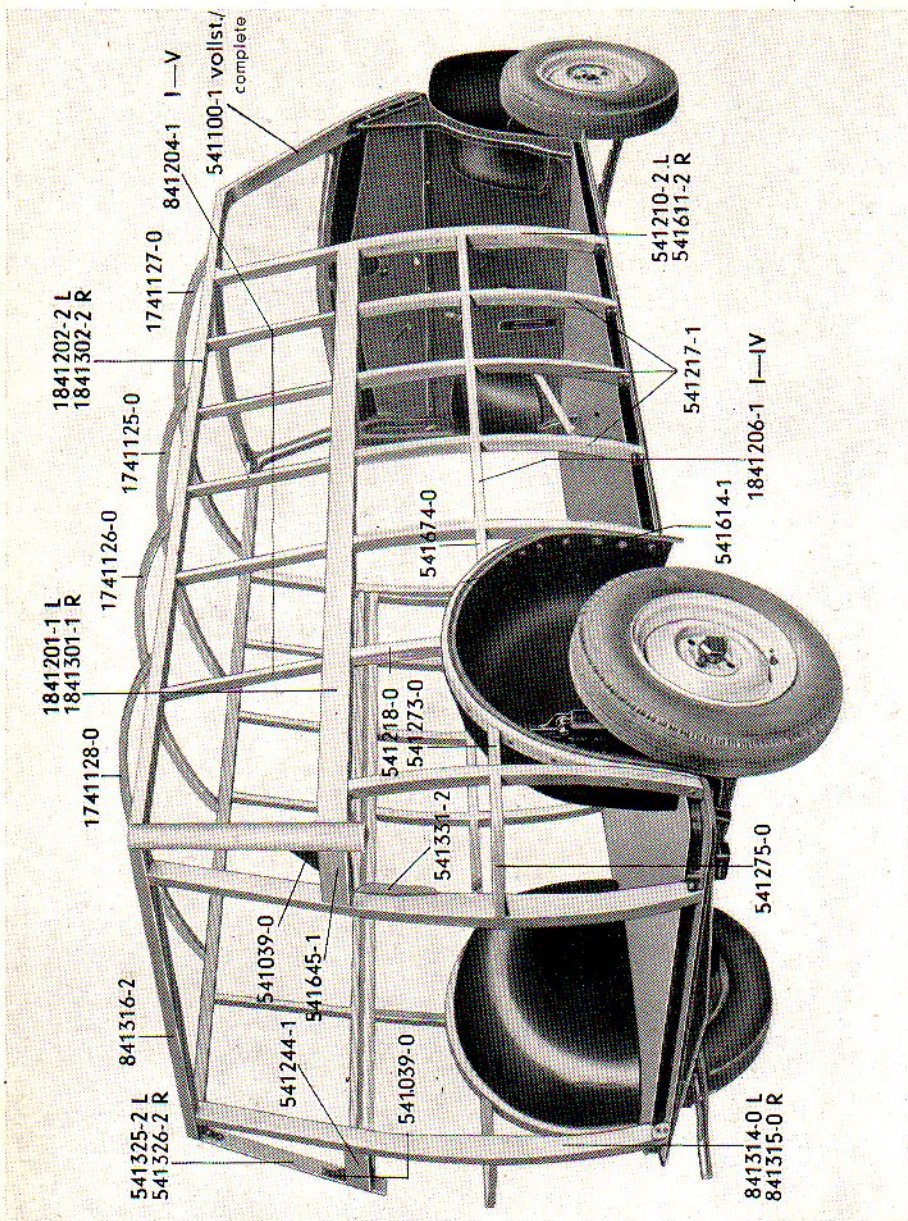
LLOYD LT-LTK 600



For longer wheel base are necessary:

Out of use:

Part-No.	Description	No. per car		Remarks	Part-No.	No. per car		Remarks
		LT	LTK			LT	LTK	
18 26 704-0	Brake pipe line from master cylinder to rear hose retainer L	1	1	} up to chassis No. 6/117384	5 26 727-0	1	1	} up to chassis No. 6/117384
18 26 705-0	Brake pipe line from master cylinder to rear hose retainer R	1	1		5 26 728-0	1	1	
18 26 704-1	Brake pipe line from master cylinder to rear hose retainer L	1	1	} from chassis No. 6/117385	5 26 727-2	1	1	} from chassis No. 6/117385
18 26 705-1	Brake pipe line from master cylinder to rear hose retainer R	1	1		5 26 728-2	1	1	
18 29 000-1	Frame complete	1	1		5 29 000-1	1	1	
18 29 013-0	Side strut L	1	1		5 29 032-0	1	1	
18 29 014-0	Side strut R	1	1		5 29 033-0	1	1	
18 35 001-0	Cables R	1	1		5 35 009-1	1	1	
18 35 002-0	Cables L	1	1		5 35 007-0	1	1	
18 36 200-1	Exhaust complete with silencers	1	1		17 36 200-3	1	1	
18 41 200-1	Frame work complete L	—	1	up to chassis No. 6/116699	8 41 200-2	—	1	
18 41 200-2	Frame work complete L	—	1	from chassis No. 6/116700	8 41 200-4	—	1	
18 41 300-1	Frame work complete R	—	1	up to chassis No. 6/116699	8 41 300-2	—	1	
18 41 300-2	Frame work complete R	—	1	from chassis No. 6/116700	8 41 300-4	—	1	
18 41 201-1	Middle bracket L	1	1	2300 x 65 x 36	8 41 205-1 L	—	1	
18 41 301-1	Middle bracket R	1	1	2300 x 65 x 36	8 41 306-1 R	—	1	
18 41 202-1	Roof brace L, 2800 x 36 x 30	—	1	} up to chassis No. 6/116699	8 41 207-1	—	1	} up to chassis No. 6/116699
18 41 302-1	Roof brace R, 2800 x 36 x 30	—	1		8 41 308-1	—	1	
18 41 202-2	Roof brace L, 2800 x 36 x 30	—	1	} from chassis No. 6/116700	8 41 207-3	—	1	} from chassis No. 6/116700
18 41 302-2	Roof brace R, 2800 x 36 x 30	—	1		8 41 308-3	—	1	
18 41 206-1	Middle brace	8	8	334 x 34 x 25	5 41 271-0	6	6	
5 41 217-1	Bottom brace	3	3	760 x 36 x 25				
5 41 429-0	Roof brace 2	1	1	1250 x 25 x 25				
17 41 128-0	Roof brace 4	1	1	1200 x 25 x 25				

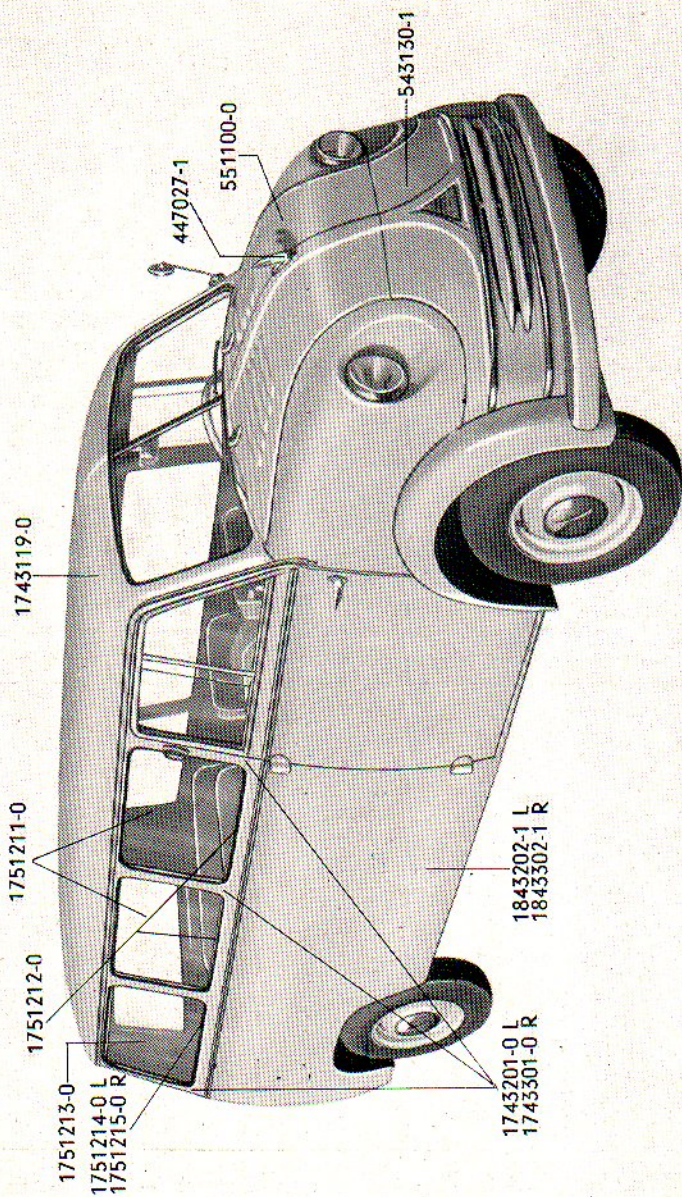


Out of use:

For longer wheel base are necessary:

Part-No.	Description	No. per car		Part-No.	Remarks	No. per car		Remarks
		LT	LTK			LT	LTK	
17 41 200-0	Frame work L complete	1	—	5 41 200-2	} up to chassis } No. 6/116699 } from chassis } No. 6/116700	1	—	
17 41 300-0	Frame work R complete	1	—	5 41 600-2		1	—	
17 41 200-1	Frame work L complete	1	—	5 41 200-3		1	—	
17 41 300-1	Frame work R complete	1	—	5 41 600-3		1	—	
17 41 201-0	Horizontal side brace L	1	—	5 41 215-1 L	2300 x 65 x 36 2300 x 65 x 36	1	—	
17 41 301-0	Horizontal side brace R	1	—	5 41 616-1 R		1	—	
17 41 202-0	Roof brace L, 2800 x 36 x 30	1	—	5 41 220-1	} up to chassis } No. 6/116699 } from chassis } No. 6/116700	1	—	} not necessary } for sliding roof
17 41 302-0	Roof brace R, 2800 x 36 x 30	1	—	5 41 621-1		1	—	
17 41 202-1	Roof brace L, 2800 x 36 x 30	1	—	5 41 220-2		1	—	
17 41 302-1	Roof brace R, 2800 x 36 x 30	1	—	5 41 621-2		1	—	
5 41 212-0	Side brace, top	4	—		480 x 35 x 36	—	—	
5 41 222-0	Corner for window	22	—		60 x 60 x 36	—	—	
18 41 210-0	Bottom brace	—	12	8 41 210-0	2185 x 40 x 10 1375 x 40 x 10	—	1	
18 41 211-0	Bottom brace	—	8	8 41 211-0		—	1	
17 41 208-0	Roof brace L	1	—	17 41 207-0 L	2800 x 36 x 30 2800 x 36 x 30	1	—	} for sliding roof } only
17 41 308-0	Roof brace R	1	—	17 41 307-0 R		1	—	
18 43 201-1	Upper trim L panel complete	—	1	8 43 501-1	2575 x 495 2575 x 495	—	1	} from chassis } No. 6/113-482 } part number } 17 43 210/310-0
18 43 301-1	Upper trim R panel complete	—	1	8 43 502-1		—	1	
18 43 202-1	Lower trim L panel complete	1	1	5 43 570-1	595 x 62 619 x 62	1	1	} from chassis } No. 6/112789 } part number } 5 43 430/440-1
18 43 302-1	Lower trim R panel complete	1	1	17 43 580-0		1	1	
17 43 201-0	Upper trim L panel complete	1	—	5 43 430-0	595 x 62 619 x 62	1	—	
17 43 301-0	Upper trim R panel complete	1	—	5 43 440-0		1	—	
17 43 202-0	Middle covering for arm rest	4	—	5 43 467-0	431 x 135	2	—	
17 43 203-0	Rear covering for arm rest	2	—	5 43 468-0		2	—	
5 43 415-0	Middle post covering	2	—			—	—	

Illustration 58

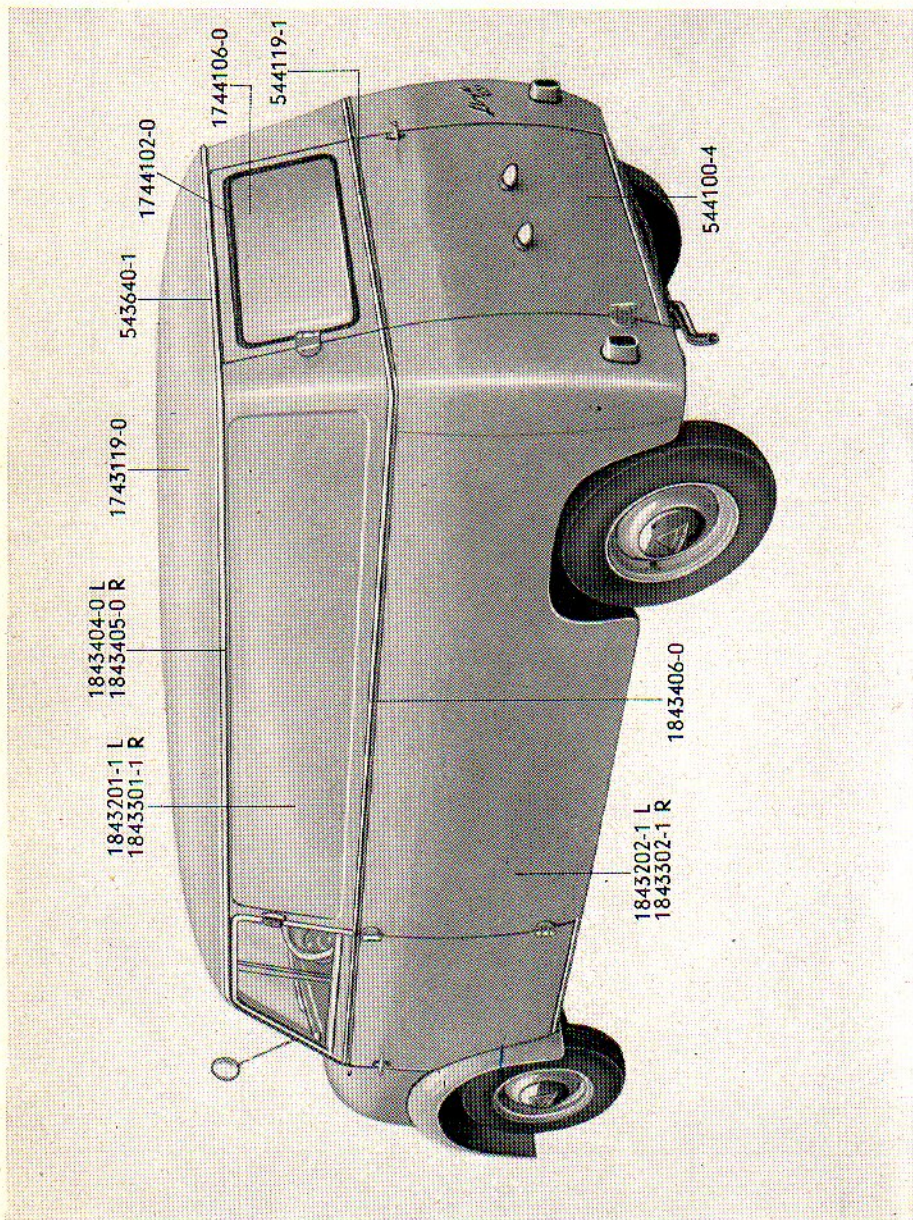


For longer wheel base are necessary:

Out of use:

Part-No.	Description	No. per car		Part-No.	Remarks	No. per car		Remarks
		LT	LTK			LT	LTK	
17 43 120-0	Plywood front part for roof	1	1					
17 43 121-0	Plywood rear part for roof	1	1		up to chassis No. 6/11/6838			
17 43 119-0	Metal roof, not assembled	1	1		from chassis No 6/11/6839			
18 43 404-0	Rain moulding L	1	1	5 43 107-1			1	
18 43 405-0	Rain moulding R	1	1	5 43 631-1			1	
18 43 406-0	Moulding, middle	2	2	5 43 632-1			1	
17 45 600-0	Seating bench complete (2 persons)	1	—	5 43 633-1			2	
17 45 601-0	Bench frame (2 persons)	1	—	17 45 500-0			1	
17 45 603-0	Animal hair upholstery for back	1	—	17 45 501-0			1	
17 45 605-0	Back covering for bench complete	1	—	17 45 503-0			1	seating part as per normal LT 600
18 46 201-0	Support-plate for spare wheel fixing	1	1	17 45 113-0			1	
17 46 104-0	Damper plate	1	—	5 46 207-0			1	
17 46 109-0	Damper plate	1	—					
17 46 110-0	Damper plate	1	—					
17 46 124-0	Cloth for roof	1	—					
8 46 101-0	Rubber mat	1	—	17 46 121-0			1	
17 46 125-0	Interior side covering bottom L	1	1					
17 46 126-0	Interior side covering bottom R	1	1					
18 46 125-0	Interior side covering bottom L	—	1					
18 46 126-0	Interior side covering bottom R	—	1					
17 51 211-0	Pane for side window middle	4	—				2	
17 51 212-0	Rubber frame for side window middle	4	—				2	
17 51 213-0	Pane for side window rear	2	—				2	
17 51 214-0	Rubber frame rear L	1	—				1	
17 51 215-0	Rubber frame rear R	1	—				1	
17 51 216-0	Steel strip for side window	20	—				12	
17 51 217-0	Steel strip for side window rear top	2	—				2	
17 51 218-0	Steel strip for side window rear bottom	2	—				2	

Illustration 59



END